## Logic and Computer Design Fundamentals

## Chapter 5 - Sequential Circuits

Part 4 - State Machine Design

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## Overview

- Part 1 - Storage Elements
- Part 2 - Sequential Circuit Analysis
- Part 3 - Sequential Circuit Design
- Part 4 - State Machine Design
- Issues with traditional state diagrams and table representations
- The state machine diagram model
- Constraint checking
- State machine diagram application and design


## Finite State Machines

- A finite state machine (FSM) consists of three sets I, O, and $S$ and two functions $f$ and $g$ in which:
- I is a set of input combinations,
- O is a set of output combinations,
- $S$ is a set of states
- $f$ is the next state function $f(I, S)$, and
- $g$ is the output function $f(S)$ [Moore model] or the output function $f(I, S)$ [Mealy model].
- The FSM is a fundamental mathematical model used for sequential circuits.
- The details of the traditional state diagrams and state tables as we have defined them are just two of many ways of representing FSMs.


## Issues with Traditional State Diagram and Table Representations

- Both of these traditional representations require:
- Enumeration of all input combinations for each state in defining next states
- Enumeration of all input combinations for each state in defining Mealy outputs
- Enumeration of all applicable output combinations for each state (Moore) and for each input combination-state pair (Mealy).
- For state diagrams, all Mealy outputs must be specified on transition arcs


## Issues with Traditional State Diagram and Table Representations

- These requirements may be acceptable for sequential circuits with relatively few inputs, and outputs.
- For larger numbers of inputs and outputs both traditional representations become intractable.
- The specification of outputs only on transition arcs complicates the specification of outputs for Mealy circuits unnecessarily.


## Issues with Traditional State Diagram and Table Representations



Traditional State Diagram


State Machine Diagram (SMD)

## State Machine Diagram Model

- In response to the issues listed, a broader state machine diagram (SMD) representation has been devised.
- Many other authors have used similar representations to overcome some of the issues we have listed.
- The SMD achieves the flexibility of the Algorithmic State Machine (ASM) (used in some previous editions of this text), without adopting the constraints of the ASM notation.


## Issues with Traditional State Diagram and Table Representations

## Traditional State Diagram:

Inputs: $X, Y$
Output: Z


State Machine Diagram (SMD):


## State Machine Diagram

- Uses state nodes and transition arcs as in the traditional state diagram
- Adds notation for defining Mealy outputs on states as well as transitions
- Is based on input conditions, transition conditions, output conditions and output actions:
- Input condition: a Boolean expression or equation which evaluates to either 0 or 1.
- Transition condition, (TC): an input condition on a transition arc which evaluates to either 0 or 1.
- Output condition (OC): a input condition that if equal to 1 causes an output action to occur and if 0 does not cause the output to occur.


## State Machine Diagram



Transition Condition
Output Condition ....
Output Action $\qquad$

## State Machine Diagram

- Output Action Examples
- Single Variables:
- Appearance of variable $Z$ attached a state specifies that $Z=1 . Z$ is implicitly 0 otherwise.
- Appearance of variable $Z$ attached to a transition condition (and possibly an output condition) from a state implies that $Z=1$ for the condition(s) satisfied. $\mathbf{Z}$ is implicitly $\mathbf{0}$ otherwise unless $\mathbf{Z}$ is a Moore output (unconditional) attached to the state or is part of a TCI label attached to a state.
- Separate default value statements may be used to explicitly specify by default $Z=0$ or $Z=1$.


## State Machine Diagram

## - Output Action Examples

- Vector Variables:
- Appearance of an equation $Z=$ vector value attached to a state specifies the value of $Z$ for the state.
- Appearance of an equation $Z=$ vector value attached to a transition condition (and possibly an output condition) from a state specifies the value of $Z$ for the state, transition condition and output condition. The value of $Z$ attached to a transition may also be specified by a Moore output (unconditional) attached to the state or as part of a TCI label attached to a state. Otherwise, $Z$ takes on a default value if one is specified. The default value for a vector must be specified (including possibly don't cares).
- Register Transfer Outputs
- Useful for describing controlled datapath operations (see Chapter 7)


## State Machine Diagram Transition Conditions

- A unconditional transition has no transition condition (TC) on its arc or a transition condition consisting of the constant 1.
- A conditional transition has one or more transition conditions on its arc. If any one of the conditions evaluates to 1 , the transition occurs.


## State Machine Diagram Output Actions

- Moore output actions, are unconditional, depending only on the state, and are attached by a line to the respective state.
- Transition condition-independent (TCI) Mealy output actions are preceded by their output condition and a slash and are attached by a line to the respective state. The output action occurs if the output condition evaluates to 1 .
- Transition condition-dependent (TCD) Mealy output actions are attached by a line to their respective transition condition. The output action occurs if the transition condition evaluates to 1 .
- Transition and output condition-dependent (TOCD) Mealy output actions are preceded by an output condition and a slash and are attached by a line to their respective transition condition. The output action occurs if the transition condition and the output condition both evaluate to 1 .


## State Machine Diagram Output Actions

- To summarize, in a given state, an output action occurs if it is:
- (a) unconditional (Moore)
- (b) TCI and its output condition OC evaluates to 1
- (c) TCD and its transition condition TC evaluates to 1
- (d) TOCD and its transition condition TC and output condition OC both evaluate to 1 .
- Moore and TCI output actions attached to a state, apply to all transitions from the state.


## State Machine Diagram Output Actions




Moore


## State Machine Diagram Output Actions: Examples



TCI $\qquad$
TCD $\qquad$
TOCD $\qquad$


## State Machine Diagram Output Actions: Examples



## State Machine Diagram Output Actions: Examples

Moore Output Actions TCI $\qquad$
TCD $\qquad$
TOCD $\qquad$


## State Machine Diagram

- This may seem complex, but note the following:
- Only the unconditional output type applies to pure Moore machines
- TCD outputs represents the traditional Mealy model and can be used exclusively at some potential cost in complexity including an increase in the number of states.
- Mixing of Moore and Mealy types and the TCI and TOCD types provide optional opportunities to simplify the state diagram and state table and their specifications


## Examples Of Transition \& Output Conditions

- Input Variables A, B, C
- Output Variables Y, Z Default: $\mathrm{Y}=\mathbf{0}, \mathrm{Z}=0$


Ex. 1: Moore Outputs


Ex. 3: TCD Outputs


Ex. 2: TCI Outputs


Ex. 4: TOCD Outputs Chapter 5 - Part $4 \quad 21$

## Constraint Checking

- TC Constraints
- Constraint 1: In state $S_{i}$, for all possible TC pairs ( $T_{i j}, T_{i k}$ ) on arcs to distinct next states from $\mathbf{S}_{\mathbf{i}}$,

$$
\mathrm{T}_{\mathrm{ij}} \cdot \mathrm{~T}_{\mathrm{ik}}=0
$$

- Constraint 2: In state $\mathbf{S i}$, for all possible TCs, $\mathrm{T}_{\mathrm{ij}}$

$$
\Sigma \mathrm{T}_{\mathrm{ij}}=1
$$

- OC Constraints
- Constraint 1: For every output action in state $\mathbf{S}_{i}$ or on its transitions having coincident output variables with differing values, the corresponding pair of output condition ( $\mathrm{O}_{\mathrm{ij}}, \mathrm{O}_{\mathrm{ik}}$ ) must be mutually exclusive, i. e., satisfy

$$
\mathrm{O}_{\mathrm{ij}} \cdot \mathrm{O}_{\mathrm{ik}}=0
$$

- Constraint 2:For every output variable, the output conditions for state $S_{i}$ or its transitions must cover all possible combinations of input variables that can occur, i. e.,

$$
\Sigma \mathrm{O}_{\mathrm{ij}}=1
$$

- For both output constraints above, TCs must be used in evaluating $\mathbf{O}_{\mathrm{ij}}$ for output actions of TCD and TOCD output action types
- See text for using don't cares and defaults.


## Constraint Checking Example 1:

Inputs: A, B
Outputs: Y, Z
Defaults: $\mathrm{Y}=0, \mathrm{Z}=0 \quad(\overline{\mathrm{~A}}+\overline{\mathrm{B}}) / \mathrm{Z}$


- Transition Constraints:
- S0: One unconditional TC
- S1: A. $\overline{\mathrm{A}}=0$;

$$
\mathrm{A}+\overline{\mathrm{A}}=\mathbf{1}
$$

- S2: $(\mathbf{A}+\mathbf{B}) \cdot(\overline{\mathbf{A}} \overline{\mathbf{B}})=\mathbf{0}$;

$$
(\mathbf{A}+\mathbf{B})+(\overline{\mathbf{A}} \overline{\mathbf{B}})=\mathbf{1}
$$

- $\mathrm{S} 3: \overline{\mathrm{A}} \cdot \mathrm{AB}=0$;
$\overline{\mathbf{A}} \cdot \mathbf{A} \overline{\mathbf{B}}=0 ;$
$\mathrm{AB} \cdot \mathrm{A} \overline{\mathrm{B}}=0$;

$$
\overline{\mathbf{A}}+\mathbf{A B}+\mathbf{A} \overline{\mathbf{B}}=\mathbf{1}
$$

- Output Constraints:
- Satisfied for all four states by the given output conditions and values and the default constraints.


## Constraint Checking Example 1:



- Output Constraints:

Constraint 1:

- S0: For $\overline{\mathbf{B}} \rightarrow \mathbf{Y}=1$

By default, for $\mathrm{B}, \mathrm{Y}=0$
$\overline{\mathrm{B}} . \mathrm{B}=\mathbf{0}$

- S1: For $A \overline{\mathbf{B}} \rightarrow \mathbf{Y}=1$

By default, for $\overline{\mathbf{A}}+\mathbf{B}, \mathrm{Y}=\mathbf{0}$
$\mathbf{A} \overline{\mathbf{B}} \cdot(\overline{\mathbf{A}}+\mathbf{B})=0$
For $\overline{\mathbf{A}}+\overline{\mathbf{B}} \rightarrow \mathrm{Z}=1$
By default, for $\mathrm{AB}, \mathrm{Z}=0$
$(\overline{\mathbf{A}}+\overline{\mathbf{B}}) . \mathbf{A B}=\mathbf{0}$

- S2: For $\mathrm{A}+\mathrm{B} \rightarrow \mathrm{Y}=1$

By default, for $\overline{\mathbf{A}} \overline{\mathbf{B}}, \mathrm{Y}=0$

$$
(\mathbf{A}+\mathbf{B}) \cdot \overline{\mathbf{A B}}=\mathbf{0}
$$

For $\overline{\mathrm{AB}} \rightarrow \mathrm{Z}=1$
By default, for $\mathrm{A}+\mathrm{B}, \mathrm{Z}=0$

$$
(\overline{\mathrm{AB}}) \cdot(\mathbf{A}+\mathbf{B})=\mathbf{0}
$$

- S3: None


## Constraint Checking Example 1:



- Output Constraints:

Constraint 2:

- S0: For $\overline{\mathbf{B}} \rightarrow \mathbf{Y}=1$

By default, for $\mathbf{B}, \mathrm{Y}=0$
$\overline{\mathrm{B}}+\mathrm{B}=1$

- S1: For $A \bar{B} \rightarrow Y=1$

By default, for $\overline{\mathrm{A}}+\mathrm{B}, \mathrm{Y}=\mathbf{0}$
$\mathbf{A} \overline{\mathbf{B}}+(\overline{\mathbf{A}}+\mathbf{B})=\mathbf{1}$
For $\overline{\mathrm{A}}+\overline{\mathrm{B}} \rightarrow \mathrm{Z}=1$
By default, for $\mathrm{AB}, \mathrm{Z}=0$
$(\overline{\mathbf{A}}+\overline{\mathbf{B}})+\mathbf{A B}=\mathbf{1}$

- S2: For $\mathrm{A}+\mathrm{B} \rightarrow \mathrm{Y}=1$

By default, for $\overline{\mathbf{A}} \overline{\mathbf{B}}, \mathbf{Y}=0$
$(\mathbf{A}+\mathrm{B})+\overline{\mathrm{A}} \overline{\mathrm{B}}=\mathbf{1}$
For $\overline{\mathrm{AB}} \rightarrow \mathrm{Z}=1$
By default, for $\mathrm{A}+\mathrm{B}, \mathrm{Z}=0$

$$
(\overline{\mathbf{A}} \overline{\mathbf{B}})+(\mathbf{A}+\mathbf{B})=\mathbf{1}
$$

- S3: None


## Constraint Checking Example 2:

Inputs: A, B
Outputs: Y, Z
Defaults: $\mathrm{Y}=0, \mathrm{Z}=0$


- Transition Constraints:
- S0: A $\cdot \mathrm{B} \cdot(\overline{\mathrm{A}}+\overline{\mathbf{B}})=\mathbf{0}$;

$$
\begin{equation*}
\mathrm{A} \cdot \mathrm{~B}+(\overline{\mathrm{A}}+\overline{\mathbf{B}})=\mathbf{1} \tag{2}
\end{equation*}
$$

- $\mathrm{S} 1: \overline{\mathrm{A}} \cdot \overline{\mathrm{C}} \cdot(\mathrm{A}+\mathrm{C})=\mathbf{0}$;

$$
\begin{equation*}
\overline{\mathrm{A}} \cdot \overline{\mathrm{C}}+(\mathrm{A}+\mathrm{C})=1 \tag{2}
\end{equation*}
$$

- $\mathbf{S} 2: \overline{\mathrm{B}} \cdot \mathbf{C} \cdot(\mathrm{B}+\overline{\mathrm{C}})=\mathbf{0}$;

$$
\begin{equation*}
\overline{\mathbf{B}} \cdot \mathbf{C}+(\mathrm{B}+\overline{\mathrm{C}})=\mathbf{1} \tag{2}
\end{equation*}
$$

- S3: $\mathbf{A} \cdot \overline{\mathbf{A}}=0$;

$$
\begin{equation*}
\mathbf{A}+\overline{\mathbf{A}}=1 \tag{2}
\end{equation*}
$$

- Output Constraints:
- Satisfied for all four states by the given output conditions and values and the default constraints.


## Constraint Violation Examples

- Transition Constraints
- Example A: X•Y $\neq 0$ and $\mathbf{X}+\mathbf{Y} \neq 1$, so two constraints are violated
- Example B: $\mathbf{X} \cdot \overline{\mathbf{X}} \mathbf{Y}=\mathbf{0}$, but $\mathbf{X}+\overline{\mathbf{X}} \mathbf{Y} \neq \mathbf{1}$. so constraint 2 is violated
- Output Constraints
- Example C: For values $Z=1$ and $Z=0$, $\mathbf{X} \cdot \mathbf{Y} \neq \mathbf{0}$, so constraint $\mathbf{1}$ is violated
- Constraint $\mathbf{X}+\mathbf{Y}+\overline{\mathbf{Y}}=\mathbf{1}$, due to the default value of $Z$ on $\overline{\mathbf{Y}}$, so constraint 2 is satisfied

- Example D: In general, for a given state, since the output condition for a Moore type output action is 1 , no output action on a same output variable with a different value is permitted on the transitions.


## State Machine Table Format

| State | State <br> Code | Transition Condition | Next <br> State | Next <br> State Code | Output Actions (and OCs) |
| :---: | :---: | :---: | :---: | :---: | :---: |
| State <br> Name 1 | State <br> Code 1 | Unused | Unconditional Next State 1 | Next State Code 1 | Moore or TCI <br> Output (and OC) |
|  |  | Transition <br> Cond. 11 | Next State 11 | Next State Code 11 | TCD or TOCD Output 11 (and OC) |
|  |  | Additional Transition Conditions and Entries for State Name 1 |  |  |  |
| State <br> Name i | Entries for State Names $i, ~ i=2, \ldots n$ |  |  |  |  |

## State Machine Table for Constraint Checking Example



| State | State Code | Transition Condition | Next State | Next State Code | $\begin{gathered} \text { Output } \\ \text { Actions (OCs) } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{Y}_{1} \mathrm{Y}_{0}$ |  |  | $\mathrm{Y}_{1} \mathrm{Y}_{0}$ |  |
| S0 | 00 |  |  |  | Y, Z |
|  |  | A•B | S1 | 01 |  |
|  |  | $\overline{\mathbf{A}}+\overline{\mathbf{B}}$ | S2 | 10 |  |
| S1 | 01 |  |  |  | A/Y, B/Z |
|  |  | $\overline{\mathbf{A}} \cdot \overline{\mathbf{C}}$ | S2 | 10 |  |
|  |  | A + C | S3 | 11 |  |
| S2 | 10 |  |  |  |  |
|  |  | $\overline{\mathbf{B}} \cdot \mathbf{C}$ | S3 | 11 | Y* |
|  |  | B + $\overline{\mathbf{C}}$ | S0 | 00 | Z* |
| S3 | 11 |  |  |  |  |
|  |  | A | S0 | 00 | $\overline{\mathbf{B}} \cdot \mathbf{C} / \mathbf{Y}^{*}$ |
|  |  | $\overline{\mathbf{A}}$ | S1 | 01 | B.C/ $\mathbf{Y}^{*}$ |

* is reminder of an output action dependent on transition condition

Chapter 5 - Part 429

## State Machine Design Procedure

- Define the input and output variables for the circuit or system and meaning of 0 and 1 values of each variable
- Draw the state machine diagram or formulate the state machine table for the circuit or system
- If a state machine diagram is used, convert it to a state machine table
- From the state machine table, derive optimized next state equations and output equations for the circuit or system


## Example 1

## Conversion of Traditional State Diagram to State Machine Diagram

## Example 1: Conversion

## Traditional State Diagram:

Inputs: $X, Y$
Output: $Z$


State Machine Diagram:


## Example 1: Conversion State Machine Table (SMT)

| State | State Code | Transition Condition | Next State | Next State Code | Output Actions (OCs) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $Q_{1} Q_{2}$ |  |  | $Q_{1} Q_{2}$ |  |
| A | $\begin{gathered} \hline \mathbf{0 0} \\ \mathrm{Q}_{1}{ }^{\prime} \mathrm{Q}_{2}{ }^{\prime} \end{gathered}$ | $\overline{\mathbf{X}}$ | A | 00 |  |
|  |  | X | B | 01 |  |
| B | 01 |  |  |  | $\overline{\mathbf{X}} / \mathrm{Z}$ |
|  |  | $\overline{\mathbf{Y}}$ | A | 00 |  |
|  | $\mathrm{Q}_{1}{ }^{\prime} \mathrm{Q}_{2}$ | Y | C | 10 |  |
| C | 10 |  |  |  | Y/ Z |
|  |  | $\overline{\mathbf{X}}$ | D | 11 |  |
|  | $\mathrm{Q}_{1} \mathrm{Q}_{2}{ }^{\text {a }}$ | X | A | 00 |  |
| D | 11 |  |  |  | Z |
|  |  | $\mathbf{X} \overline{\mathbf{Y}}+\overline{\mathbf{X}} \mathbf{Y}$ | D | 11 |  |
|  | $\mathrm{Q}_{1} \mathrm{Q}_{2}$ | $\mathbf{X Y}+\overline{\mathbf{X}} \overline{\mathbf{Y}}$ | C | 10 |  |

## Example 1: Conversion Equations

- Flip-Flop Inputs:

$$
\begin{aligned}
& -Q_{1}(t+1)=\bar{Q}_{1} Q_{2} Y+Q_{1} \bar{Q}_{2} \bar{X}+Q_{1} Q_{2} \\
& \rightarrow Q_{1}(t+1)=Q_{2} Y+Q_{1} \bar{X}+Q_{1} Q_{2}
\end{aligned}
$$

- Outputs:

$$
\begin{aligned}
& \cdot Z=\bar{Q}_{1} Q_{2} \bar{X}+Q_{1} \bar{Q}_{2} Y+Q_{1} Q_{2} \\
& \rightarrow Z=Q_{2} \bar{X}+Q_{1} Y+Q_{1} Q_{2}
\end{aligned}
$$



## Example 1: Conversion



## Example 2

## Batch Mixing System

## Example 2: Batch Mixing System



## Example 2: Batch Mixing System Inputs

| Input | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- |
| NI | Three ingredients | Two ingredients |
| Start | Start a batch cycle | No Action |
| Stop | Stop an on-going batch cycle | No Action |
| L0 | Tank empty | Tank not empty |
| L1 | Tank filled to level 1 | Tank not filled to level 1 |
| L2 | Tank filled to level 2 | Tank not filled to level 2 |
| L3 | Tank filled to level 3 | Tank not filled to level 3 |
| TZ | Timer at value $\mathbf{0}$ | Timer not at value $\mathbf{0}$ |

## Example 2: Batch Mixing System Outputs

| Output | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- |
| MX | Mixer on | Mixer off |
| PST | Load timer with value from D | No Action |
| TM | Timer on | Timer off |
| V1 | Valve open for ingredient 1 | Valve closed for ingredient 1 |
| V2 | Valve open for ingredient 2 | Valve closed for ingredient 2 |
| V3 | Valve open for ingredient 3 | Valve closed for ingredient 3 |
| VE | Output valve open | Output valve closed |

## Example 2: Batch Mixing System State Machine Diagram (SMD)



## Example 2: Batch Mixing System State Machine Table (SMT)



## Example 2: Batch Mixing System Equations

- Intermediate Variables:
- $X=$ Fill_2. L2 $\cdot \overline{N 1} \cdot \overline{S T O P}$
- Y=Fill_3. L3. $\overline{\text { STOP }}$
- $Z=$ Mix. $\overline{T Z} \cdot \overline{S T O P}$
- Flip-Flop Inputs:
- Init $(t+1)=$ Init $.(\overline{\text { START }}+$ STOP $)+$ STOP.$($ Fill_1 + Fill_2 + Fill_3 + Mix) + Empty $\cdot($ STOP + LO $)$
- Init $(t+1)=$ Init $. \overline{S T A R T}+$ STOP + Empty.$L 0)$
- Fill_1 $(t+1)=$ Init $. S T A R T . \overline{S T O P}+$ Fill_1 $\cdot \overline{\text { L1 }} \cdot \overline{S T O P}$
- Fill_2 $(t+1)=$ Fill_1. L1 $\cdot \overline{S T O P}+$ Fill_2. $\overline{L 2} \cdot \overline{S T O P}$
- Fill_3 $(t+1)=$ Fill_2. L2 $\cdot$ NI $\cdot \overline{S T O P}+$ Fill_3 $\cdot \overline{L 3} \cdot \overline{S T O P}$
- $\operatorname{Mix}(t+1)=X+Y+Z$
- Empty $(t+1)=$ Mix $. T Z \cdot \overline{S T O P}+$ Empty $\cdot \overline{L 0} \cdot \overline{S T O P}$


## Example 2: Batch Mixing System Equations

- Intermediate Variables:
- $X=$ Fill_2 $\cdot L 2 \cdot \bar{N} 1 . \overline{S T O P}$
- $Y=$ Fill_3. L3. $\overline{S T O P}$
- $Z=M i x . \overline{T Z} . \overline{S T O P}$
- Outputs:
- V1 = Fill_1
- V2 = Fill_2
- V3 = Fill_ 3
- $\boldsymbol{P S T}=\boldsymbol{X}+\boldsymbol{Y}$
- MX = Mix
- $T M=Z$
- VE = Empty


## Example 2: Batch Mixing System Constraint Checking

## Constraint 1 Checking :

| State | Constraint Checking |
| :---: | :---: |
| Init | $[\overline{\text { START }}+$ STOP) $]$. [START . STOP $]=0$ |
| Fill_1 | [ $\overline{\mathrm{L} 1} . \overline{\text { STOP }}] .[$ STOP] $=0$ |
|  | $[\overline{\mathrm{L} 1} \cdot \overline{\text { STOP }}] \cdot[\mathrm{L1} \cdot \overline{\text { STOP }}]=0$ |
|  | $[\mathrm{STOP}] \cdot[\mathrm{L} 1 . \mathrm{STOP}]=0$ |
| Fill_2 | $[L 2 . \overline{\mathrm{NI}} . \overline{\text { STOP }}] .[\mathrm{STOP}]=0$ |
|  | $[\mathrm{L} 2 . \overline{\mathrm{NI}} . \overline{\mathrm{STOP}}] .[\overline{\mathrm{L} 2} \cdot \overline{\mathrm{STOP}}]=0$ |
|  | [L2. $\overline{\mathrm{NI}} . \overline{\mathrm{STOP}}] .[\mathrm{L2}$. NI . $\overline{\mathrm{STOP}}]=0$ |
|  | [STOP] . [L2 . $\overline{\text { STOP }}]=0$ |
|  | [STOP] . [L2 . NI . $\overline{\text { STOP }}$ ] $=0$ |
|  | $[\overline{\mathrm{L2}} . \overline{\mathrm{STOP}}] .[\mathrm{L} 2 . \mathrm{NI} . \overline{\mathrm{STOP}}]=0$ |



## Example 2: Batch Mixing System Constraint Checking

Constraint 1 Checking (Continued):

| State | Constraint Checking |
| :---: | :---: |
| Fill_3 | $[\overline{\mathrm{L} 3} \cdot \overline{\text { STOP }}] .[$ STOP $]=0$ |
|  | $[\overline{\mathrm{L3}} \cdot \overline{\mathrm{STOP}}] \cdot[\mathrm{L3} \cdot \overline{\mathrm{STOP}}]=0$ |
|  | [STOP ] . [L3. $\overline{\text { STOP }}]=0$ |
| Mix | [ $\overline{\mathrm{TZ}} . \overline{\mathrm{STOP}}] .[\mathrm{STOP}]=0$ |
|  | $[\overline{\mathrm{TZ}} . \overline{\mathrm{STOP}}] .[\mathrm{TZ} . \overline{\mathrm{STOP}}]=0$ |
|  | [STOP ] [ [TZ. $\overline{\text { STOP }}]=0$ |
| Empty | $\overline{[\mathbf{L 0}} \cdot \overline{\mathrm{STOP}}] \cdot[\mathrm{L0}+\mathrm{STOP}]=0$ |



## Example 2: Batch Mixing System Constraint Checking

Constraint 2 Checking (Continued):

| State | Constraint Checking |
| :---: | :---: |
| Init | $[(\overline{\text { START }}+$ STOP $)]+[$ START $\overline{\text { STOP }}]=1$ |
| Fil_1 | $[\overline{\mathrm{L} 1} \cdot \overline{\mathrm{STOP}}]+[\mathrm{STOP}]+[\mathrm{L} 1 . \overline{\mathrm{STOP}}]=1$ |
| Fil_2 | $\begin{aligned} & {[\mathrm{L2} 2 \cdot \overline{\mathrm{NI}} \cdot \overline{\mathrm{STOP}}]+[\mathrm{STOP}]+[\overline{\mathrm{L2} 2} \cdot \overline{\mathrm{STOP}}]+} \\ & {[\mathrm{LL} 2 \cdot \mathrm{NI} \cdot \overline{\mathrm{STOP}}]=1} \end{aligned}$ |
| Fil_3 | $[\overline{\mathrm{L3}} \cdot \overline{\mathrm{STOP}}]+[\mathrm{STOP}]+[\mathrm{L3} \cdot \overline{\mathrm{STOP}}]=1$ |
| Mix | $[\overline{\mathrm{TZ}} . \overline{\mathrm{STOP}}]+[\mathrm{STOP}]+[\mathrm{TZ} . \overline{\mathrm{STOP}}]=1$ |
| Empty | $[\overline{\mathbf{L 0}} \cdot \underline{\text { STOP }}]+[\mathrm{L0}+\mathrm{STOP}]=1$ |



## Example 3

## Sliding Door Control

## Example 3: Sliding Door Control



MO

## Example 3: Sliding Door Control Inputs

| Input | Name | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- | :--- |
| LK | Lock with Key | Locked | Unlocked |
| DR | Door Resistance Sensor | Door resistance $\geq \mathbf{1 5} \mathbf{~ l b}$ | Door resistance < 15 lb |
| PA | Approach Sensor | Person/object approach | No person/object approach |
| PP | Presence Sensor | Person/object in door | No person/object in door |
| MO | Manual Open by <br> Pushbutton | Manual Open | No Manual Open |
| CL | Close Limit Switch | Door fully closed | Door Not fully closed |
| OL | Open Limit Switch | Door fully open | Door Not fully open |

## Example 3: Sliding Door Control Inputs

- The door opens in response to:
- PA (Approach Sensor)
- PP (Presence Sensor)
- DR (Door Resistance Sensor)
- Pushbutton MO (Manual Open)
- PA senses a person or object approaching the door.
- PP senses the presence of a person or object within the doorframe.
- DR senses a resistance to the door closing indicating that the door is pushing on a person or obstacle.
- MO is a manual pushbutton on the door control box that opens the door without dependence on the automatic control.


## Example 3: Sliding Door Control Outputs

| Output | Name | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- | :--- |
| BT | Bolt | Bolt closed | Bolt open |
| CD | Close Door | Close door | No action |
| OD | Open Door | Open door | No action |

## Example 3: Sliding Door Control State Machine Design (SMD)



## Example 3: Sliding Door Control State Machine Table (SMT)

| State | State Code$\mathbf{Y}_{1} \mathbf{Y}_{2}$ | Transition Condition | Next State | Next State Code | Output Actions (OCs) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | $\mathrm{Y}_{1} \mathrm{Y}_{2}$ |  |
| Closed | 00 | LK | Closed | 00 | BT* |
|  |  | $\overline{\mathrm{LK}} \cdot \overline{\mathrm{PA}} \cdot \overline{\mathrm{PP}} \cdot \overline{\mathrm{MO}}$ | Closed | 00 | $\overline{\mathrm{CL}} / \mathrm{CD}$ * |
|  | $\mathrm{Y}_{1}{ }^{\prime} \mathrm{Y}_{2}{ }^{\prime}$ | $\overline{\mathrm{LK}} \cdot(\mathrm{PA}+\mathrm{PP}+\mathrm{MO})$ | Open | 01 |  |
| Open | 01 |  |  |  | OD |
|  |  | $\overline{\text { OL }}$ | Open | 01 |  |
|  | $\mathrm{Y}_{1}{ }^{\prime} \mathrm{Y}_{2}$ | OL | Opened | 11 |  |
| Opened | $\begin{gathered} 11 \\ Y_{1} Y_{2} \end{gathered}$ | $\mathrm{PA}+\mathrm{PP}+\mathrm{MO}$ | Opened | 11 | $\overline{\mathrm{OL}} / \mathrm{OD}$ * |
|  |  | $\overline{\mathrm{PA}} \cdot \overline{\mathrm{PP}} \cdot \overline{\mathrm{MO}}$ | Close | 10 |  |
| Close | 10 |  |  |  | CD |
|  |  | $\overline{\mathbf{C L}} \cdot \overline{\mathrm{PA}} \cdot \overline{\mathrm{PP}} \cdot \overline{\mathrm{MO}} \cdot \overline{\mathrm{DR}}$ | Close | 10 |  |
|  |  | $\mathrm{CL} \cdot \overline{\mathrm{PA}} \cdot \overline{\mathrm{PP}} \cdot \overline{\mathrm{MO}} \cdot \overline{\mathrm{DR}}$ | Closed | 00 |  |
|  | $\mathrm{Y}_{1} \mathrm{Y}_{2}{ }^{\prime}$ | PA + PP + MO + DR | Open | 01 |  |

## Example 3: Sliding Door Control Equations

- Intermediate Variables:
- $X=P A+P P+M O \rightarrow \bar{X}=\overline{P A} \cdot \overline{P P} \cdot \overline{M O}$
- Flip-Flop Inputs:
- $Y_{I}(t+1)=\bar{Y}_{1}, Y_{2}, O L+Y_{1} \cdot Y_{2}+Y_{1}, \bar{Y}_{2} \cdot \overline{C L} \cdot \bar{X} \cdot \overline{D R}$
- $Y_{2}(t+1)=\bar{Y}_{1}, \bar{Y}_{2}, \overline{L K} \cdot X+\bar{Y}_{1}, Y_{2}+Y_{1}, Y_{2}, X+Y_{1}, \bar{Y}_{2}(X+D R)$
- Outputs:
- $\boldsymbol{B T}=\overline{\boldsymbol{F}}_{1}, \overline{\boldsymbol{Y}}_{2}, L K$
- $C D=Y_{1} \cdot \bar{Y}_{2}+\overline{Y_{1}} \cdot \bar{Y}_{2} \cdot \overline{L K} \cdot \overline{C L} \cdot \bar{X}=\left(Y_{1}+\overline{L K} \cdot \overline{C L} \cdot \bar{X}\right) \cdot \bar{Y}_{2}$



## Example 4

# Elevator Control 

Elevator control for two-floor elevator Warning: Does not include safety features or all user buttons!

## Example 4: Elevator Control Inputs

| Input | Name | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- | :--- |
| C1(C2) | Call button (outside elevator) to <br> floor 1(2) | Call for elevator | No action |
| G1(G2) | Go button (inside elevator) to <br> floor 1(2) | Go to floor command | No action |
| F1(F2) | Senses elevator at floor 1(2) | Elevator at floor | Elevator not at floor |
| S1(S2) | Senses elevator approaching <br> floor 1(2) (Controls slowdown of <br> elevator) | Elevator approaching <br> floor | Elevator not <br> approaching floor |
| DO | Doors open? | Doors fully open | Doors not fully open |
| TO | End of time interval from button <br> push to elevator movement <br> starting | Time interval has ended | Waiting for time <br> interval to end |
| DC | Doors closed? | Doors closed | Doors not closed |

## Example 4: Elevator Control Outputs

| Output | Name | Meaning for Value 1 | Meaning for Value 0 |
| :--- | :--- | :--- | :--- |
| Up | Elevator to go up | Commands elevator to go up | No action |
| Down | Elevator to go down | Commands elevator to go down | No action |
| TS | Timer start | Initialize and start timer | No action |
| SD | Slow down | Elevator approaching target <br> floor slows down | Elevator moves as normal <br> speed |
| OD | Open doors | Open doors | No action |
| CD | Close doors | Close doors | No action |

## Example 4: Elevator Control Specifications

- The elevator parks at the floor to which it has last taken passengers with doors open.
- Call button $\mathrm{C}_{\mathbf{i}}$ calls elevator to a floor.
- If the elevator is not at the floor, TS is used to initialize and start the timer;
- After TO becomes 1, the doors close, and when DC is active, the Up or Down output is activated.
- The $S_{i}$ sensor detects the floor approach and activates output SD to slow elevator.
- The $F_{i}$ sensor detects the elevator at the floor, forces both Up and Dn to 0, and opens the doors.
- Passenger(s) enter elevator and push the $\mathbf{G}_{\mathbf{i}}$ button.
- After TO becomes 1, the doors close, and when DC is active, the Up or Down output is activated.
- The $\mathbf{S}_{\mathrm{i}}$ sensor detects the approach and activates output SD to slow elevator.
- The $F_{i}$ sensor detects the elevator at the floor, forces both Up and Dn to 0, and opens the doors, permitting passengers to exit.


## Example 4: Elevator Control



## Example 4: Elevator Control States

- Initial proposed states:
- U (Up)
- Dn (Down)
- Hd (Hold)
- Series of actions required in Hd state:
- Open doors
(Hd_A)
- Use timer to wait for passengers
- Close doors
- Expand Hd to 3 states: Hd_A, Hd_B, Hd_C
- One-Hot State Vector: (U, Dn, Hd_C, Hd_B, Hd_A)


## Example 4: Elevator Control State Machine Diagram (SMD)



## Example 4: - Elevator Control State Machine Table (SMT)

| State | State Code | Transition Condition | Next State | Next State Code | Output Actions (OCs) |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\mathrm{U}, \mathrm{Dn}, \mathrm{Hd} \mathrm{C}, \mathrm{Hd} \mathrm{B}, \mathrm{Hd}-\mathrm{A}^{\text {a }}$ |  |  | U, Dn, Hd_C, Hd_B, H__A |  |
| Hd_A | 00001 |  |  |  | $\overline{\text { DO }} / \mathrm{OD}$ |
|  |  | $\overline{\text { (DO.(F1)(C2 + G2) + F2 } \cdot(\mathbf{C 1 ~ + ~ G 1 ) ) ~}}$ | Hd_A | 00001 |  |
|  | Hd_A | DO.(F1)(C2 + G2) + F2 ( $\mathbf{C} 1$ + G1) | Hd_B | 00010 | TS |
| Hd_B | $\begin{aligned} & 00010 \\ & \text { Hd_B } \end{aligned}$ | TO | Hd_B | 00010 |  |
|  |  | TO | Hd_C | 00100 |  |
| Hd_C | 00100 | DC.(F1 + F2) | Hd_C | 00100 | CD |
|  |  | DC.F2 | Dn | 01000 |  |
|  | Hd_C | DC.F1 | U | 10000 |  |
| Dn | 01000 |  |  |  | Down, S1/SD |
|  |  | $\overline{\text { F1 }}$ | Dn | 01000 |  |
|  | Dn | F1 | Hd_A | 00001 |  |
| U | 10000 |  |  |  | Up, S2/SD |
|  |  | $\overline{\text { F2 }}$ | U | 10000 |  |
|  | U | F2 | Hd_A | 00001 |  |

## Example 4: Elevator Control Equations

- Flip-Flop Inputs:
- $X=D O \cdot((F 1 \cdot(C 2+G 2)$

$$
+F 2 \cdot(C 1+G 1))
$$

- $\boldsymbol{Y}=\boldsymbol{D C} \cdot(\boldsymbol{F} 1+\mathrm{F} 2)$
- $D_{H d_{-} A}=H d_{-} A \cdot \bar{X}+D n \cdot F 1+U \cdot F 2$
- $D_{H d \_B}=H d_{-} A \cdot X+H d \_B \cdot \overline{T O}$
- $D_{H d_{-} C}=H d_{-} B \cdot T O+H d_{-} C \cdot \bar{Y}$
- $D_{D n}=H d-C \cdot D C \cdot F 2+D n \cdot \overline{F 1}$
- $D_{U}=H d_{-} C \cdot D C \cdot F 1+U \cdot \overline{F 2}$
- Outputs:
- Down = Dn
- $\boldsymbol{U p}=\boldsymbol{U}$
- $S D=D n \cdot S 1+U \cdot S 2$
- TS = Hd_A $\cdot$ X
- $O D=H d \_A \cdot \overline{D O}$
- $C D=H d \_C \cdot \bar{Y}$


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