IE-352
Section 1, CRN: 48700/1/2
Section 2, CRN: 48706/7/8
Second Semester 1435-36 H (Spring-2015) – 4(4,1,2)
"MANUFACTURING PROCESSES – 2"

Sunday, February 22, 2015 (03/05/1436H)

Quiz 2 ANSWERS

Name:	Student Number:	Section:
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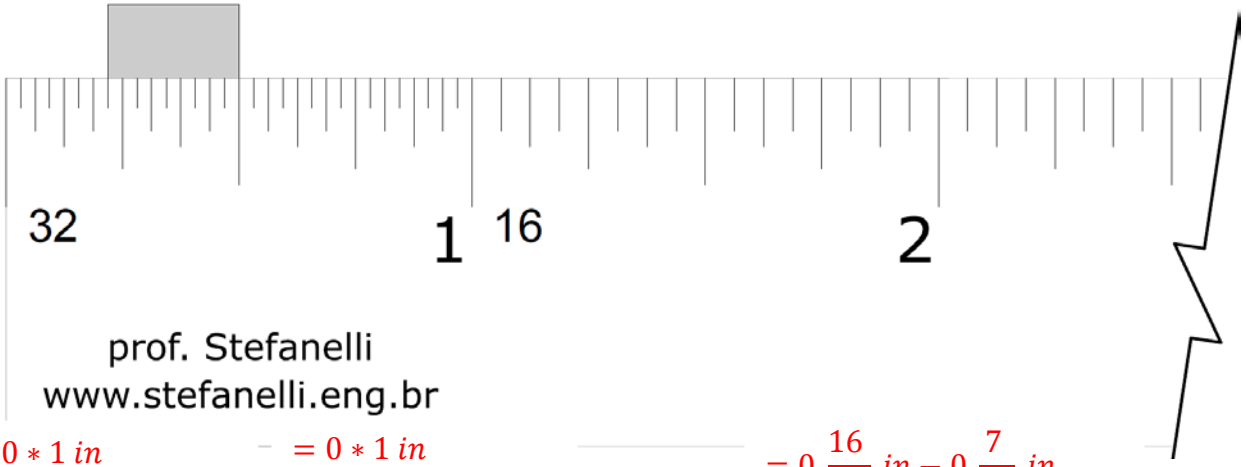
PART – I [8 points; 2 points each]

Read the following gages and write the values in the provided box.

1.



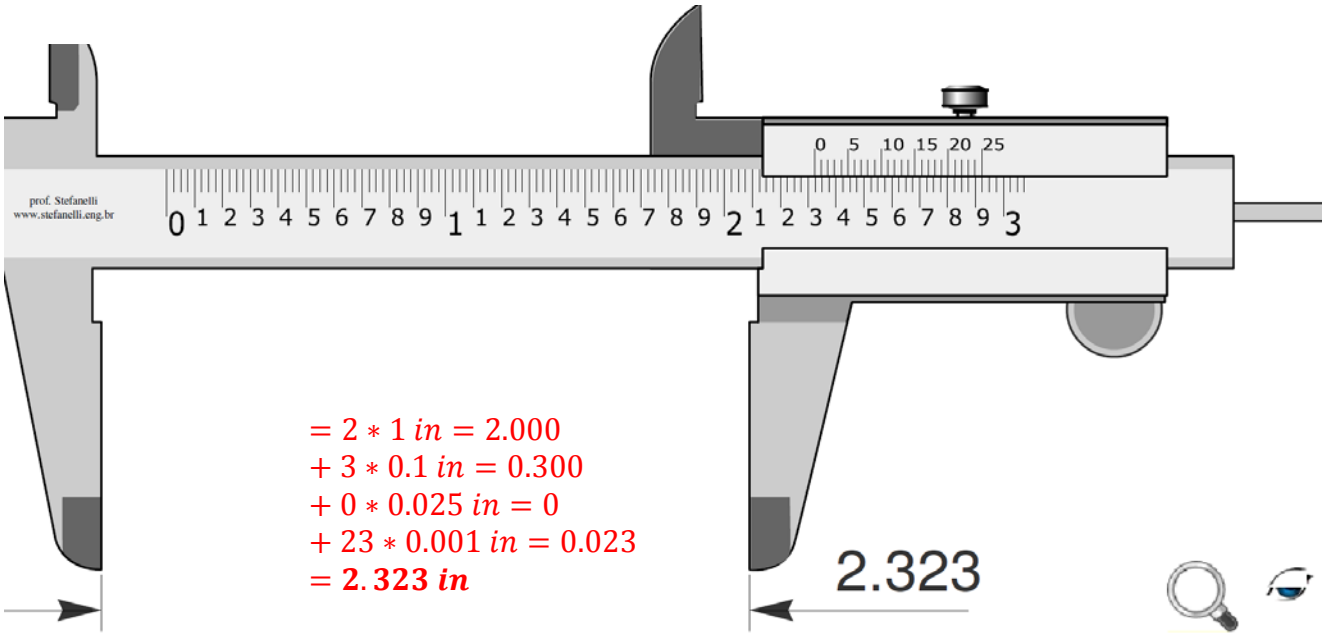
$= 0 * 1\ in$
$+ 7 * \frac{1}{32} in$
$= 0.\frac{7}{32} in$

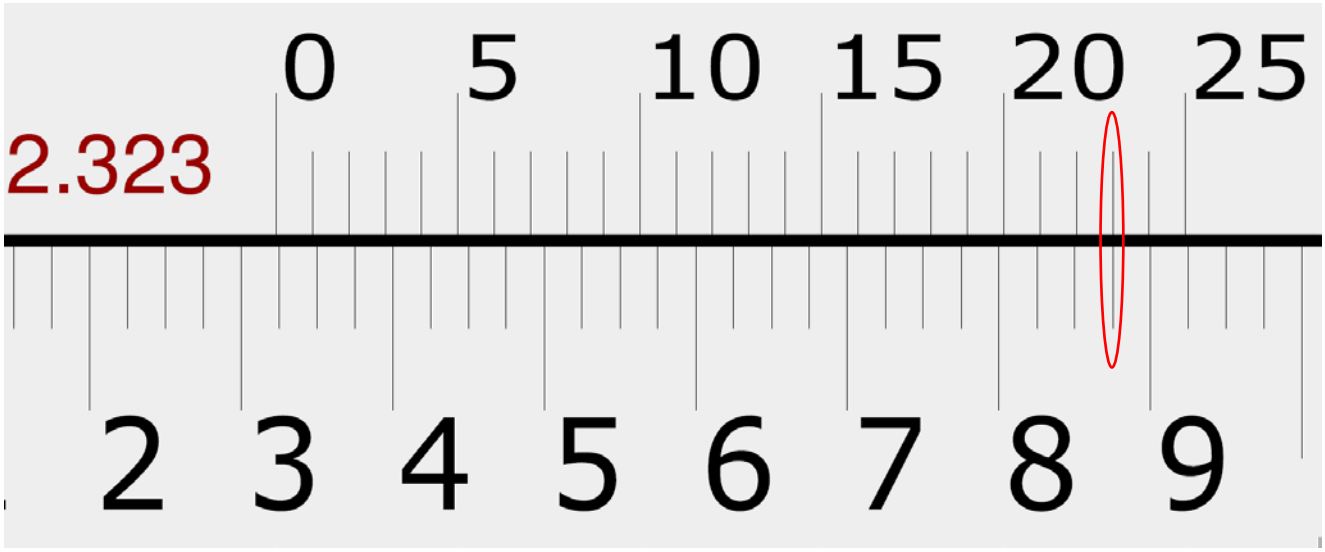
$= 0 * 1\ in$
$+ 16 * \frac{1}{32}\ in$
$= 0.\frac{16}{32}\ in$

$= 0.\frac{16}{32}\ in - 0.\frac{7}{32}\ in$
$= \mathbf{0.\frac{9}{32}\ in}$

Q1. ANSWER: $\mathbf{0.\frac{9}{32}\ in}$

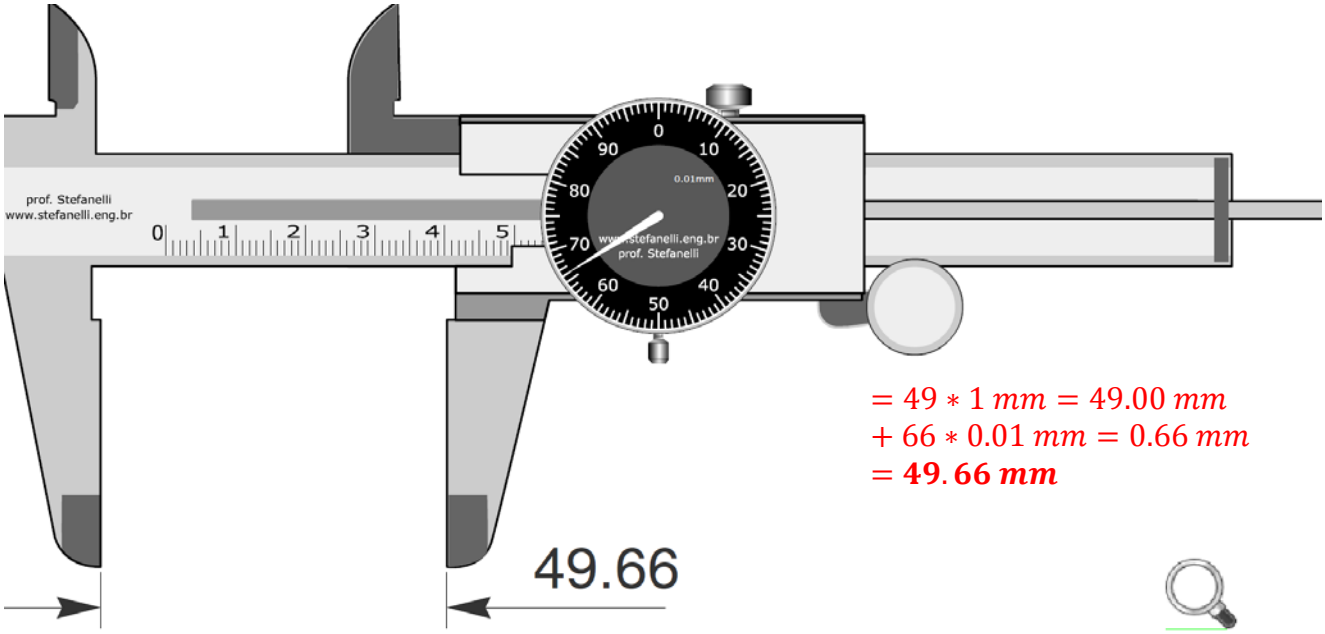
2.



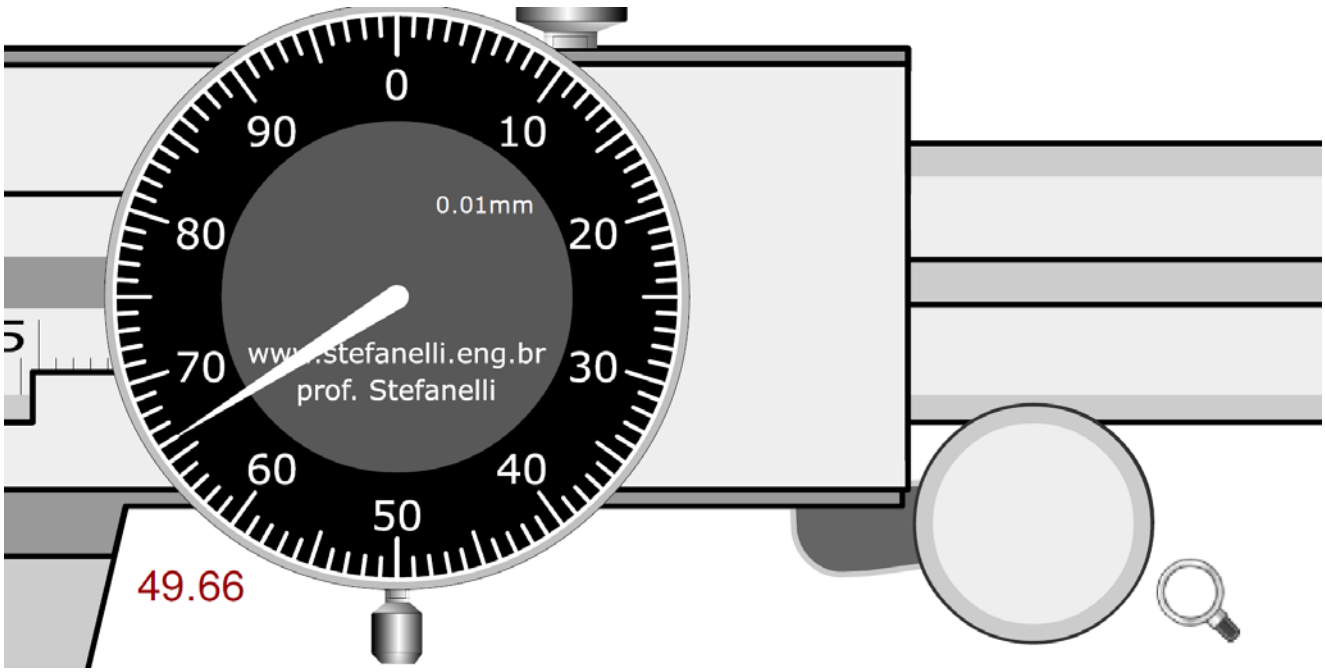


Q2. ANSWER: **2.323 *in***

3.

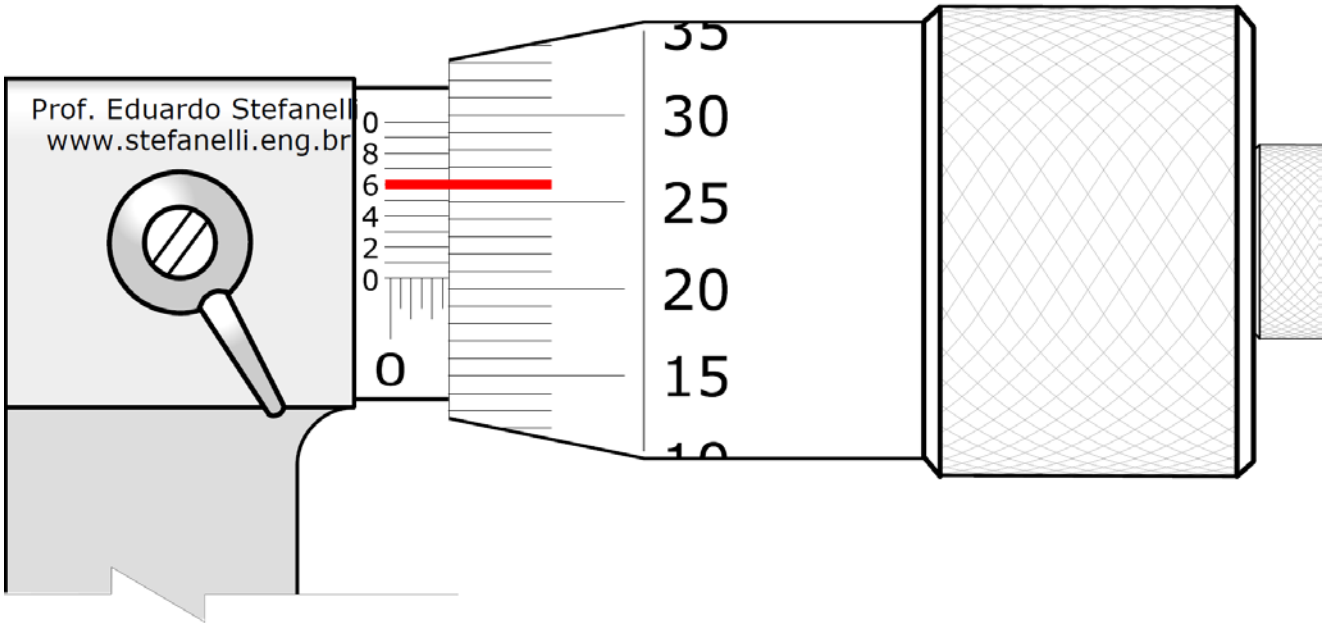


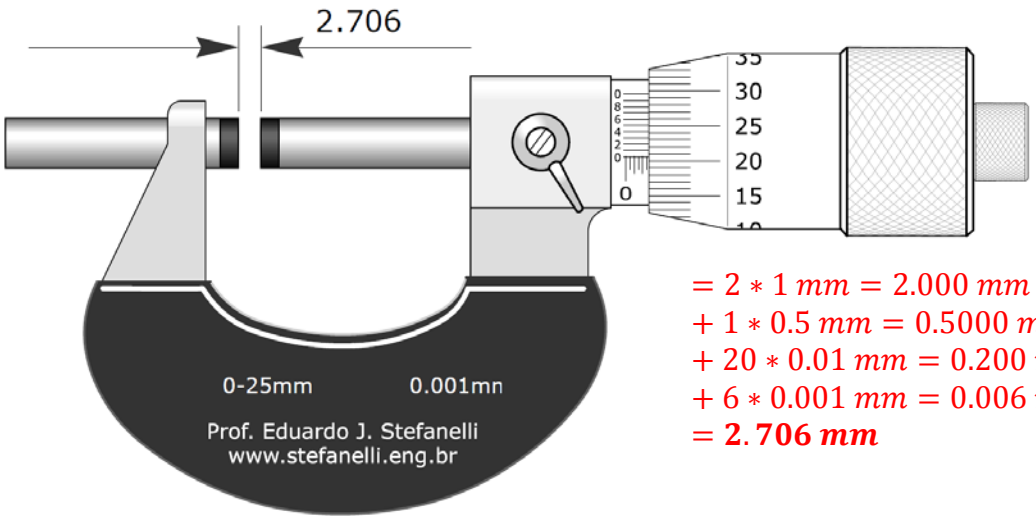
$= 49 * 1\ mm = 49.00\ mm$
$+ 66 * 0.01\ mm = 0.66\ mm$
$= \mathbf{49.66\ mm}$



Q3. ANSWER: **49.66 *mm***

4.





$= 2 * 1\ mm = 2.000\ mm$
$+ 1 * 0.5\ mm = 0.5000\ mm$
$+ 20 * 0.01\ mm = 0.200\ mm$
$+ 6 * 0.001\ mm = 0.006\ mm$
$= \mathbf{2.706\ mm}$

Q4. ANSWER: **2.706 *mm***

PART – II (2 points)

Answer the following questions briefly. [2 points; 1 point each]

a) What is the purpose of the ratchet stop?

- *part of the micrometer caliper*
- *helps to regulate pressure*
- *it is used to rotate the spindle*
- *when the pressure reaches a predetermined amount, the ratchet stop slips and prevents further spindle turning*

see slide 2.23

b) What is the purpose of the dial indicator snap gage?

- *it's a type of go no-go gage*
- *measures the amount of variation in the part measurement*

see slide 2.41