## Design of Experiments (Lecture III)

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• Review of normal distribution basics.



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- By the end of this lecture the student should be able to:
  - Recognize both discrete and continuous probability distribution.
  - Define the normal distribution
  - Calculate different requirements from the normal distribution



### Discrete and Continuous Industrial Engineering Random Variables

- Discrete random variable is one whose possible values form a discrete set
- A continuous random variable is one whose possible values form a continuous set.



### Probability Mass Function

### 0.6 0.5 0.4 0.3 0.2 0.1 0 2 3 0 Number of flaws

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### Definition

• The description of the possible values of a random value X and the probabilities of each has a name: the probability distribution.



### Section 4.5: The Normal Distribution

- The normal distribution (also called the Gaussian distribution) is by far the most commonly used distribution in statistics. This distribution provides a good model for many, although not all, continuous populations.
- The normal distribution is continuous rather than discrete. The mean of a normal population may have any value, and the variance may have any positive value.



### Normal R.V.: pdf, mean, and variance

The probability density function of a normal population with mean  $\mu$  and variance  $\sigma^2$  is given by

$$f(x) = \frac{1}{\sigma\sqrt{2\pi}} e^{-(x-\mu)^2/2\sigma^2}, \quad -\infty < x < \infty$$

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68-95-99.7% Rule

- This figure represents a plot of the normal probability density function with mean  $\mu$  and standard deviation  $\sigma$ . Note that the curve is symmetric about  $\mu$ , so that  $\mu$  is the median as well as the mean. It is also the case for the normal population.
- About 68% of the population is in the interval  $\mu \pm \sigma$ .
- About 95% of the population is in the interval  $\mu \pm 2\sigma$ .
- About 99.7% of the population is in the interval  $\mu \pm 3\sigma$ .

## Standard Normal Distribution

In general, we convert to standard units by subtracting the mean and dividing by the standard deviation. Thus, if x is an item sampled from a normal population with mean  $\mu$ and variance  $\sigma^2$ , the standard unit equivalent of x is the number z, where

$$z = (x - \mu)/\sigma.$$

The number z is sometimes called the "z-score" of x. The z-score is an item sampled from a normal population with mean 0 and standard deviation of 1. This normal distribution is called the **standard normal distribution**.



### Example

Aluminum sheets used to make beverage cans have thicknesses that are normally distributed with mean 10 and standard deviation 1.3. A particular sheet is 10.8 thousandths of an inch thick. Find the zscore.



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The thickness of a certain sheet has a zscore of -1.7. Find the thickness of the sheet in the original units of thousandths of inches.





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# Find the area under normal curve to the left of z = 0.47.







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 Find the area under the curve to the right of z = 1.38.





### Example 4.43

## Find the area under the normal curve between z = 0.71 and z = 1.28.





- Normal distribution is the most common probability distribution used in statistics.
- Any normal distribution could be transformed to a standard normal distribution for the convenience of using the tables.