King Saud University

College of Engineering

IE – 462: "Industrial Information Systems"

Fall – 2020 (1st Sem. 1442H)

<u>Chapter 4</u>:

Structured Analysis and Functional Architecture Design – p2 – DFD – iii – Case Studies

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Lesson Overview

- Modeling IIS (p1)
- Integrated Computer-Aided Manufacturing Definition 0 (IDEF0) – (p1)
- Data Flow Diagram (DFD) (p2)
 - i. Fundamentals
 - ii. Diagramming Rules
 - iii. Case Studies

DFD – part iii – Case Studies

- 1. <u>Inventory Control System</u>
- 2. <u>Business Process Reengineering (BPR)</u>
- 3. <u>Electronic Commerce Application</u>
- 4. Converting IDEFO Model to DFD

Functional/Process Modeling:

2. Data Flow Diagram (DFD) – cont'd

Case Study 1 – Using DFD in Inventory Control System – "Hoosier Burger"



Introduction:

- Remember: Hoosier Burger <u>food-ordering system</u> generates two types of usage data,
 - o goods sold and
 - o inventory
- At end of each day, manager, (Bob) generates inventory report that tells him
 - o how much inventory should have been used,
 - o items associated with each sale
- Bob uses a manual inventory control system

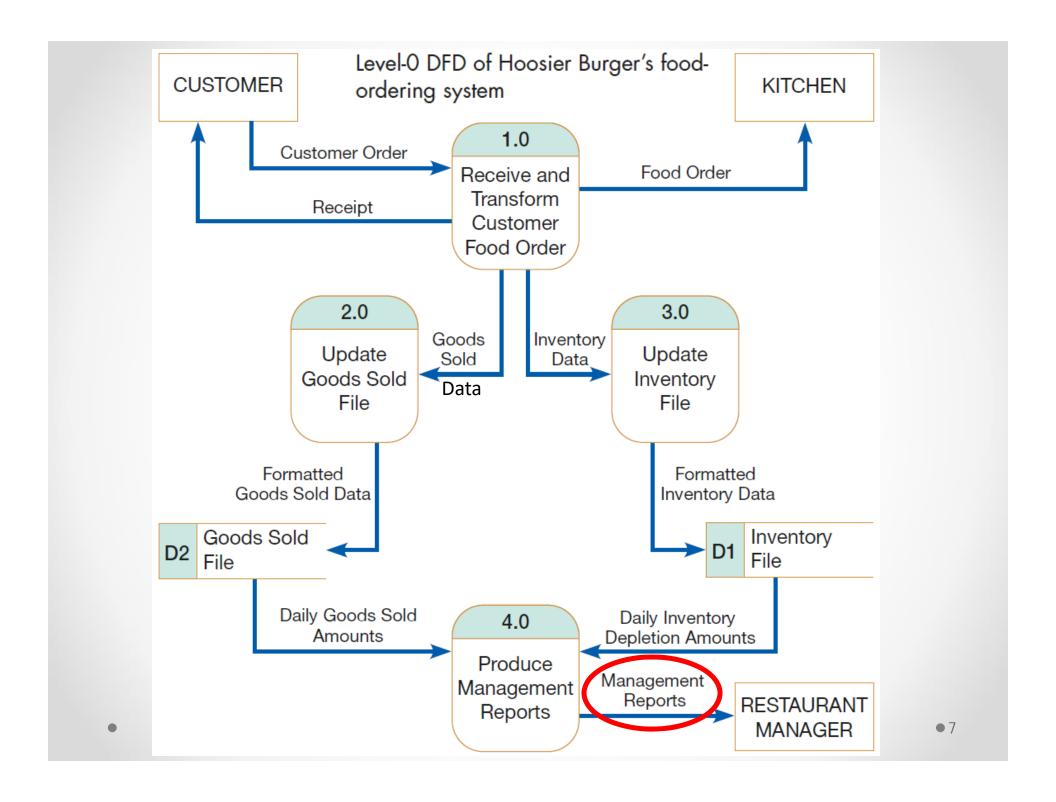


FIGURE 7-12

List of activities involved in Bob Mellankamp's inventory control system for Hoosier Burger

- 1. Meet delivery trucks before opening restaurant.
- 2. Unload and store deliveries.
- 3. Log invoices and file in accordion file.
- 4. Manually add amounts received to stock logs.
- 5. After closing, print inventory report.
- 6. Count physical inventory amounts.
- 7. Compare inventory report totals to physical count totals.
- 8. Compare physical count totals to minimum order quantities. If the amount is less, make order; if not, do nothing.
- 9. Pay bills that are due and record them as paid.

Bob's Hoosier Burger Inventory System:

- 3 sources of input data (i.e. from outside system):
 - 1. suppliers
 - provide invoices (i.e. system input)
 - 2. food-ordering system inventory report
 - provide inventory counts (i.e. system inputs)
 - 3. stock on hand
 - also provides inventory counts (i.e. system inputs)
- System output:
 - o Suppliers: *payments* and *orders*
- We can now create the context diagram shown in <u>Figure 7-14</u> for the system

Bob's Hoosier Burger Inventory System (cont.):

- When Bob receives invoices from suppliers,
 - o he records their receipt on an invoice log sheet,
 - and files the actual invoices in his accordion file



- Using the invoices, Bob records the amount of stock delivered on <u>stock logs</u>:
 - these are paper forms posted near the point of storage for each inventory item

FIGURE 7-13

Hoosier Burger's stock log form

Stock Log					
Date:		Jan 1			Jan 2
Item	Reorder Quantity	Starting Amount	Amount Delivered	Amount Used	Starting Amount
Hamburger buns	50 dozen	5	50	43	12
Hot dog buns	25 dozen	0	25	22	3
English muffins	10 dozen	6	10	12	4
Napkins	2 cases	10	0	2	8
Straws	1 case	1	0	1	0

Hoosier Burger's **Stock Log Form**:

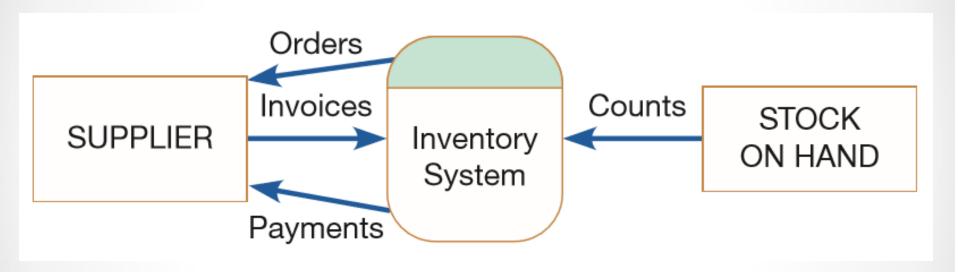
- Minimum order quantities* appear on the log form:
 - stock level at which orders must be placed in order to avoid running out of an item
- Stock log also has spaces for entering:
 - a) starting amount:
 - entered on the sheet when Bob logs stock deliveries
 - b) amount delivered, and
 - c) amount used for each item:
 - entered on sheet after Bob has compared amounts of stock used according to a physical count and according to the numbers on the inventory report (generated by the food-ordering system)**

Hoosier Burger's Stock Log Form (cont.):

- Hoosier Burger has standing daily delivery orders
 - o for some perishable items that are used every day (e.g. burger buns, meats, and vegetables)
- Bob determines which orders need to be placed by comparing,
 - o minimum order quantities and
 - o the amount of stock on hand
- Bob uses the invoices,
 - o determines which bills need to be paid, and
 - o carefully records each payment

FIGURE 7-14

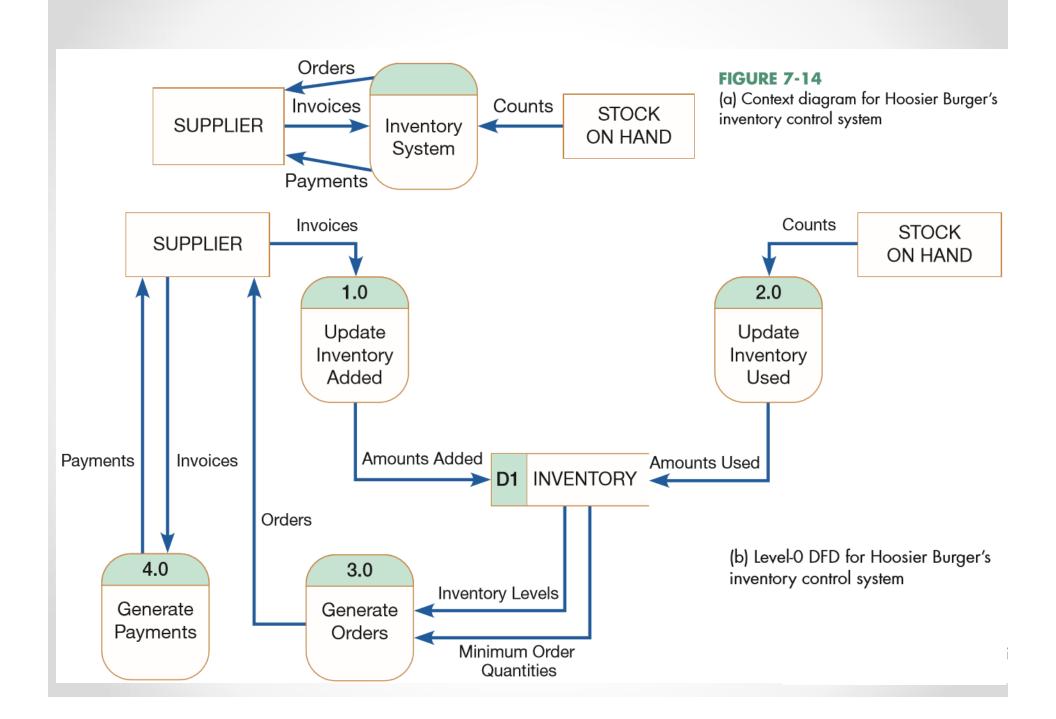
(a) Context diagram for Hoosier Burger's inventory control system



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Main Elements of Bob's Inventory System:

- Key processes (<u>see level-0 DFD</u>):
 - 1. account for anything added to inventory
 - 2. account for anything taken from inventory
 - 3. place orders
 - 4. pay bills
- Key data used by the system:
 - o inventories counts (used by the system) and
 - o stock-on-hand counts
- Key data output by the system:
 - o orders
- o payments



Revised DFD for Bob's Inventory System:

- Bob would like to add 3 additional functions:
 - 1. data on *new shipments* should be entered into an *automated* system, thus:
 - no more paper <u>stock log sheets</u>
 - shipment data will stay as current as possible (i.e. will be entered into the system as soon as the new stock arrives at the restaurant)
 - 2. system should determine automatically whether a *new order* should be placed,
 - i.e. Bob would no longer worry whether Hoosier Burger has enough of everything in stock at all times*

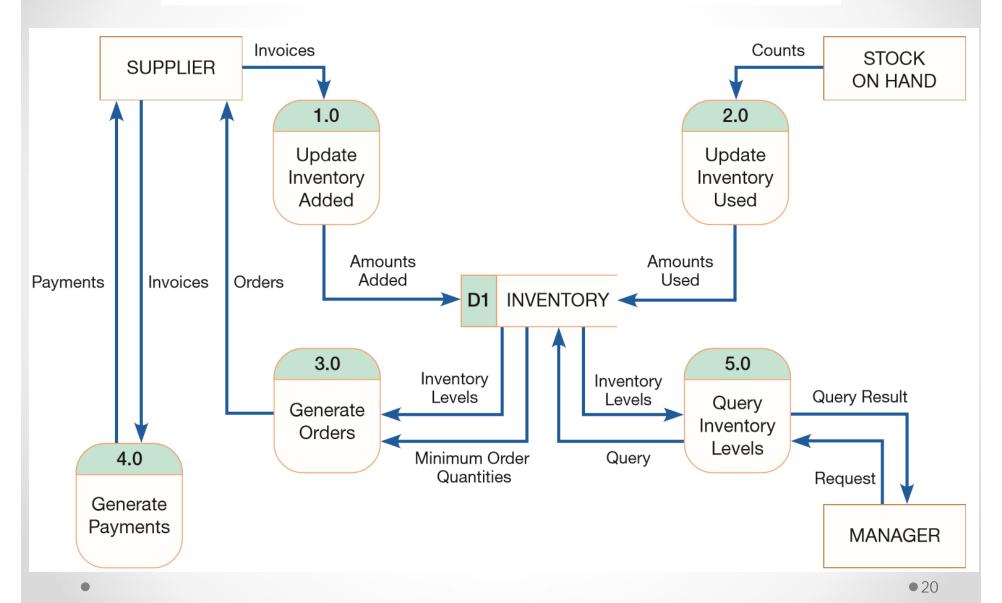
Revised DFD for Bob's Inventory System (cont.):

- Bob would like to add 3 additional functions (cont.):
 - 3. Bob would like to be able to know, at any time, the *approximate inventory level* for each good in stock
 - for some items (e.g. buns), Bob can visually inspect the amount in stock and determine approximately how much is left and how much more is needed before closing time
 - for other items, however, Bob may need a rough estimate of what is in stock more quickly than he can estimate via a visual inspection

Revised DFD for Bob's Inventory System (cont.):

- Compare between <u>original</u> and <u>revised</u> DFDs:
 - new Process 5.0 allows for querying* the inventory data to get an estimate of how much of an item is in stock
 - Bob's 2 other requests for change can both be handled within the existing logical view of the inventory system

FIGURE 7-15 Revised level-0 DFD for Hoosier Burger's inventory control system



Case Study 2 – Using DFDs in Business Process Reengineering (BPR) – "IBM Credit Corporation"



IBM Credit Corporation:

- Case study by Hammer and Champy (1993)
- IBM Credit Corporation
 - provides financing for customers making large purchases of IBM computer equipment
 - analyzes deals proposed by salespeople and writes the final contracts governing those deals
 - it typically took six business days to process each financing deal

Steps in processing each financing deal:

- 1. salesperson calls in with a proposed deal
 - o clerk **logs** it and writes details on a piece of paper

2. second person:

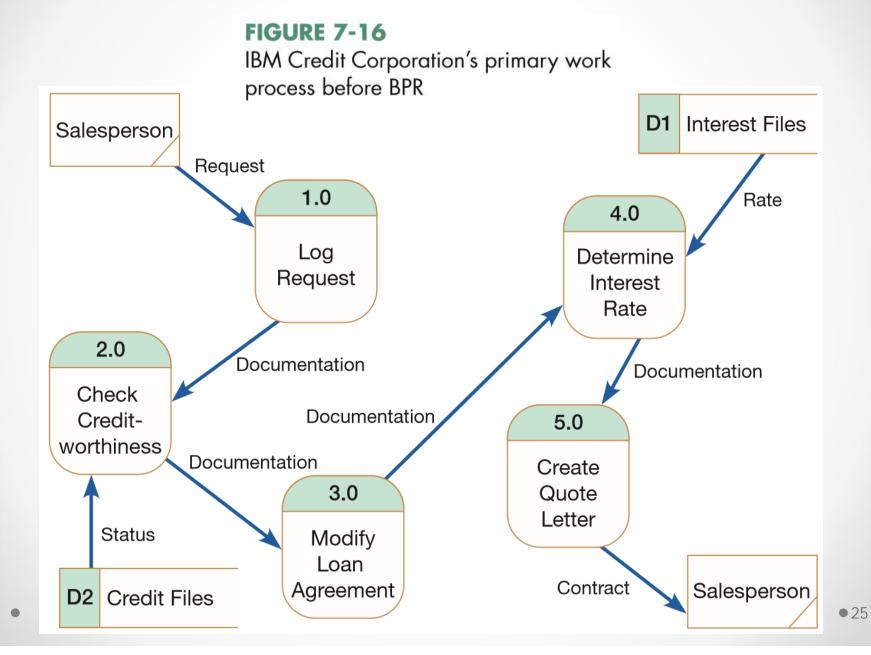
- enters data into a computer system and
- checks client's creditworthiness
- writes details on a piece of paper and carries paper (along with original documentation) to a loan officer

3. loan officer:

- o modifies standard IBM **loan agreement** for the customer
- o involves separate computer system from one used in step 2

Steps in processing each financing deal (cont.):

- 4. details of modified loan agreement:
 - o sent on to the next station in the process
 - different clerk determines interest rate for loan
 - o again, this involves its own information system
- 5. quote letter is created at the next stop:
 - using resulting interest rate and
 - o all of the paper generated up to this point
 - quote letter is sent via overnight mail back to the salesperson
- <u>DFD</u> illustrates the overall process, people, computers, and shows it is not that complicated



Steps after applying Business Process Reengineering:

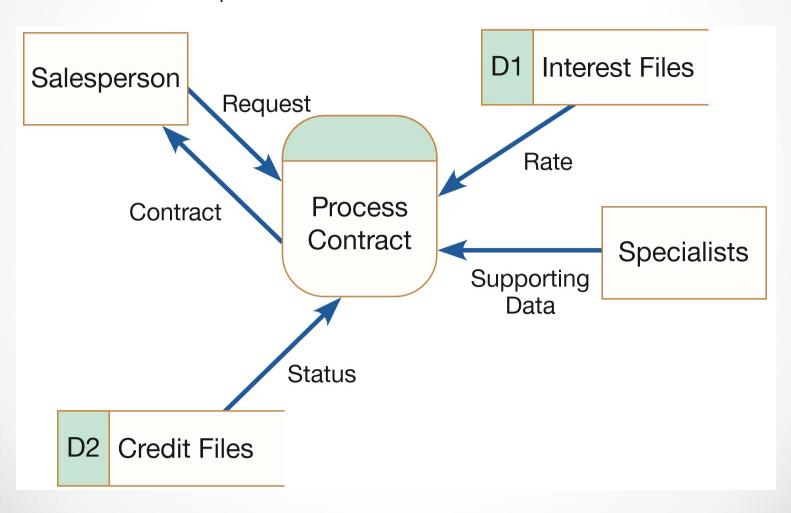
- five sets of task specialists were replaced with generalists:
 - o call from the field goes to a *single clerk*
 - clerk does all the work necessary to process the contract
 - o i.e. now *only 1 person*: checks for creditworthiness, modifies basic loan agreement, & determines appropriate interest rate
- company still has specialists for few cases that are significantly different from routine encounters
- process is now supported by a single computer system

Steps after applying BPR (cont.):

- Note some differences in <u>revised DFD</u> vs <u>original DFD</u>
 - o compare the number of *process boxes*
 - lack of documentation flow in revised DFD (⇒ process is much simpler, cuts down dramatically on any chance of documentation getting lost between steps)
- Redesigning process from beginning to end:
 - allowed IBM Credit Corporation to increase the number of contracts it can handle by 100-fold!
 - i.e. allowed company to handle 100 times more work in the same amount of time and with fewer people

FIGURE 7-17

IBM Credit Corporation's primary work process after BPR



Case Study 3 – Using DFDs in Electronic Commerce Application – "Pine Valley Furniture" WebStore



Background:

- Process modeling (using DFD) is similar to the process followed for other applications
- Pine Valley Furniture (PVF) made a project to sell furniture products over the Internet (i.e. webstore)
- Objectives:
 - analyze webstore's high-level system structure,
 - o develop a level-0 DFD for those requirements

Steps in translating webstore system structure into DFD:

- Senior systems analyst (Jim Woo)
 - o first, completed JAD (*Joint Application Design*) session
 - then adopted following steps to create DFD for webstore:

Identify level-0 -major system- processes:

- examined the outcomes of the JAD session, and
- o defined system structure of webstore system
- he identified six high-level processes, which were the "work" or "action" parts of the website (see Table 7-4)
- note how each process corresponds to major processing items listed in the system structure

TABLE 7-4 System Structure of the WebStore and Corresponding Level-0 Processes

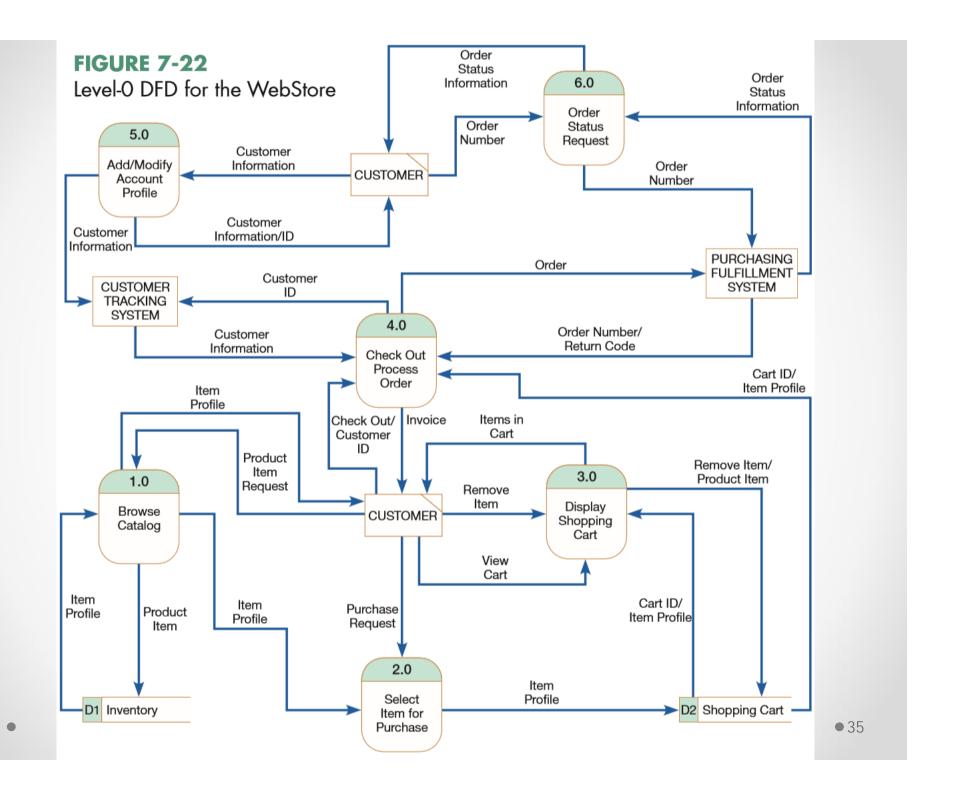
WebStore System	Processes		
□ Main Page	Information Display (minor/no processes)		
 Product Line (Catalog) 	1.0 Browse Catalog		
✓ Desks	2.0 Select Item for Purchase		
✓ Chairs			
✓ Tables			
✓ File Cabinets			
 Shopping Cart 	3.0 Display Shopping Cart		
 Checkout 	4.0 Check Out Process Order		
 Account Profile 	5.0 Add/Modify Account Profile		
 Order Status/History 	6.0 Order Status Request		
 Customer Comments 	Information Display (minor/no processes)		
Company Information			
□ Feedback			
□ Contact Information			

Translating webstore system structure into DFD (cont.):

- 2. Determine *existing PVF systems* with which webstore can *exchange information*:
 - 1. Customer Tracking System (for managing customer information)
 - info. is passed from webstore system to this system when customer opens an account
 - 2. Purchasing Fulfillment System (for tracking orders)
 - info. is stored in this system when an order is placed, and
 - retrieves status info. on a prior order (at customer request)
 - o These 2 existing systems will be
 - "sources" (providers) of information, and
 - "sinks" (receivers) of information
 - for webstore system

Translating webstore system structure into DFD (cont.):

- 3. Determine additional data sources (i.e. data stores):
 - 1. access to inventory database
 - to produce an online product catalog
 - 2. webstore shopping cart
 - a temporary database
 - used to store the items a customer wants to purchase
 - shopping cart data can be deleted once transaction is completed
- Jim used these steps to develop <u>level-0 DFD for</u> <u>webstore system</u>



Results of developing DFD for webstore:

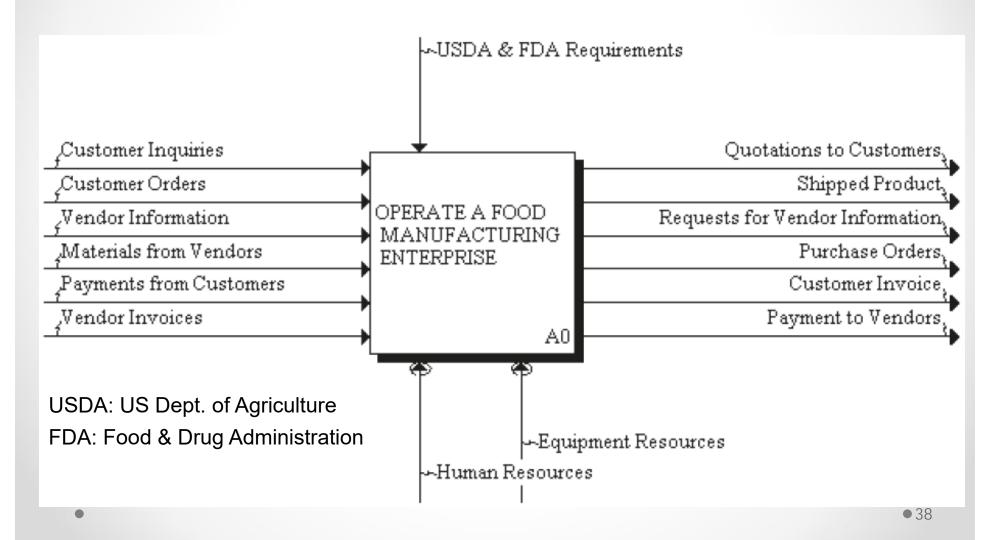
- good understanding of information flow through the webstore
- good understanding of customer interaction with the system
- good understanding of how the webstore shares information with existing PVF systems
- Note, each of these high-level processes needs (eventually) to be further decomposed before system design could proceed
- Also, another outcome of this analysis activity is conceptual data modeling (discussed later)

Case Study 4 – Converting IDEF0 Model to DFD – Food Manufacturing Company



Integrated IDEF0 Model of Mfg. Enterprise

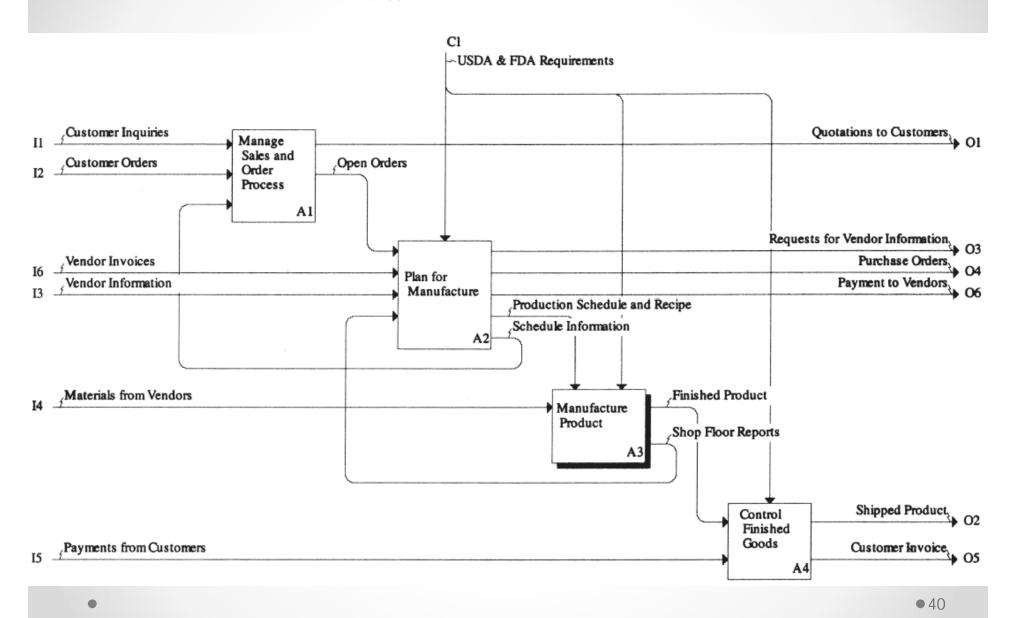
Top-level view of the enterprise: Node A0



Decomposition of Node A0

- A0 Operate a Food Manufacturing Enterprise
 - A1 Manage Sales and Order Process
 - A2 Plan for Manufacture
 - A3 Manufacture Product
 - A4 Control Finished Goods

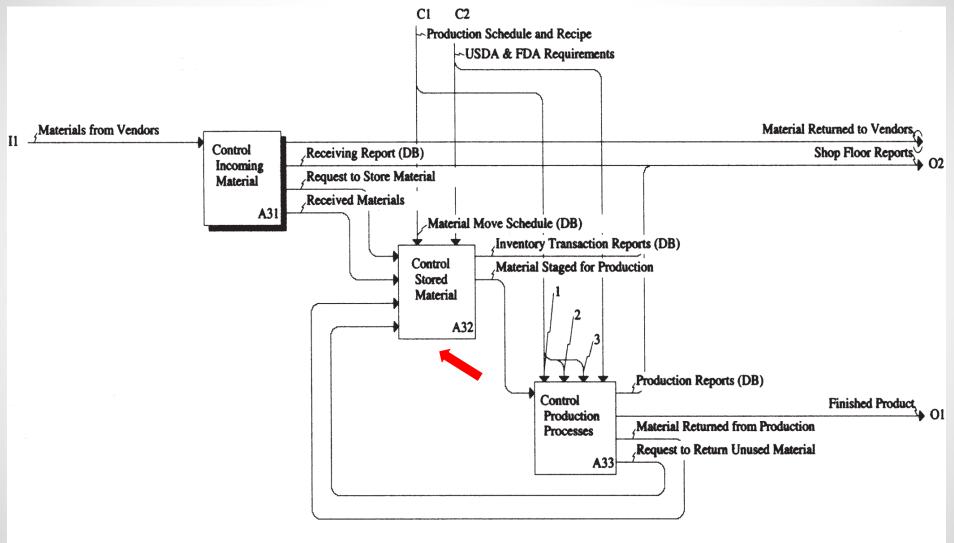
Decomposition of Node A0



Decomposition of Node A3

- A0 Operate a Food Manufacturing Enterprise
 - A1 Manage Sales and Order Process
 - A2 Plan for Manufacture
 - A3 Manufacture Product
 - A31 Control Incoming Materials
 - A32 Control Stored Material
 - A33 Control Production Processes
 - A4 Control Finished Goods

Hierarchic Decomposition Illustrated: Node A3



- 1 Retort Processing Information (DB)
- 2 Cook Sheet (DB)
- 3 Day Production Schedule (DB)

DFD Symbols/Notation (Reminder)

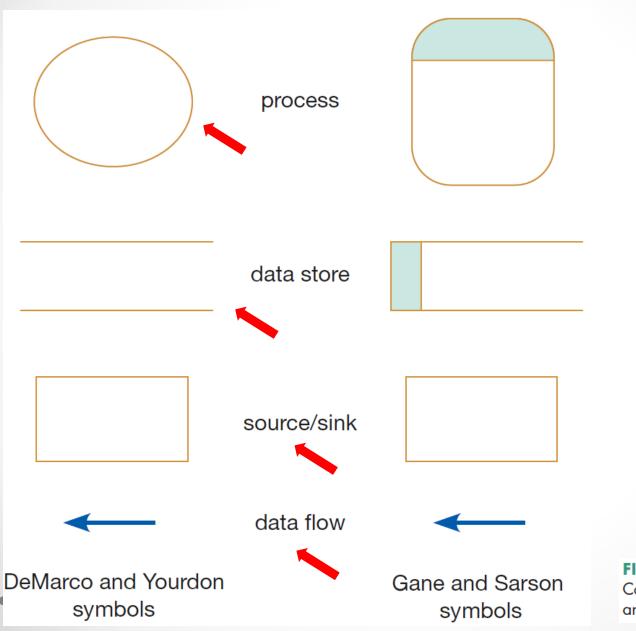


FIGURE 7-2

Comparison of DeMarco and Yourdon and Gane and Sarson DFD symbol sets

Context DFD of Node A32

- There are 3 source entities at boundary of system (A32):
 - receiving (i.e. input from Node A31)
 - 2. production planning (i.e. input from Node A2), and
 - production (i.e. feedback from Node A33)

1. Receiving (Node A31):

- this is the entity in charge of the process "Control Incoming Material"
- receiving is a "trigger" for process "Control Stored Materials" (i.e. it initiates an action in the process when it makes a "request to store materials")

Context DFD of Node A32 (cont.)

- There are 3 source entities at boundary of system (A32):
 - receiving (i.e. input from Node A31)
 - 2. production planning (i.e. input from Node A2), and
 - 3. production (i.e. feedback from Node A33)
- 2. Production planning department (Node A2)
 - source of another trigger
 - trigger ("material move schedule") is to move raw material from warehouse to work in process – WIP

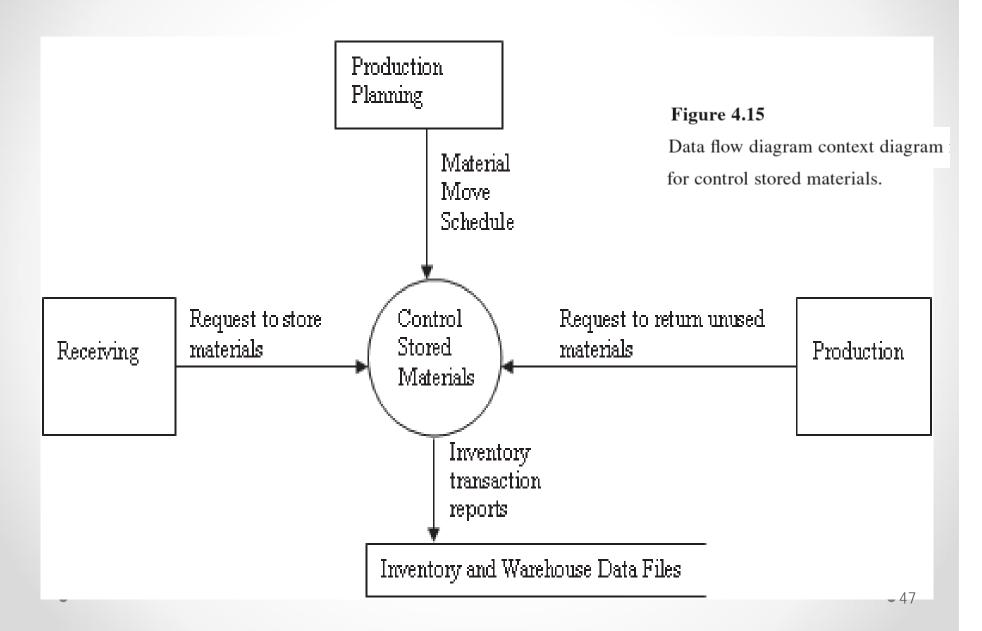
Context DFD of Node A32 (cont.)

- There are 3 source entities at boundary of system (A32):
 - receiving (i.e. input from Node A31)
 - 2. production planning (i.e. input from Node A2), and
 - production (i.e. feedback from Node A33)

3. Production (Node A33)

- "request to return unused materials" from production supervisor is another trigger to the process
- raw material that has been moved into production but not used must be returned to storage
- Finally, the process sends (i.e. as output) an "inventory transaction report" to a data store (see context DFD)

Context DFD of Node A32 (cont.)



Decomposition of Context Data Flow Diagram

- The context process (<u>Control Stored Materials</u>) is composed of four level-0 processes (<u>see level-0 DFD</u>):
 - Store Raw Materials
 - Move Raw Materials to WIP
 - 3. Return Unused Raw Materials to Storage
 - 4. Transfer Daily Records

Decomposition of Context Data Flow Diagram

- The overall structure of the data flow diagram hierarchy is often shown in a <u>process hierarchy chart</u>
- Process hierarchy chart:
 - o series of block diagrams
 - show the hierarchic relationship among processes that are documented in the data flow diagrams

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Decomposition of Context Data Flow Diagram

The hierarchic process function:

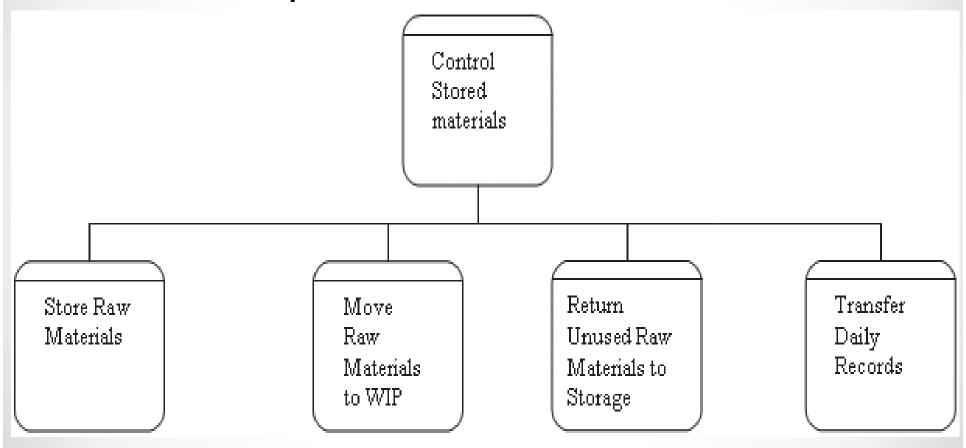
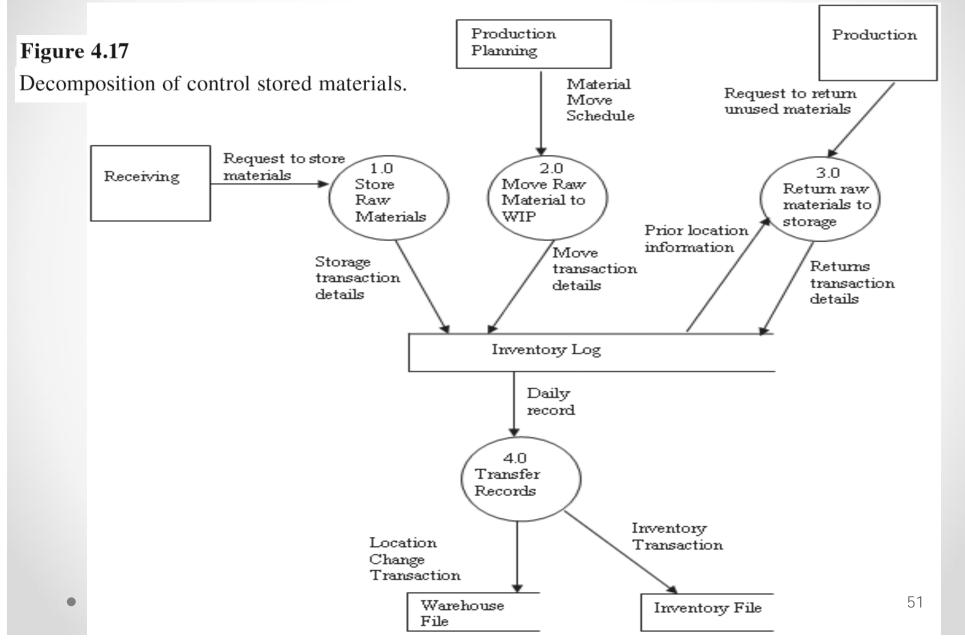


Figure 4.16 Process hierarchy chart.

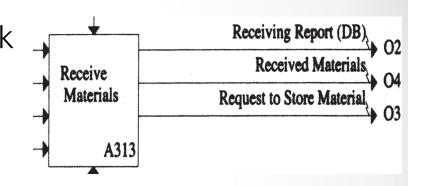
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First-Level (Level-0) DFD



1. Store raw materials:

 Receiving requests forklift truck driver to move material from the loading dock to inventory storage



- Driver takes the material to the warehouse
- Driver places the material in the required location
- Driver then records the following in the log,
 - o material
 - o location used, and
 - o date and time of the transaction

2. Move raw material to WIP:

- Forklift truck driver is given the schedule of material moves from storage to the factory floor
- Each time the driver makes a move,
 - o raw material inventory is debited and
 - o status of the warehouse location is updated
- This is done by indicating a transaction to relieve inventory in the log:
 - o recording the material
 - o material location
 - o date and time of the transaction

3. Return unused raw material to storage:

- Some materials that are brought to the factory floor may be returned if they are not used during production
- Upon request from production supervisor,
 - o driver takes material back to storage and
 - o logs the credit entry into the log

4. Transfer records:

- Forklift truck driver's inventory log is used as the primary record for updating
 - o warehouse records and
 - o inventory records
- This process is done at the end of the shift
- Materials management checks for any discrepancies between the receiving report and actual location of material
 - o i.e. by comparing the log with the receiving report

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RECEIVING REPORT

Supplier: General Provisions Purchase Order No.: PO3502

125 Common St. Date Received: June 25 2006

Boise, ID 44830

Quantity accepted not accepted		Mfg. Lot No.	Item Code	Mat'L Lot No.	Description			Storage Location	
1000		1275	RM805	97275	Tomato Paste, 1 gallon cans			Area A, Aisle 1 tier 1, bins 10-18	
300		1283	п	97276	11	11	11	п	Area A, Aisle 1 Tier 2, Bins 10-13
	100	п	п		п	11	11	п	returned ⁽¹⁾

Comments: (1) returned due to case damage and badly dented containers.

Received by: J. Della

Videos to Watch

- What is DFD? Data Flow Diagram Symbols and More https://youtu.be/6VGTvgaJIIM
 (Smartdraw)
- How to Draw Data Flow Diagram?
 https://youtu.be/ztZsEl6C-ml (Visual Paradigm)
- DFD Diagram 0
 https://youtu.be/lk85hZkyYPA (Visible Analyst)

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Sources

- Modern Systems Analysis and Design. Joseph S. Valacich and Joey F. George. Pearson. Eighth Ed. 2017. Chapter 7.
- Design of Industrial Information Systems. Thomas Boucher, and Ali Yalcin. Academic Press. First Ed. 2006. <u>Chapter 4</u>.

