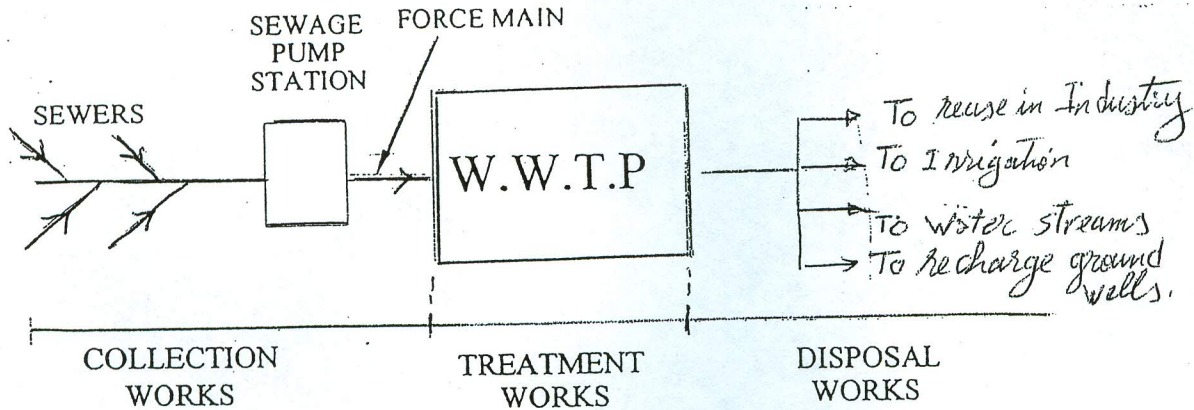


# Wastewater Treatment

1.



## Wastewater works:

- 1- Collection works.
- 2- Treatment works.
- 3- Disposal works.

## \* Type of Treatment

1. Physical
2. Chemical
3. Biological.

## Sources of sewage:

- 1- Domestic wastewater.
- 2- Industrial wastewater.
- 3- Commercial
- 4- Public

## \* Wastewater Flowrates

- Represent 80 to 90% from Water consumption

## \* Main Pollutants of Wastewater

- BOD
- TSS

## Wastewater Composition:

- Water (99.9%)
- Solids (0.1%)
  - ↳ organic
  - ↳ non-organic

## Degree of treatment (Level)

- Preliminary Treatment → Removal of large objects and oil & Grease
- Primary treatment → Removal of 60% SS  
30% BOD
- Secondary treatment → Removal of 80 → 90% SS  
80 → 90% BOD
- Tertiary treatment → Removal of 90 → 99% SS  
Removal of 90 → 99% BOD  
Removal of Pathogenic Bacteria.



**Wastewater Treatment:**

→ • Preliminary Treatment

- Primary Treatment.
- Secondary Treatment.
- Tertiary Treatment.
- Sludge Treatment.

**Flow line for Primary Treatment:**

<u>Units:</u>	<u>Purpose:</u>
<u>1- Rising main :</u>	To transmit sewage from pump station to deceleration tank under pressure
<u>2- Deceleration tank:</u>	Decrease the velocity of flow before screen to prevent escaping of removed matters
<u>3- Approach Channel:</u>	To transmit sewage to screen with suitable velocity
<u>4- Screen:</u>	Removal of big floating matters
<u>5- Grit Removal Chamber:</u>	Removal of particles of diameter 0.2mm or greater
<u>6- Primary sedimentation Tank:</u>	a) Removal of (40-60)% of suspended solids. b) Removal of (25-35)% of BOD.

**Discharge**

$$Q_{\text{peak}} = \text{Peak factor} \times Q_{\text{av}}$$

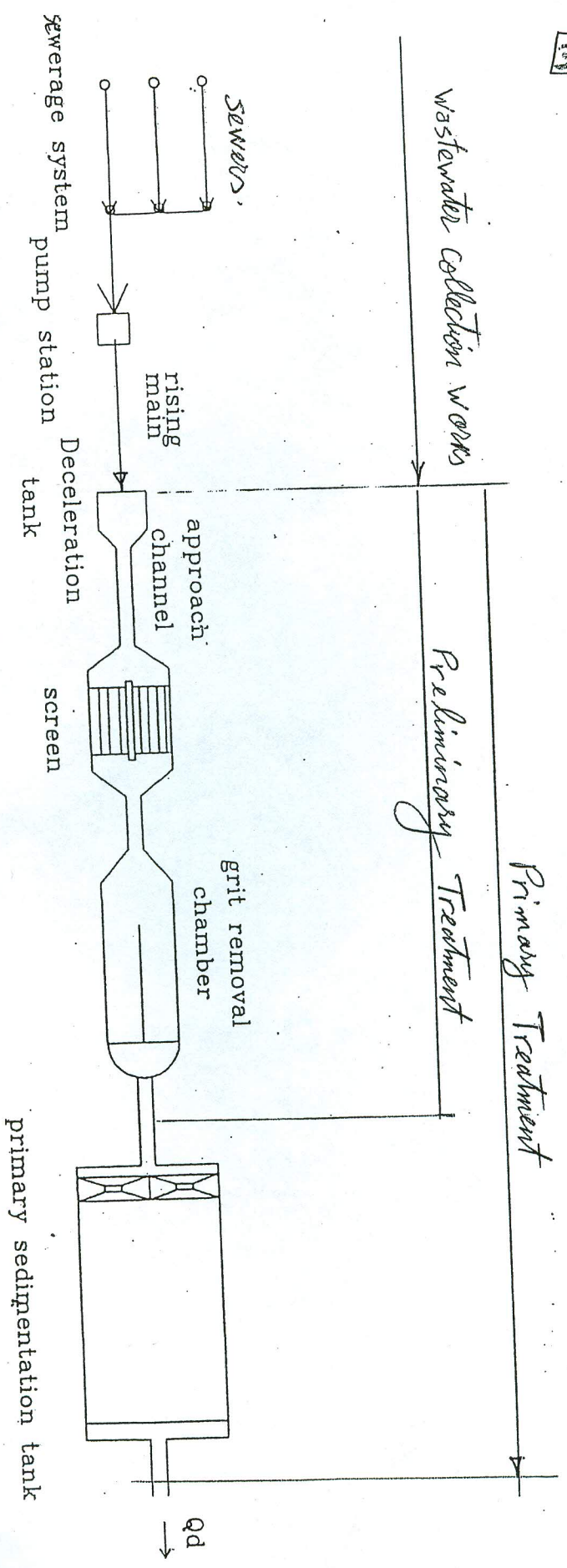
$$Q_{\text{min}} = \text{min factor} \times Q_{\text{av}}$$

$$Q_{\text{max}} = 1.5 \times Q_{\text{av}}$$

$$Q_{\text{min}} = 0.5 \times Q_{\text{av}}$$

- SF (sewage flow) = (0.7-0.9) x Av. W.C
- $Q_{\text{av}} = \text{pop} \times \text{SF}$

3



Flow line for primary sewage treatment



# Preliminary Treatment

4

## Purpose of Preliminary Treatment:

- To remove large solids and big floating matter.
- To remove sand, gravel and silt.
- To remove oil & Grease.

## Preliminary Treatment Units:

- Screens.
- Grit Removal Chambers.
- Oil & Grease Removal Tanks.

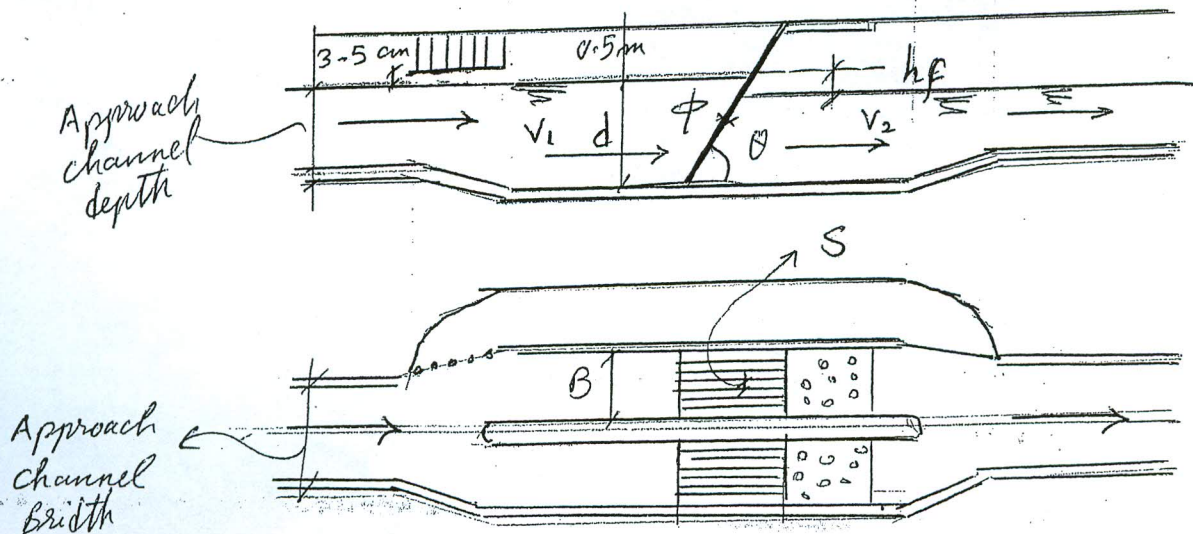
### \* Screens : (Vertical bars type).

• Coarse Screens : clear spacing between bars from 5 up to 10 cm

• Medium Screens : " " " " ranged from 2 to 5 cm

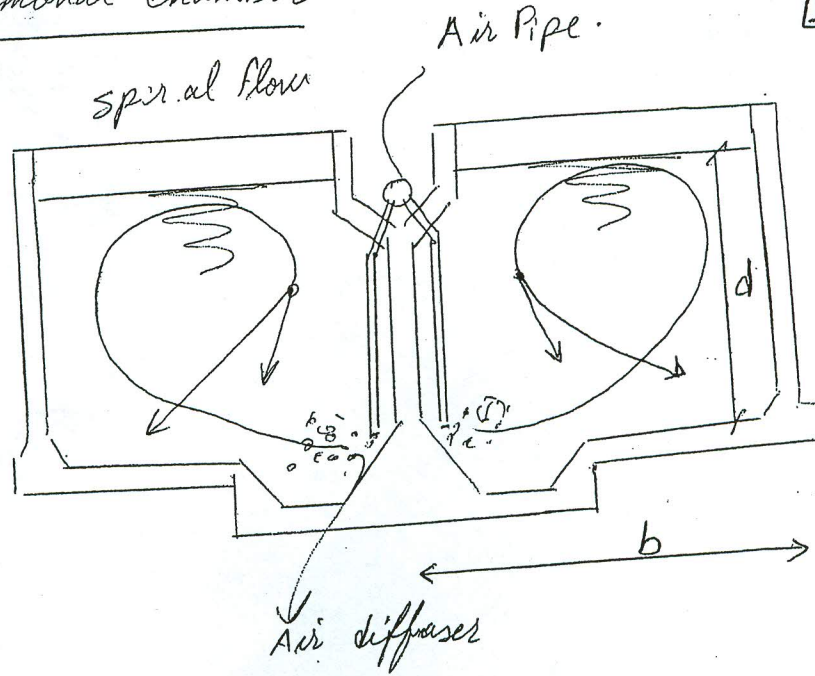
• Fine Screens : " " " "  $< 2$  cm.

### \* Screens Design Criteria:



## Aerated Grit Removal Chamber

5



### Advantages:

- 1 - The air will refresh the sewage. (Pre-Aeration).
- 2 - Reduce septicity of raw sewage.
- 3 - The air will wash the grit from organics.
- 4 - The air will assist removal of floating oil & Gre.

### Disadvantages:

- 1 - Power consumption is high.
- 2 - Release volatile organic compounds VOC that can cause odor problems.

### How To Control velocity:

- To control velocity
- ① through Tank dimensions
  - ② through Quantity of air supply.



## Design Data of Aerated Grit Chamber:

[6]

- 1 - Detention Time = 2 → 5 min.
- 2 - Units Numbers (n)  $\geq 2$ .
- 3 - Depth (d) = 2 → 5 m.
- 4 - Breadth (B) = 2.5 → 7 m.
- 5 - Length (L) = 7 → 20 m.
- 6 -  $B = (1 \rightarrow 5) d \xrightarrow{\text{Typical}} B = (1.5 \rightarrow 2) d$
- 7 -  $L = (3 \rightarrow 5) B$
- 8 - Air Supply = 0.2 → 0.5  $\text{m}^3/\text{m}^3 \cdot \text{min}$ .

## Example: Design of aerated grit chamber

- Design an aerated grit chamber for the treatment of municipal wastewater. The average and peak flow rates are 0.5 and 2  $\text{m}^3/\text{sec}$ , respectively?

### • Solution:

Assume  $T = 3 \text{ min}$ .

Use two chambers

$$\begin{aligned} \text{Volume} &= Q \times T \\ &= \frac{2 \text{ m}^3}{2 \text{ sec}} \times 3 \text{ min} \times \frac{60 \text{ sec}}{\text{min}} = 180 \text{ m}^3 \end{aligned}$$

Assume water depth = 3 m.

$$\text{Width} = 1.5 \text{ depth} = 1.5 \times 3 = 4.5 \text{ m}$$

$$\text{Length} = \frac{\text{Volume}}{W \cdot D} = \frac{180}{3 \times 4.5} = 13.5 \text{ m}$$

Use 2 units each has the following Dimensions:  
(3 m × 4.5 m × 13.5 m)

Air requirement:

Assume Air supply is 0.3  $\text{m}^3/\text{min} \cdot \text{m}^3$ .

$$\text{Air required} = 13.5 \times 0.3 \text{ m}^3/\text{min} \cdot \text{m}^3 = 4.05 \text{ m}^3/\text{min}$$

$$\text{Total air required} = 4.05 \times 2 = 8.1 \text{ m}^3/\text{min}$$

### Example (2)

[7]

Given: Peak Flow =  $3 \text{ m}^3/\text{sec}$ .  
Retention Time =  $5 \text{ min}$ .  
Water Depth =  $3 \text{ m}$ .  
Air Supply Rate =  $0.3 \text{ m}^3/\text{min}/\text{m}$ .

Req.: Design of aerated grit removal Chamber.  
L x W x D in ?

$$\begin{aligned} \text{Total Volume} &= Q \times T \\ &= 3 \frac{\text{m}^3}{\text{sec}} \times 5 \text{ min} \times \frac{60 \text{ sec}}{\text{min}} = 900 \text{ m}^3. \end{aligned}$$

Use Two chambers

$$\Rightarrow \text{Volume of one unit} = 450 \text{ m}^3.$$

$$\text{Water depth} = 4 \text{ m}.$$

$$\Rightarrow \text{Width} = 1.5 \text{ depth} = 1.5 \times 4 = 6 \text{ m}.$$

$$\Rightarrow \text{Length} = \frac{\text{Volume}}{\text{W.D.}} = \frac{450}{4 \times 6} = 18.75 \text{ m}.$$

$\Rightarrow$  Use 2 units each has the following Dimensions.  
 $2 (4 \text{ m} \times 6 \text{ m} \times 18.75 \text{ m})$ .

Air Requirement:

$$\text{Air Req.} = 18.75 \times 0.3 \text{ m}^3/\text{min}/\text{m}$$

$$= 5.625 \text{ m}^3/\text{min}.$$

$$\text{Total air Req} = 5.625 \times 2 = 11.25 \text{ m}^3/\text{min}$$