

**Chemical Engineering Department
College of Engineering
King Saud University**

Chemical Engineering Principles – I (ChE201)

Time: 90 minutes

First Examination

Date: 22/11/1430 H

Instructions:

- 1- Answer **ALL** questions
- 2- **Data:** Atomic mass: **H=1, C=12, O=16, N=14**

Question 1 (5 points):

Convert the followings if possible:

- (i) $27 \text{ ft/min}^2 \rightarrow \text{m/s}^2$
- (ii) $77 \text{ Btu/(lbmole. R}^\circ) \rightarrow \text{cal/(mol.K}^\circ)$
- (iii) $32 \text{ g} \rightarrow \text{gmole}$
- (iv) $420 \text{ }^\circ\text{R} \rightarrow \text{ }^\circ\text{C}$
- (v) $200 \text{ K}^\circ \rightarrow \text{F}^\circ$

Question 2 (5 points):

Consider the following equation: $C_p (\text{Cal / mol.C}^\circ) = 2.1 + 3.2T (\text{ }^\circ\text{C})$

where C_p is heat capacity in (Cal/mol.C^o) and T is the temperature in (°C)

- (i) What are the units of 2.1 and 3.2
- (ii) Convert the equation to read C_p in (BTU/mol.R^o) and T (°F)

Question 3 (6 points):

A gaseous mixture which contains: O₂=20% ; CO₂=40%, CO=15%, H₂=13% and N₂=12% by moles flows at a molar flow rate of 200 Kmol/s.

- (a) Calculate the average molecular weight of this mixture.
- (b) Calculate the mass flow rate of this mixture in g/h.
- (c) Calculate the mass composition of the gas mixture.

Question 4 (4 points)

Ethylbenzene at 20 °C follows at a rate of 75 ft³/min

Calculate:

- (a) The mass flow rate
- (b) The molar flow rate (mol/s)