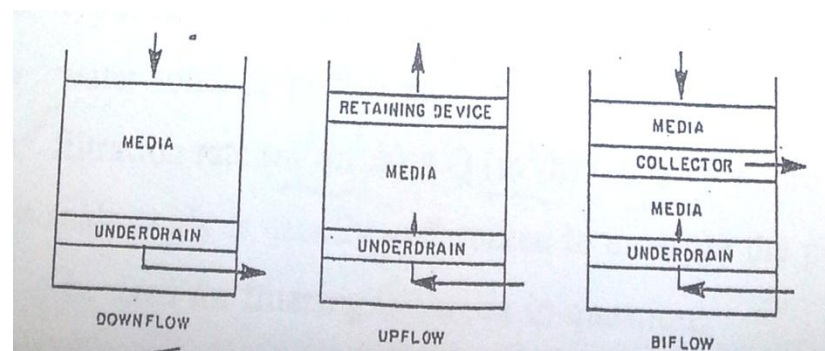


Water Treatment

3. Filtration

- Advantages of dual and mixed media filters over single medium filters
 - Longer filter runs
 - Greater filtration rates (lower head losses)
- Types of filters based on the direction of flow
 - Down-flow filters (most common)
 - Up-flow filters
 - Bi-flow filters



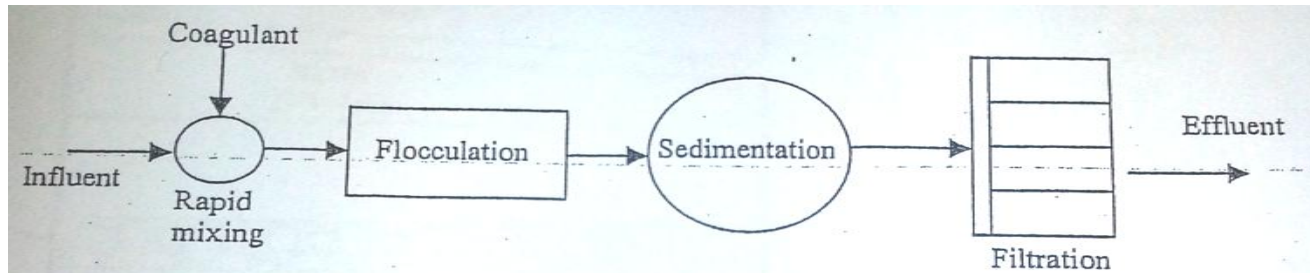
Water Treatment

3. Filtration

- Filtration Systems

- Traditional Filtration System

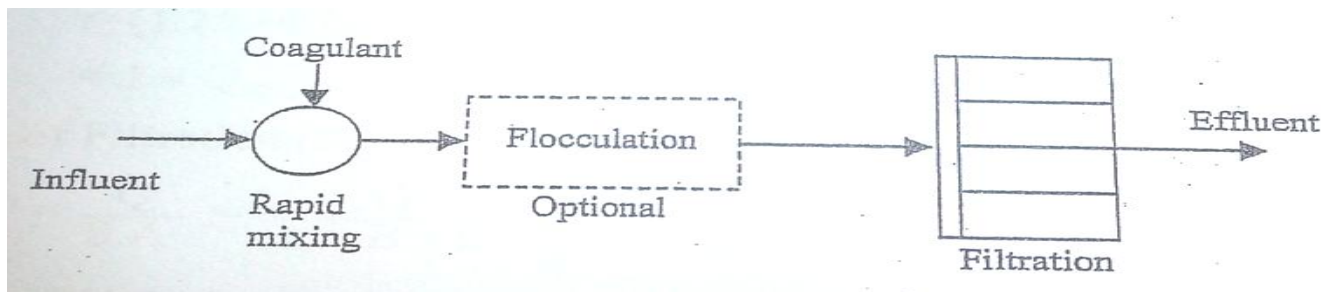
For treating surface waters (e.g. river water) with high turbidity.



- Direct Filtration System

For treating surface waters with:

- Low turbidity (< 5 NTU)
- $\text{Fe} < 0.3$ mg/L and $\text{Mn} < 0.05$ mg/L



Water Treatment

3. Filtration

- Design Criteria
 - The performance of the process is judged by:
 - Effluent quality, and
 - Head loss (filter run)
 - The process is affected by many interrelated variables such as:
 - Type and characteristics of media to be used
 - Water solids to be filtered
 - Filtration rate ($\text{m}^3/\text{m}^2.\text{h}$) = $Q (\text{m}^3/\text{h}) / A (\text{m}^2)$ where A = surface area
 - A pilot-scale study is usually undertaken to evaluate the performance of filter media to be used for filtering the water in question.
 - Number of filters: at least 4 filters in medium and large plants.

Water Treatment

3. Filtration

- Rapid Sand Filter
 - Design Criteria
 - $Q_{\text{design}} = Q_{\text{max. monthly}} = (1.25 \rightarrow 1.5) Q_{\text{avg.}}$
 - Rate of filtration (ROF) = (100 → 200) m³/m²/d
 $ROF = Q_{\text{design}} / n \times W \times L$
 - W (width) ≤ 8 m
 - L (length) ≤ 8 m $L = 1 - 1.25 W$
 - Extra number of units
 - $n_{\text{working}} \leq 5$ $n_{\text{total}} = n_{\text{working}} + 1$
 - $5 < n_{\text{working}} < 30$ $n_{\text{total}} = n_{\text{working}} + 2$
 - $N_{\text{working}} \geq 30$ $n_{\text{total}} = n_{\text{working}} + 4$
 - n_{total} (total number of filters) must be an even number
 - To calculate amount of wash water:
 - Rate of washing (ROW) = 5 → 6 ROF
 - Washing time = 8 → 10 min
 - amount of was water per day = ROW x washing time x area of one filter x number of filters washed daily x number of washing times per day