







# **Chem 458** High Performance Liquid Chromatography



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# **HPLC: An Overview**

Since its advent in 1974 by Horvath, HPLC has expanded very quickly.

HPLC is an abbreviation for High-Performance Liquid Chromatography (It has also been referred to as High-Pressure Liquid Chromatography).

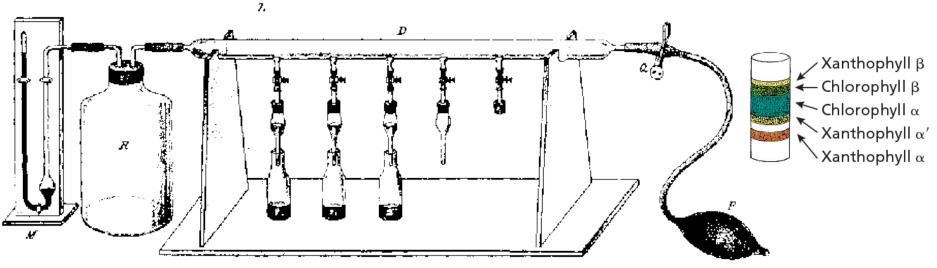
HPLC is a type of LC in which the mobile phase is liquid that forced through a reusable column by means of a pumping system, use to separate compounds that are dissolved in solution.



HPLC is very efficient technique and can be applied to about every kind of sample; it yields excellent separations in a short time, and can work with minimal training of the operator. Today, HPLC is one the most widely used techniques for separating and analyzing mixtures of chemical substances, compounds and materials.

## **Impetus behind high-pressure**

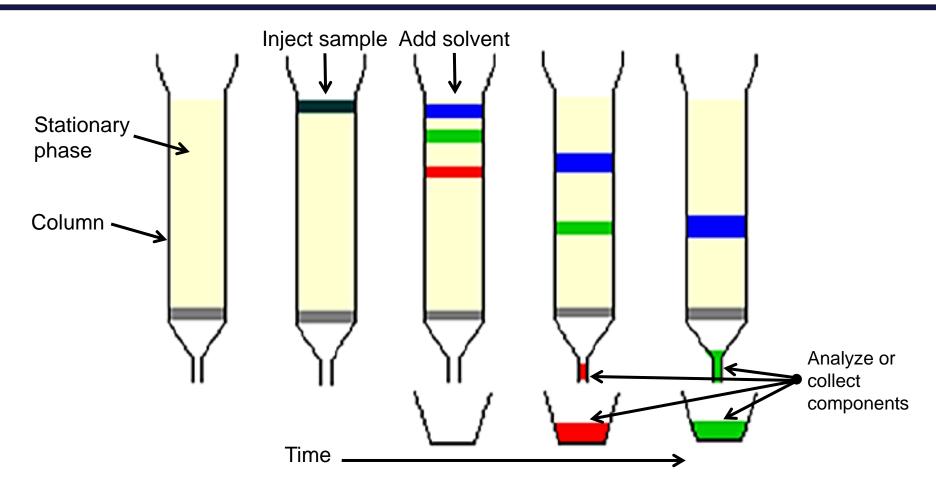
Early LC, including the original work by **Tswett**, was carried out in glass columns with diameter of 1-5 cm and lengths of 50–500 cm and 150–200 µm stationary phase particle diameter.



Tswett's apparatus

Scientist realized that the major increases in column efficiency could be brought about by decreasing the particle size of packings to increase the surface area and thus interaction sites and retention, this required sophisticated instruments with high-pressure pumps to assure reasonable flow rate through the very narrow pores.

## **Principles of liquid chromatography**



The components of the sample are separated from one another by the column packing that involves various chemical and/or physical interactions between their molecules and the packing particles. The separated components are analyzed or collected at the exit of this column and identified by an external measurement technique. Separation is achieved by a different (affinity; interaction; retention) for the mobile and stationary phases for the compounds to be separated.

# **HPLC versus GC**

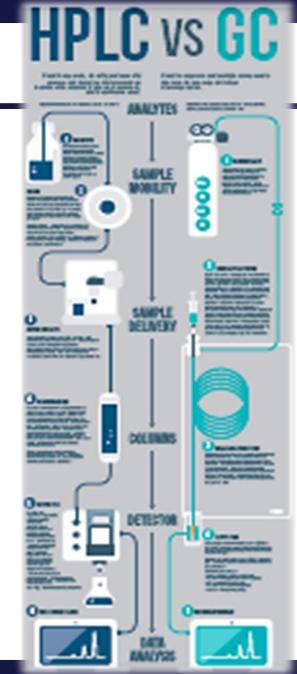
LC is a much older technique than GC, but was overshadowed by the rapid development of GC in the 1950's and 1960's.

-LC: mobile phase is liquid and interact with both solutes and stationary phase in the separation processes.

-GC: mobile phase is inert gas (carrier gas), don't participate in the separation processes.

LC is currently the dominate type of chromatography and is even replacing GC in its more traditional applications.

-GC: commercialized available in the 1950's -HPLC: commercialized available in the 1970's



#### Advantages of LC compared to GC:

-LC can be applied to the separation of any compound that is soluble in a liquid phase. LC more useful in the separation of biological compounds, synthetic or natural polymers and inorganic compounds such materials include amino acids, proteins, nucleic acids, drugs, steroids, terpenoids, pesticides, antibiotics and metal-organic species.

-LC is suitable for separating nonvolatile compounds

-Liquid mobile phase allows LC to be used at lower temperatures than required by GC. LC better suited than GC for separating compounds that may be thermally labile.

-Retention of solutes in LC depend on their interaction with both the mobile phase and stationary phase. GC retention based on volatility and interaction with stationary phase. LC is more flexible in optimizing separations, change either stationary or mobile phase.

-Most LC detectors are non-destructive. Most GC detectors are destructive. LC is better suited for preparative or process-scale separations.

#### Disadvantage of LC compared to GC:

-LC is subject to greater peak or band-broadening. RESOLUTION !!!! much larger diffusion coefficients of solutes in gases vs. liquids.

## **Separation Mechanisms and LC Modes**

# Major Modes of HPLC separation

Normal-	Reversed-	lon-	Size-
phase	phase	exchange	exclusion

# Sub-modes of HPLC separation

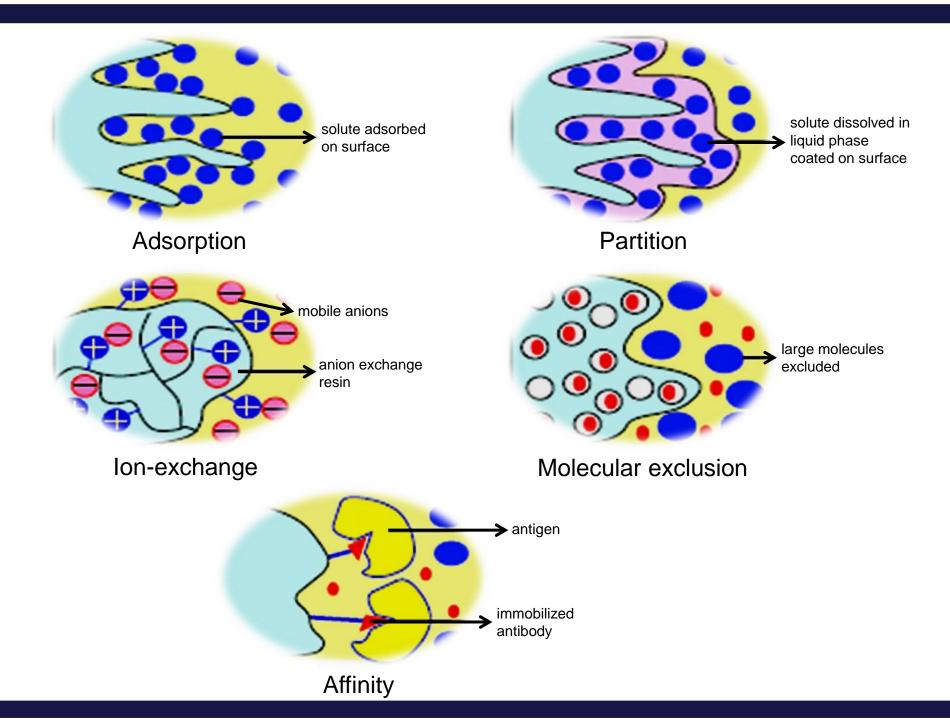
Hydrophobic interaction Hydrophilic interaction

Affinity chromatography

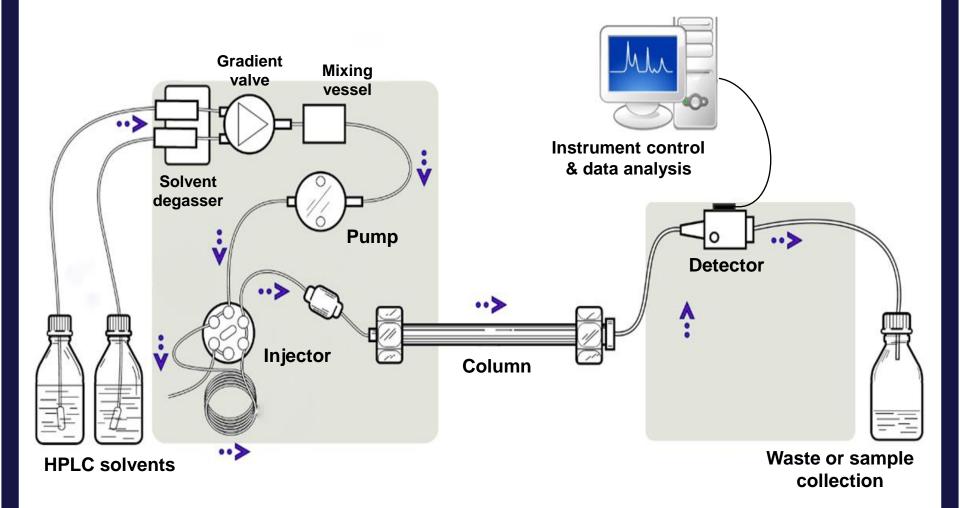
### Ion suppression

Chiral separations

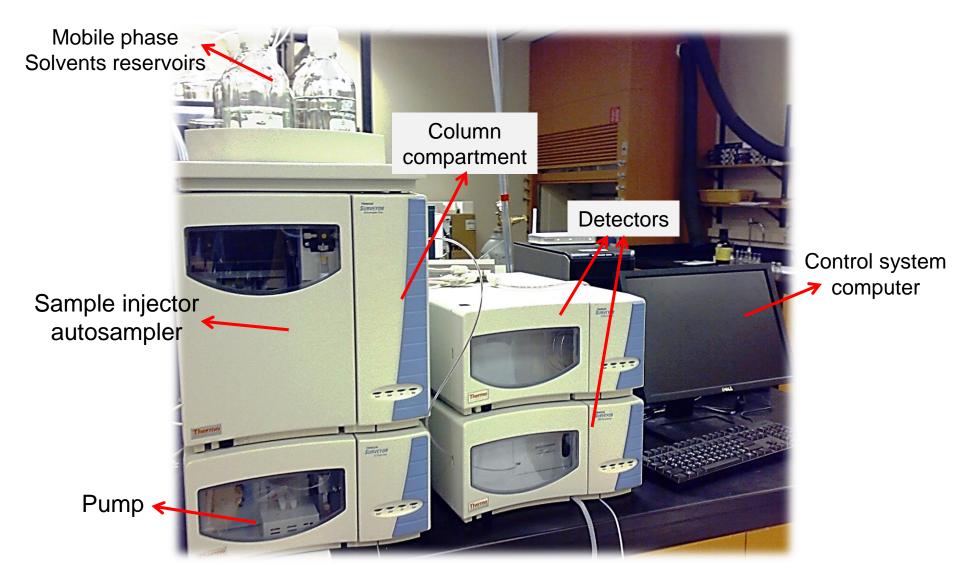
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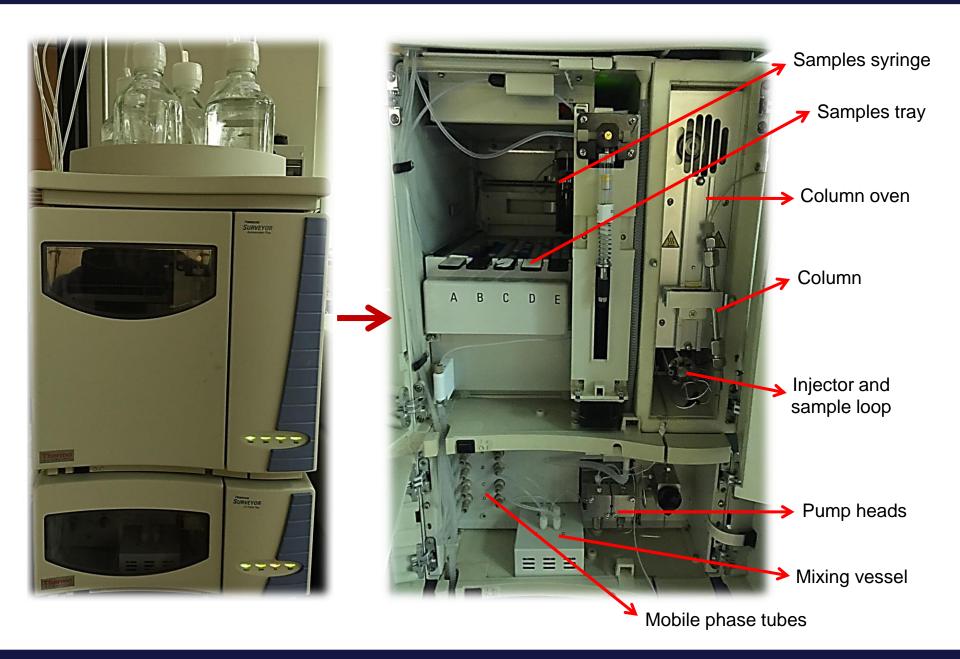


## **HPLC** system (main physical components)



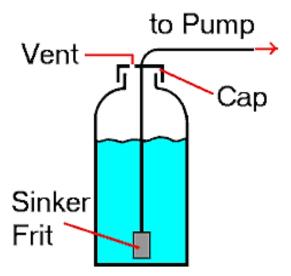
## **HPLC** instrument

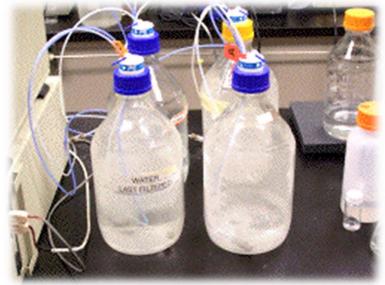




## **Solvent reservoirs (eluent containers)**

The mobile phase reservoir can be any clean, inert container. Storage of sufficient amount of **HPLC-grade solvents** for continuous operation of the system. It could be single eluent, but usually multiple solvents are used in HPLC (binary, tertiary and quaternary).





Solvent reservoirs should have a cap that allows for a tubing inlet line, which feeds mobile phase to the solvent delivery system. The cap also serves to keep out dust, reduce solvent evaporation, allow for pressurization of the bottle, offer ports for additional inlet lines, and sparging.

The material of the mobile phase reservoir depends on the type of application. Glass is typically used to prevent leaching of materials from plastics into the eluent, which may interfere with analysis. For RNA, protein, and electrochemical analysis, plastic mobile phase reservoirs are often used, as glass containers can leach trace ions, interfering with analysis.

# **Mobile phase**

The mobile phase is one or more solvent used to **solubilize** the components and move them at different rates across the column and the system.

In contrast to GC, the mobile phase in LC participates in the interaction with both solutes and stationary phase. Therefore, it should be carefully selected.

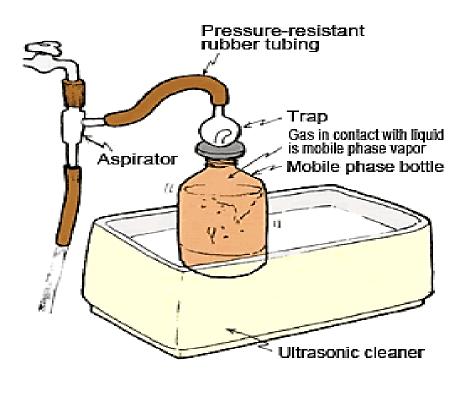


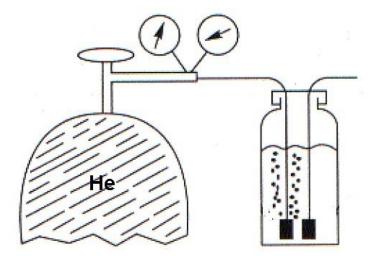
Selection of the suitable mobile phase mainly depend on the application and the interaction mechanisms (suitability for the solutes and stationary phase).

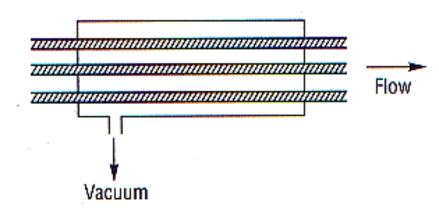
All mobile phases solvents should be freshly **filtered** and preferably **degassed**. On-line degassers, which are primarily used to remove small gas bubbles and reduce dissolved air, are now popular additions to many HPLC systems, and they eliminate the need to degas mobile phase offline. Solvent degassing is important to ensure that **air bubbles** do not outgas and interfere with accurate delivery of flow. Solvents can be degassed by:

-Ultrasonic degassing.

- -External vacuum degassing.
- -Bubbling helium gas into the eluent.
- -On-line degassing methods.







### **Common chromatographic mobile phases**

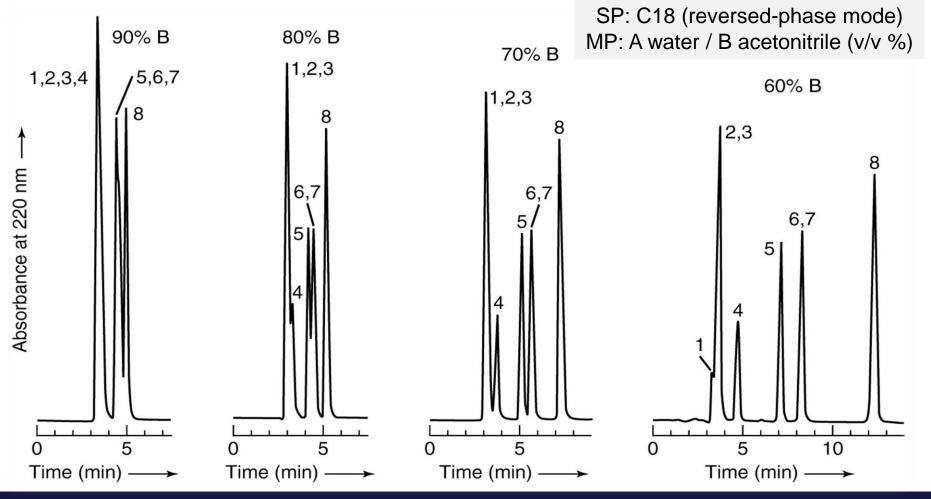
Solvent	Refractive Index <sup>a</sup>	Viscosity, cP <sup>b</sup>	Boiling Point, °C	Polarity Index, P'	Eluent Strength,¢ ɛ⁰
Fluoroalkanes⁴	1.27-1.29	0.4-2.6	50-174	<-2	-0.25
Cyclohexane	1.423	0.90	81	0.04	-0.2
n-Hexane	1.372	0.30	69	0.1	0.01
I-Chlorobutane	1.400	0.42	78	1.0	0.26
Carbon tetrachloride	1.457	0.90	77	1.6	0.18
<i>i</i> -Propyl ether	1.365	0.38	68	2.4	0.28
Toluene	1.494	0.55	110	2.4	0.29
Diethyl ether	1.350	0.24	35	2.8	0.38
Tetrahydrofuran	1.405	0.46	66	4.0	0.57
Chloroform	1.443	0.53	61	4.1	0.40
Ethanol	1.359	1.08	78	4.3	0.88
Ethyl acetate	1.370	0.43	77	4.4	0.58
Dioxane	1.420	1.2	101	4.8	0.56
Methanol	1.326	0.54	65	5.1	0.95
Acetonitrile	1.341	0.34	82	5.8	0.65
Nitromethane	1.380	0.61	101	6.0	0.64
Ethylene glycol	1.431	16.5	182	6.9	1.11
Water	1.333	0.89	100	10.2	Large

### **Optimization of mobile phase polarity** (type and composition)

-Using binary or more solvents.

-Changing the mobile phase composition alters the separation.

-Weak and strong mobile phase.



## Pump (a solvent delivery system)

The function of the solvent delivery system is to deliver the mobile phase (eluent) through the system, accurately and reproducibly.

The solvent delivery system comprises the pump, check valves, flow controllers, pulse dampeners and pressure transducers. Delivery of the mobile phase must be pulse free to ensure minimal baseline noise from the pump.



Pumping systems are designed to deliver either a **single eluent** or **multiple** (binary, tertiary and even quaternary) eluents. These are known depending on application which significantly extends the capabilities of the technique.

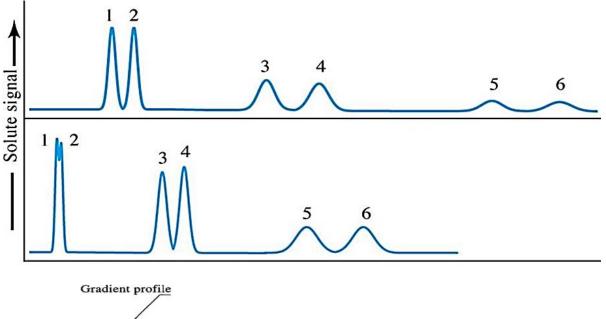
-Isocratic (constant mobile phase composition). -Gradient (variable mobile phase composition with the analysis time).

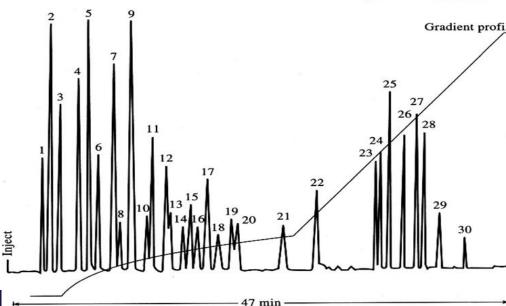
### **Isocratic vs. Gradient elution ...**

Similar to GC (isothermal and temperature program), solutes can be eluted from a column by using either a constant column conditions or gradient elution

#### **Isocratic elution:**

use of a constant mobile phase composition to elute solutes. -difficult to elute all solutes with good resolution in a reasonable time; general elution problem





#### Gradient elution:

changing the composition of the mobile phase with time; solvent programming.

-going from a weak mobile phase to a strong one

-solvent change can be stepwise, linear or non-linear

According to the eluent flow rate that the pump is capable of delivering, pumps may be defined as the following scales;

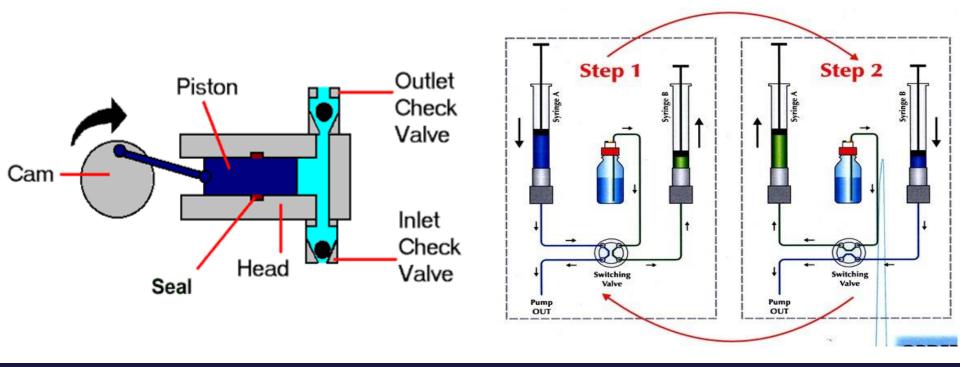
HPLC technique	Flow rate			
Preparative	> 10 mL/min			
Semi-preparative	5-10 mL/min			
Conventional	0.5-2.0 mL/min			
Narrowbore	100-500 µL/min			
Microbore	10-100 µL/min			
Micro LC capillary	1-10 µL/min			
Nano LC capillary	10-1000 nL/min			

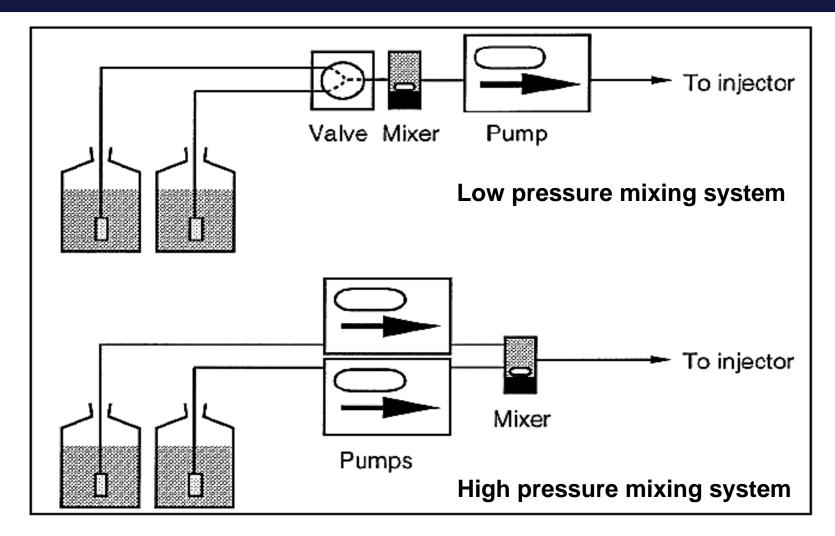
Pumps ant their components may constructed from metallic (steel or titanium) or nonmetallic (PEEK, teflon, or ceramic), depending on the material used for the eluent flow path.

Nearly all LC pumps since the 1980's are based on one of two types according to the mechanism by which the liquid is forced through the chromatograph.

**-The reciprocating piston pump** is the most common design in modern HPLC, the pump head consists of two sets of moving parts: the check valves and seal piston assembly which may consist of both single or multi-head.

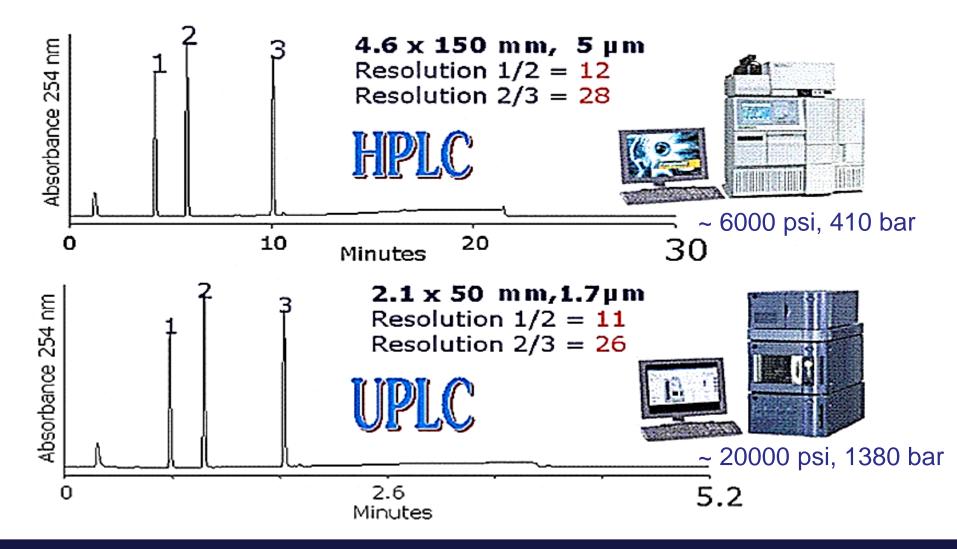
**-The syringe pump** remains popular for applications requiring pulseless solvent delivery, such as in microscale and capillary LC (where typical flow rates are less than 100  $\mu$ L/min) or in microbore HPLC connected to an interface to MS.





The blending of the solvents can occur in one of two basic ways. In the first, the solvent mixing occurs at high-pressure and in the second the solvents are premixed at low-pressure and then passed to the pump. The high pressure programmer is the simplest but most expensive as each solvent requires its own pump.

Modern **HPLC** systems have been improved to work at much higher pressures, and therefore be able to use much smaller particle sizes in the columns (< 2µm). These are ultra performance liquid chromatography systems or **UPLC's**.



### **Injector (a sample introduction system)**

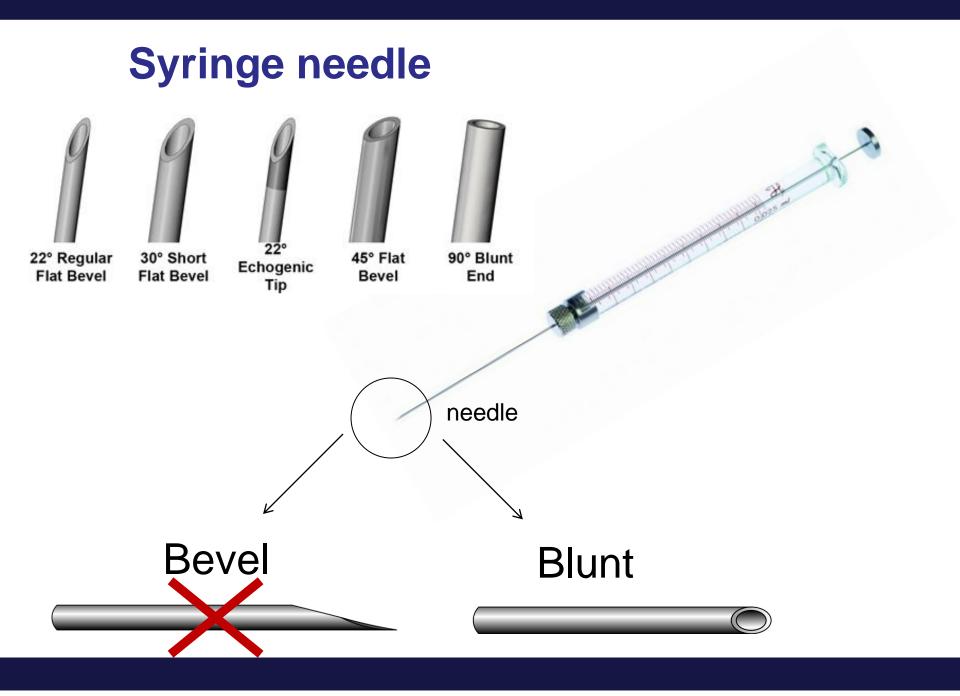
Injection valves are connected between the pump and the column and as close to the top of the column as practically possible, this allows an introduction of the analytes mixture into the stream of the mobile phase before it enters the column.

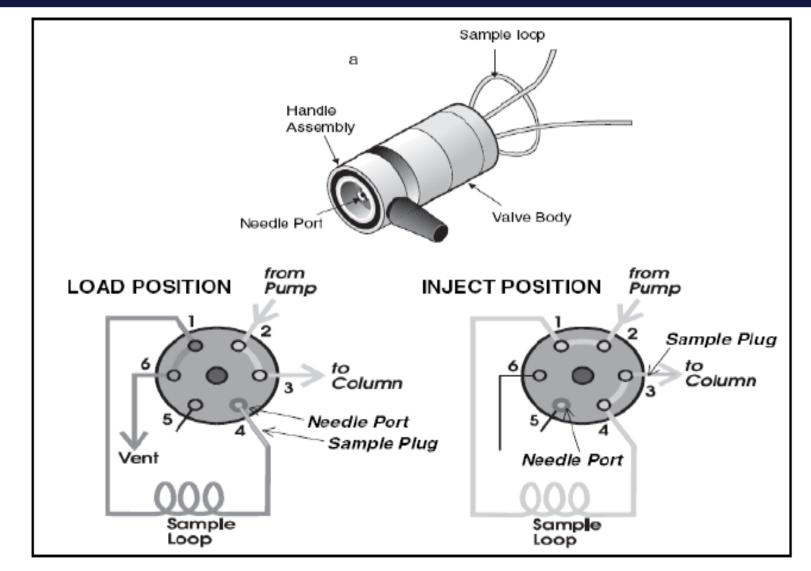
An interchangeable sample loop of discreet volume is connected to the valve and isolated from the flow of mobile phase.



The loop is filled with sample solution and the valve is then turned manually or electronically so that the loop is connected into the flowing mobile phase and the sample is thereby injected onto the column.

Most modern injectors are **autosamplers**, which allow programmed injections (sequence) of different volumes of samples that are withdrawn from the vials in the autosampler tray.



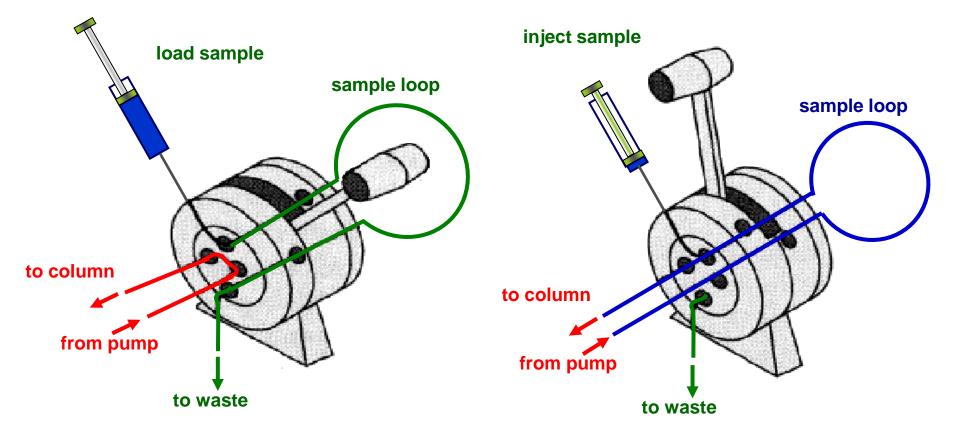


A common injector is the **Rheodyne** model, which consists of a six-port valve with a rotor, a sample loop and a needle port. A syringe with a **22-gauge (0.644 mm) blunt-tip needle** is used to introduce a precise sample aliquot into the sample loop.

**6-port valve HPLC injector** 

« load » position

#### « inject » position



## The column

This is the **heart of HPLC system**; it actually produces a separation of the analytes in the mixture. Most of the chromatography development in recent years went toward the design of many different ways to enhance the columns properties and efficiencies.



A modern HPLC column is stainless steel, plastic tubes, glass or fused silica capillaries filled with the stationary phase and arranged with end fittings designed to provide sealed connection with the eluent inlet and outlet lines and to retain packing material inside while allowing liquid to pass through. The length, diameter and construction material of the column affect the lifetime, efficiency and speed of separation. The size and nature of the packing material affect resolution.

### **Column dimensions - Length**

Column length affects both the efficiency and the speed of the separation. Longer columns have higher plate numbers and yield better resolution but with longer analysis times. Note that column pressure drop is also proportional to the column length.

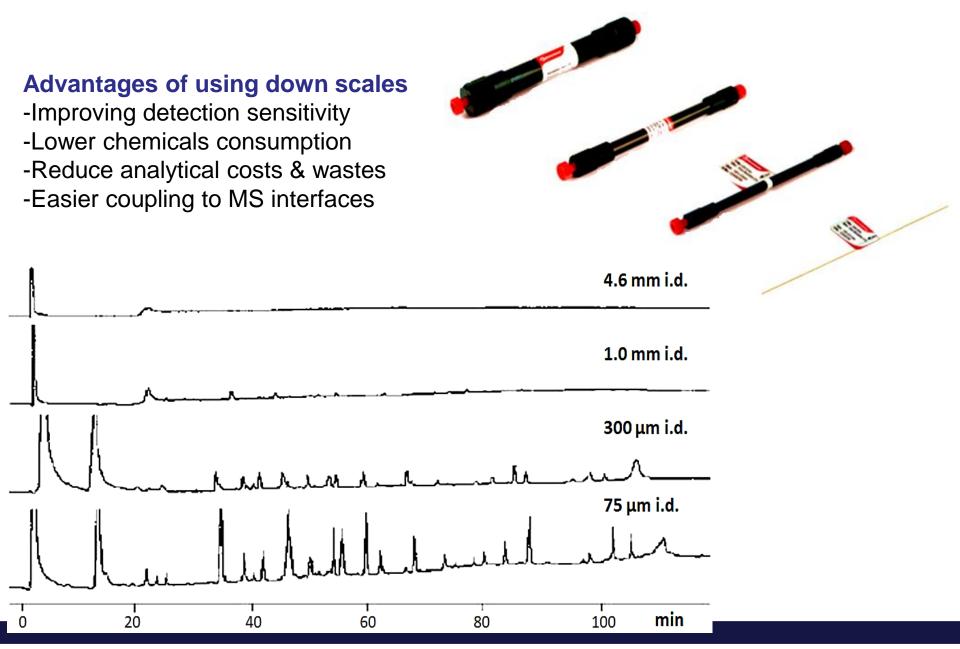
However, the column efficiency tends to increase with length. In general, short columns are used for simple separations. Analytical columns can range from 20 to 500 mm in length.

### **Column dimensions - Internal diameter**

The i.d. of a column is a critical aspect that determines quantity of analyte that can be loaded onto the column, the peak dilution and the flow rate. The larger the i.d., the greater is the loading capacity and the higher is the flow rate. However, peak dilution increases with i.d., and therefore mass sensitivity decreases. In contrast, smaller columns i.d. influences sensitivity and reduce the solvents consumption at the expense of loading capacity.

HPLC technique	Column I.D.	Flow rate	Injection volume	
Preparative	> 10 mm	> 10 mL/min		
Semi-preparative	5-10 mm	5-10 mL/min		
Conventional	3.2-4.6 mm	0.5-2.0 mL/min	10-100 μL	
Narrowbore	1.5-3.2 mm	100-500 µL/min	5-10 μL	
Microbore	0.5-1.5 mm	10-100 µL/min	1-5 µL	
Micro LC capillary	150-500 µm	1-10 µL/min	10-500 nL	
Nano LC capillary	10-150 µm	10-1000 nL/min	3-10 nL	

### **Miniaturization in Column Liquid Chromatography**

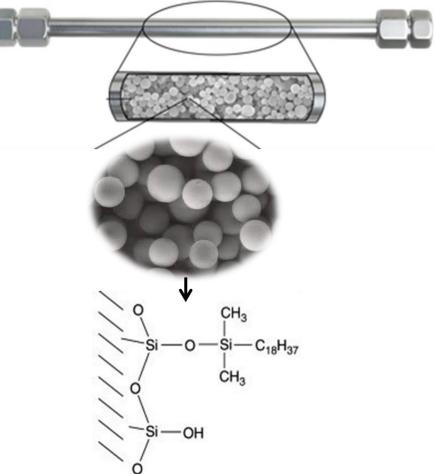


# **Stationary phase**

Although it is usually the smallest part, the column is the most important part in any HPLC system. The column is the only device in the HPLC system which actually separates an injected mixture.

Column packing materials are the media producing the separation, and properties of this media are of primary importance for successful separations. The selectivity, capacity and efficiency of the column are all affected by the nature of the packing material or the materials of construction.

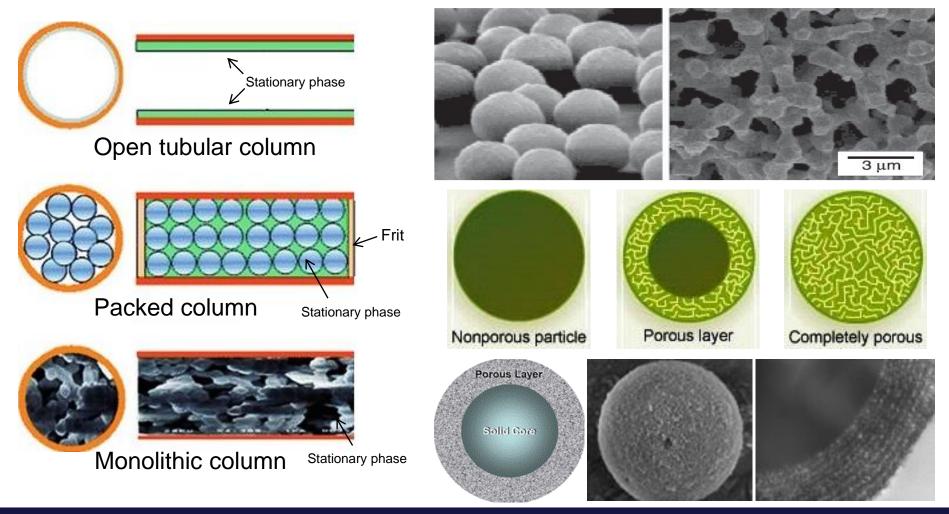
Since materials and polymer science are highly rich in options, reactions and modifications. Therefore, stationary phases faced various developments and can be still improved.



Great varieties of different columns are currently available on the market. Five distinct characteristics could be used for column classification:

#### (1) Type of packing materials

particulate; non-particulate (interconnected, one-piece or continuous phase); porous; nonporous; core-shell; packed; open-tubular; monolith; etc.



#### (2) Type of base material

silica SiO<sub>2</sub>; polymeric; alumina Al<sub>2</sub>O<sub>3</sub>; zirconia ZrO<sub>2</sub>; etc.

#### (3) Stationary phase geometry

surface area; interaction sites, pore size or diameter; pore volume; pore size distribution; permeability; particle size; particle shape; particle size distribution; porosity; etc.

#### (4) Surface chemistry

type of bonded ligands; functional groups; bonding density; carbon content; etc.

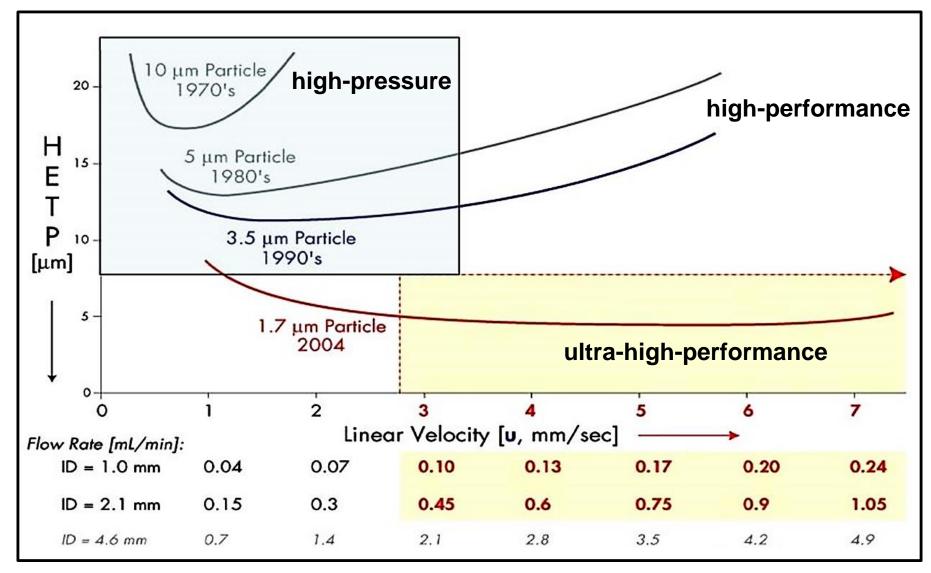
#### (5) Stability and rigidity

surface reactivity; chemical stability, physical stability; mechanical stability; stability under pressure; stability in common LC solvents; pH stability; stability to hydrolysis in acidic and basic media; stability at elevated mobile phase flow rate; column temperature; structural rigidity; re-usability; etc.

All these parameters are interrelated in their influence on the chromatographic performance of the column. The quality of an HPLC column is a subjective factor, which is dependent on the types of analytes and even on the chromatographic conditions used for the evaluation of the overall quality.

In conclusion, all these characteristics could be classified by either **physical** or **chemical** properties of the stationary phases.

### **Evolution of particle technology**



van Deemter plot, illustrating the evolution of particle sizes.

Grandby Construction with the construction of the const	Phase	Phase Specification Characteristics* Stability Structure Application Similar phases** Separation principle · Retention mechanism									
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$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		cyano (nitrile) phase for NP and RP separations	A	0	stable towards highly aqueous mobile	NISO CITE CODUX NISO CITE CODUX NOT	(basic drugs), molecules containing $\pi$ electron	NUCLEOSIL® CN / CN-RP	polar interac- tions (H bonds), hydrophobic	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
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SiOH       A       -       A       -       B       n.a.       PH stability 2 - 8       Orgon of the solution of the sol	0	amino phase for NP and RP separations 2.5% C + USP L8	020	0	stable towards highly aqueous mobile	10CLEODUR® N (Si-02)n 10-6 10-6 10-6 10-6	and other hydroxy com- pounds, DNA bases, polar	NUCLEOSIL® NH <sub>2</sub> / NH <sub>2</sub> -RP	polar /ionic interactions, hydrophobic		
SiOH       A       -       A       -       B       n.a.       PH stability 2 - 8       Orgon of the solution of the sol			в	0000						NH.	
SiOH       A       -       A       -       B       n.a.       PH stability 2 - 8       Orgon of the solution of the sol			-	-						C off	
	12 P. 12 P. 12	unmodified high purity silica USP L3	25.5	-		N					
			urity silica B n.a. pH stability 2 - 8 DO								
			с	2	246 A	10 CL	general		interactions		
		M	* A =	hydrophobic	selectivity, B = 🔕 polar		selectivity, C = Ο steric	selectivity	** phases which provide a similar selectivity based on a	chemical and physical	properties

### Common packings and bonded phases in chromatography

Stationary phase	Typical modes and applications				
Silica (unmodified)	Polar compounds in general (NP)				
Alumina (unmodified)	Similar to silica; can be adjusted for acidic, basic, or neutral analytes (NP)				
Polymeric	Used at very high or very low pH, where the silica-based phases might degrade (RP)				
Amino: Si-(R)-NH <sub>2</sub>	Can be used as a weak ion-exchange phase; ionizable compounds; phenols, petroleum fractionation, sugar, saccharides, drugs, aromatics (NP or RP; depending on R)				
Cyano: Si-(R)-CN	Low hydrophobicity, alternative to silica, broad spectrum of mixtures with different polarities; polar organics, peptides, protiens, drugs, metabolites and pesticides (NP or RP; depending on R)				
Diol: Si-(R)-CHOH-CH <sub>2</sub> -OH	Less acidic than silica, complex mixtures, antibiotics, proteins, peptides (NP or RP; depending on R)				
Phenyl: Si-(R)-C <sub>6</sub> H <sub>5</sub>	Aromatic and moderately polar compounds (RP)				
C <sub>18</sub> (or RP-18): -Si-(CH <sub>2</sub> ) <sub>17</sub> -CH <sub>3</sub>	General purpose; hydrocarbons, drugs, metabolites, pesticides, peptides, organics specially acids (RP)				
C <sub>8</sub> (or RP-8): -Si-(CH <sub>2</sub> ) <sub>7</sub> -CH <sub>3</sub>	Similar to C <sub>18</sub> ; generally less hydrophobic (RP)				
C <sub>2</sub> (or RP-2): -Si-CH <sub>2</sub> -CH <sub>3</sub>	Less retention than $C_8$ or $C_{18}$ ; applications are similar, also used for purification and preparative (RP)				

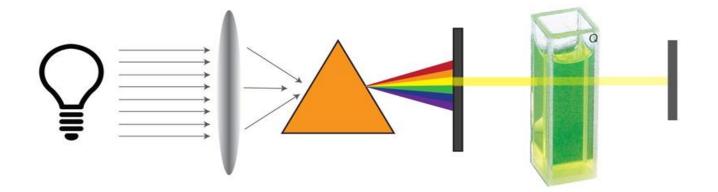
A longer carbon chain means a less polar stationary phase and a higher retention of non-polar solutes

# Detector

Although chromatography was discovered late in the 1890's, its development was almost negligible until the 1940's and this was largely due to the lack of an in-line sensitive detector.

The detector measures a **physical parameter** of the column effluent or of components in the column effluent and transform it to an **electrical signal**.

The detector must respond sufficiently fast to the changes in concentration or mass flow in the effluent, otherwise the peaks are distorted.



### Detectors can be classified into two types;

-Universal (bulk property) detectors measures some bulk physical property of the **eluent** (such as light scattering or refractive index).

-Selective (solute property) detectors measures some physical or chemical property that is unique to the **solute** (such as UV/Vis or fluorescence).

Detectors may also be classified according to whether they are **destructive** or **nondestructive**. A nondestructive detector is one in which the sample is unaltered by the detection process. Nondestructive detectors are often used in series to obtain extra qualitative information.

Detector may be also be classified for solvent or solute property, and mass or concentration detection.

The choice of detector is often crucial to the success of a particular HPLC method.

The choice of detector is based on intrinsic properties of the solute.

Often more than one detector can be used to maximize sample information and confirm peak identities.

For example, an absorbance detector could be placed in series with a conductivity detector for the visualization of a charged, chromophoric solute.

### HPLC most common detectors:

#### **Detector in the same instrument:**

- -Ultraviolet/Visible (UV/Vis) absorption detector
- -Reflective index (RI) detector
- -Fluorescence detector
- -Electrochemical detector
- -Electrical conductivity detector
- -Light scattering detector

### Hyphenated HPLC methods:

- -Mass spectrometer detector
- -FT-IR detector
- -NMR detector

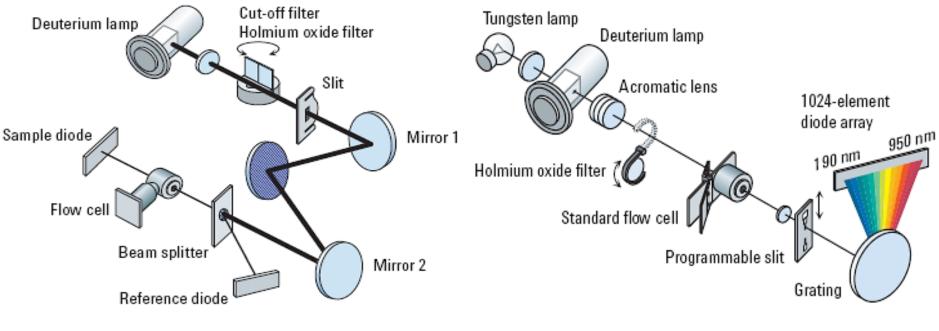
## Absorbance ultraviolet/visible (UV/Vis) detector

-An ultraviolet light beam is directed through a flow cell and a sensor measures the light passing through the cell.

-If a compound elutes from the column that absorbs this light energy, it will change the amount of light energy falling on the sensor.

-The resulting change in this electrical signal is amplified and directed to a recorder or data system.

-A UV spectrum is sometimes also obtained which may aid in the identification of a compound or series of compounds.

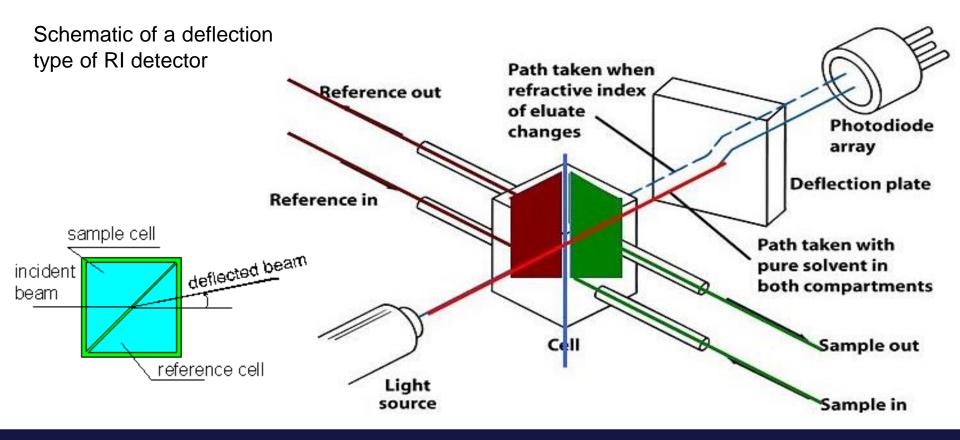


Single wavelength detector

Diode array detector

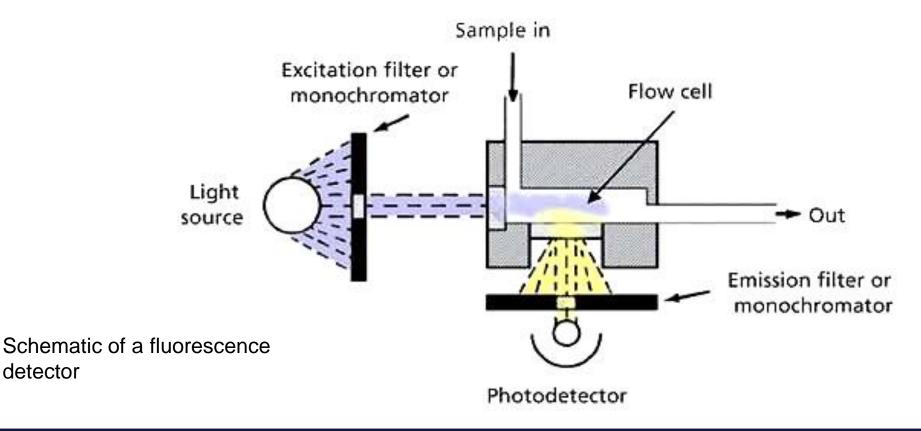
# **Refractive index detector (RID)**

The ability of a compound or solvent to deflect or refract light provides a way to detect it.
The RI is a measure of molecule's ability to deflect or refract light in a flowing mobile phase in a flow cell relative to a static mobile phase contained in a reference flow cell.
The amount of deflection or bending of the light is proportional to concentration.
The RI detector is considered to be a universal detector but it is not very sensitive.



## **Fluorescence detector**

-Compared to UV/Vis detectors fluorescence detectors offer a higher sensitivity and selectivity that allows to quantify and identify compounds and impurities in complex matrices at extremely low concentration levels (trace level analysis). -Fluorescence detectors sense only those substances that fluoresce.



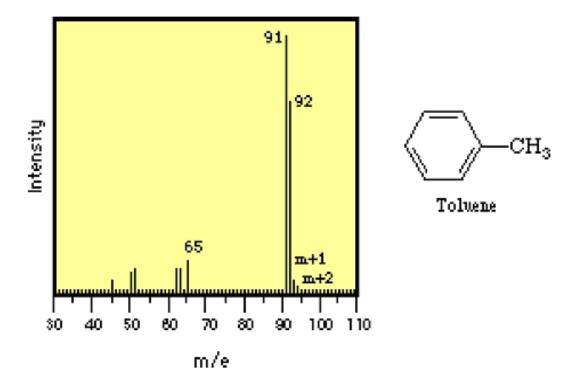
## Mass spectrometer detector (MS)

-An MS detector senses a compound eluting from the HPLC column first by ionizing it then by measuring it's mass and/or fragmenting the molecule into smaller pieces that are unique to the compound.

-The MS detector can sometimes identify the compound directly since its mass spectrum is like a fingerprint and is quite unique to that compound.

Here is a mass spectrum of a simple chemical compound, **toluene**.

The pattern of lines is very unique to this compound. The largest peak in the spectrum occurs at a mass of 91, which is a fragment ion generated by loss of a hydrogen atom.

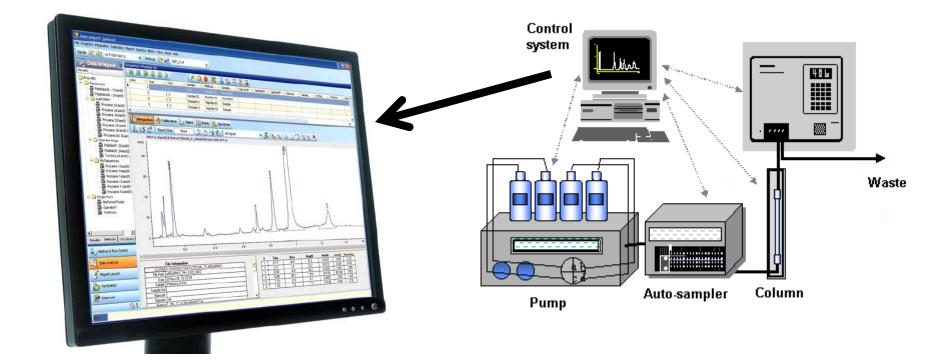


## **Properties of HPLC detectors**

HPLC detector	Analyte/attributes	Mass LOD (typical)
Absorbance (UV/Vis)	Specific: compounds with UV chromophores	ng-pg
Photo diode array (PDA)	Specific: same as UV/Vis detectors, also provides UV spectra	ng-pg
Fluorescence	Very specific: compounds with native fluorescence or with fluorescent tag	fg-pg
Refractive index (RI)	Universal: polymers, sugars, triglycerides, organic acids, excipients; not compatible with gradient analysis	0.1-10 µg
Evaporative light scattering (ELSD)	Universal: nonvalatile or semivolatile compounds	10 ng
Electrochemical	Very specific: electro-active compounds (Redox)	pg
Conductivity	Specific: anions and cations, organic acids and surfactants	ng
Mass spectrometry (MS & MS/MS)	Both universal and specific: structural identification, very sensitive and specific	ng-pg (MS) pg-fg (MS/MS)
Infrared (FT-IR)	Universal: organic compounds	
Nuclear magnetic resonance (NMR)	Universal: structure elucidation and confirmation	mg-ng
Corona-charged aerosol (CAD)	Universal: use nebulizer and detection of charges induced by a high-voltage corona wire	Low ng
Chemiluminescence nitrogen (CLND)	Specific: N-containing compounds based on pyro- chemiluminescence	<0.1 ng of nitrogen
Radioactivity	Specific: radioactive-labeled compounds	Low levels

## **Data acquisition and control system**

Computer based system are used in every instrumental module and at every stage of analysis. Computers control the flow rate, eluent composition, temperature, injection volume and injection process. Detector output signal is converted from analog form into the digital representation to recognize the presence of peaks, and then at higher level of computer analysis a chromatogram is obtained.



# **Factors Influencing the HPLC Separation**

### The major interrelated factors to consider

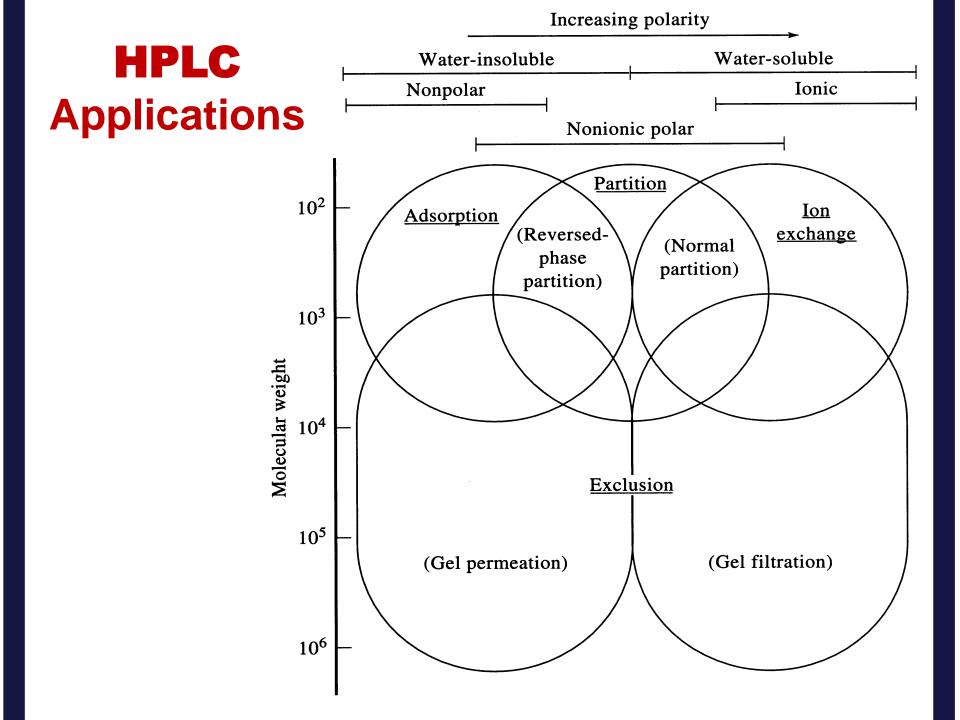
- -Mobile phase type and purity
- -Mobile phase composition and additives (if any)
- -Mobile phase flow rate
- -Mobile phase elution (isocratic or gradient mode)
- -Injection method and accuracy
- -Injection volume and reproducibility
- -Column length
- -Column internal diameter
- -Column temperature

-Stationary phase chemical properties (chemical structure, functional groups, chemical stability, reactivity, purity, etc.)

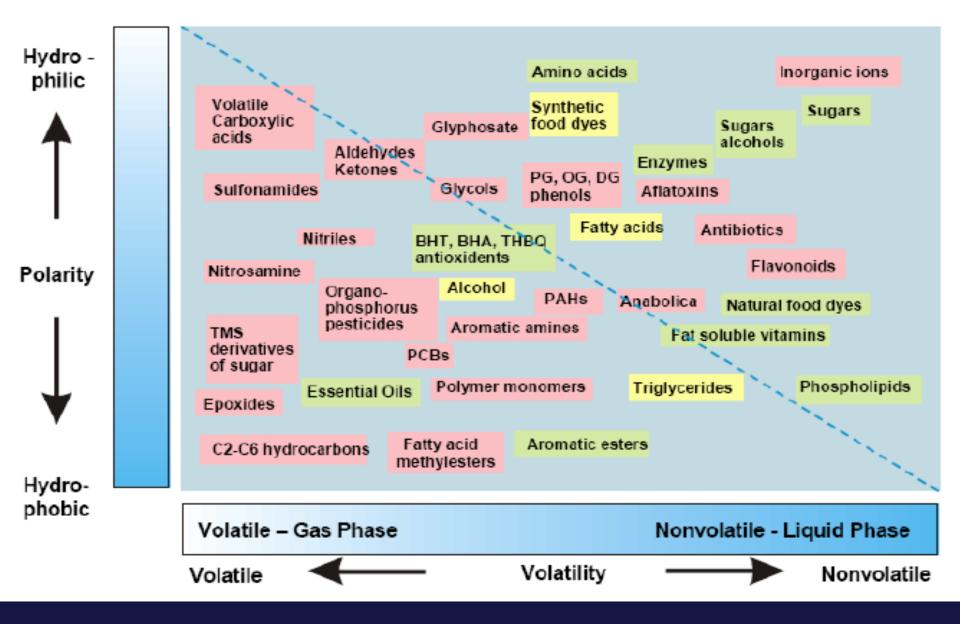
-Stationary phase physical properties (size, shape, pores, density, uniformity, distribution, etc.)

-Type of detector

-Detector conditions and sensitivity



### Which separation technique for which compound ?



### **Typical applications of HPLC chromatography**

Field of application	Interesting separation compounds & media	
Pharmaceuticals	antibiotics, sedatives, steroids, analgesics, drugs, metabolites	
Biochemical	amino acids, peptides, proteins, carbohydrates, lipids	
Food Products	artificial sweeteners, antioxidants, preservatives, vitamins	
Industrial & Petrochemicals	condensed aromatics, surfactants, propellants, dyes, crude oil, characterization of petroleum products, hydrocarbons, PAHs	
Forensic Chemistry	drugs, poisons, blood alcohol, narcotics	
Clinical Medicine	bile acids, drug metabolites, urine extracts, estrogens, stimulants	
Toxicological	drugs screening, systematic toxicological analysis, drugs of abuse, barbiturates	
Environmental & Pollutants	air, water, and soil pollutants, hydrocarbons, PAHs, pesticides, herbicides, phenols, PCBs	





