King Saud University

College of Engineering

IE – 462: "Industrial Information Systems"

Spring – 2021 (2nd Sem. 1442H)

Chapter 4:

Structured Analysis and Functional Architecture Design – p1 – IDEF0 – i - Fundamentals

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Lesson Overview

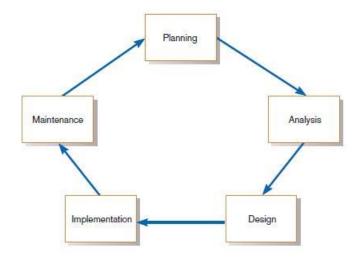
- Modeling IIS (p1)
- Integrated Computer-Aided Manufacturing
 Definition 0 (IDEF0) (p1)
- Data Flow Diagram (DFD) (p2)

Modeling Industrial Information Systems

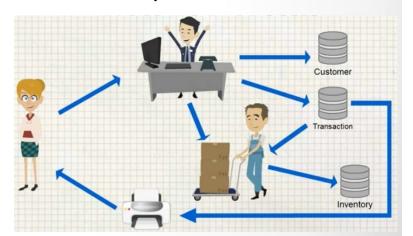


Modeling IIS

- REMEMBER: Design a description of the recommended solution is converted into logical and then physical system specifications
 - Logical design: all functional features of the system chosen for development in analysis are described independently of any computer platform
 - Physical design: transforming the logical specifications of the system into technology-specific details

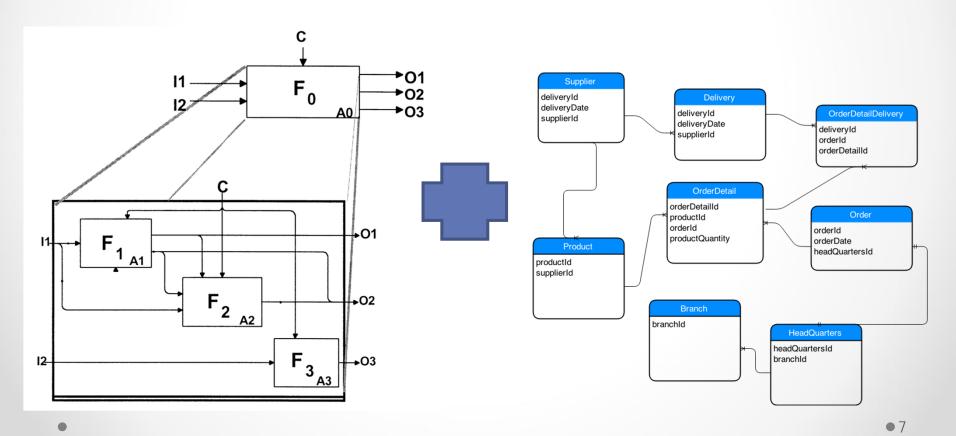


- This is first step in design of IIS for an industrial enterprise
- The design proceeds from a definition of a business model of the enterprise
- This business model (IS model) is a description of the:
 - functions of the business
 (or manufacturing operations)
 - o data requirements, and
 - interactions between the functions and data requirements

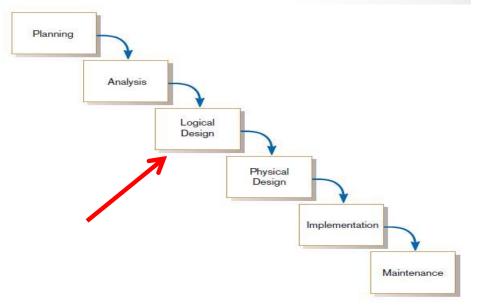


- Functional or Activity architecture describes:
 - a conceptual model of the activities that operate the business (or manufacturing operations) and
 - o the relationships between those activities
- The word architecture denotes the fact that the model has a layered structure
- A related conceptual model of the firm is the Informational or Data architecture:
 - this is a model of the information requirements needed to perform the functions of the business

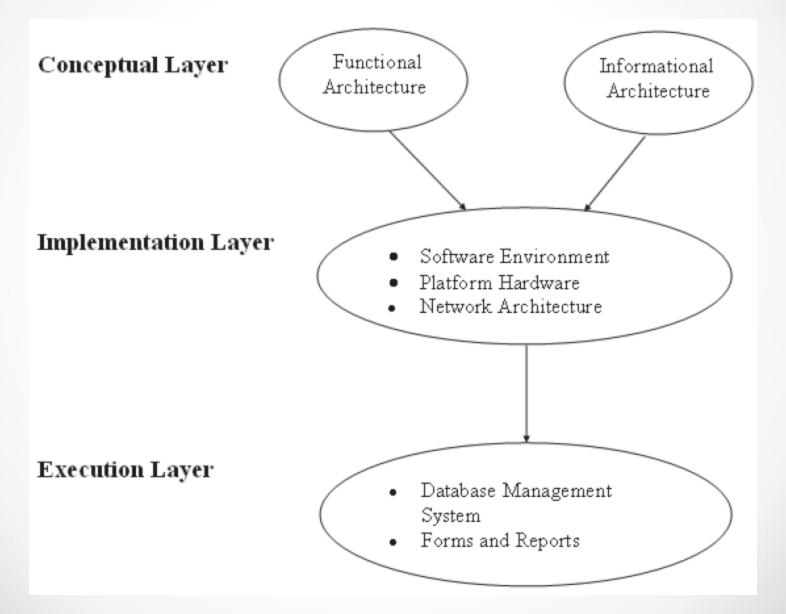
- Functional and informational architectures, when taken together:
 - o form a *high-level blueprint* for the implementation of computer integration in the enterprise



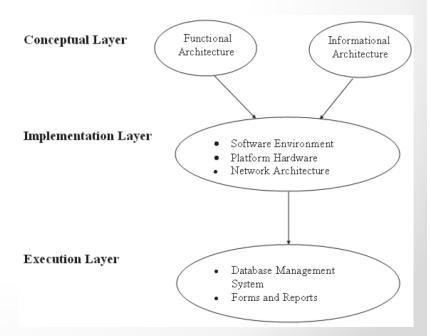
- There are three layers of system design to consider in an information system project:
 - o Conceptual
 - o Implementation and
 - o Execution
- Conceptual layer consists of logical design of functional and data requirements



Layers of IS Design Process



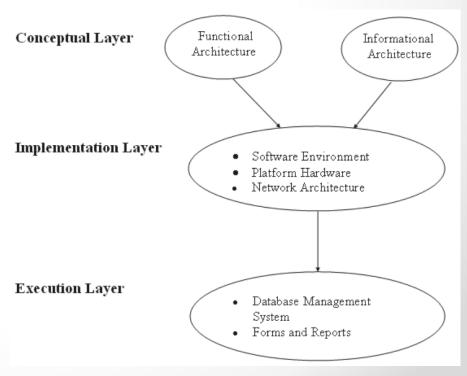
- When a conceptual design is complete, the next step is to implement the <u>blueprint</u> as hardware and software
- This is the *implementation layer* that requires the selection of:
 - o database management system (DBMS)
 - o hardware platforms, and
 - communication medium



 At the execution layer, the conceptual model and implementation techniques are coded in software in terms of forms and reports

 Forms and reports are used to interface with the individuals performing the functions defined in the

functional architecture



- Two methodologies for designing a functional architecture, known as "structured analysis" techniques:
 - o *data flow diagrams* (1979), widely used by information system professionals in all industries
 - structured analysis and design technique (SADT) (1988), adapted for manufacturing enterprises under the name integrated computer-aided manufacturing definition 0 (IDEF0)
 - Both methodologies are based on graphical notations used to describe information flows among processes of the enterprise being documented (described next)

Functional Modeling

Integrated Computer-Aided Manufacturing Definition 0 (IDEF0)



IDEF Family

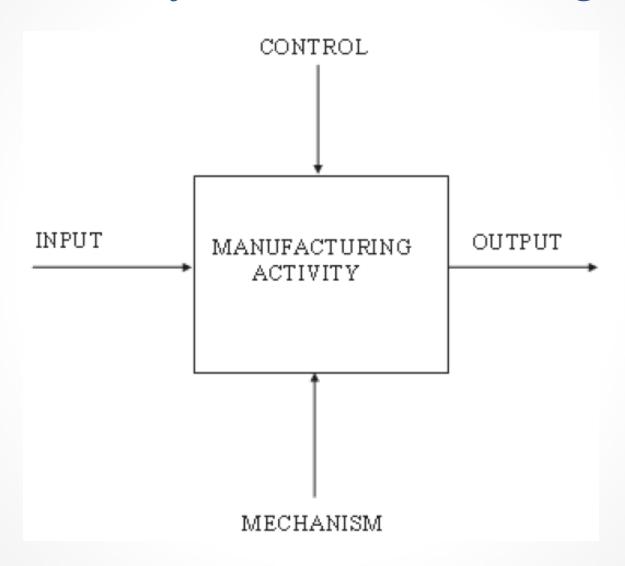
IDEF Family of Methods:

- o IDEF0: Function Modeling (purpose: description)
- IDEF1: Information Modeling (purpose: description)
- IDEF1x: Data Modeling (purpose: design)
- o IDEF2, IDEF3: Process Modeling (purpose: description)
- o IDEF4: for Object-Oriented Programming (purpose: design)
- o Other: IDEF5, IDEF6, IDEF8, IDEF9, IDEF14

IDEF0 Methodology - Modeling Primitives

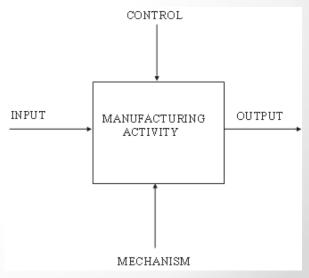
- IDEF0 (integrated computer-aided manufacturing definition 0):
 - o modeling methodology
 - used for designing and documenting hierarchic, layered, modular systems
- The <u>activity box</u>:
 - o used to describe a function being performed in the enterprise
- Function can be either a:
 - o material conversion function (e.g. machining a part), or
 - o *information conversion* function (e.g. processing a requisition for ordering materials)

IDEFO Activity Box and Connecting Arrows

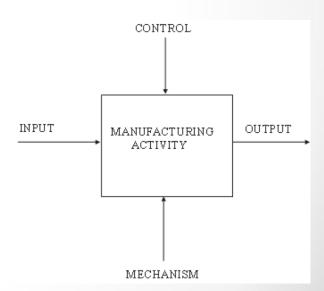


IDEFO Activity

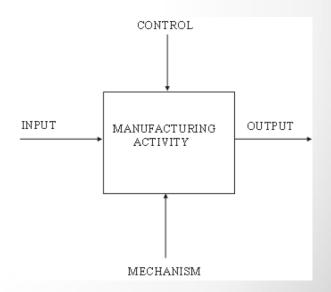
- Inputs: items that are transformed by the function
 - o a workpiece to be machined, or
 - o requisition information to be transformed into a purchase order
- Outputs: result of the transformation process provided by the activity
 - o finished component after machining, or
 - o a purchase order



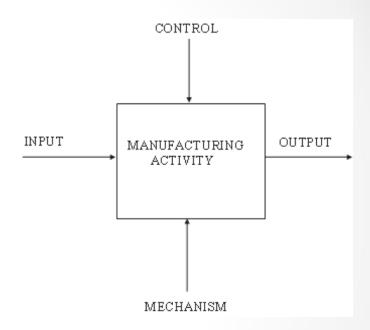
- Mechanisms: means by which a function is realized
- Mechanism in material conversion of a workpiece to a finished component might require (as mechanisms):
 - o a lathe and
 - o lathe operator
- Information conversion to process a requisition into a purchase order:
 - Could involve a purchasing agent as the mechanism



- A control is a condition or set of conditions that guide or constrain the performance of the activity
- Machining activity example:
 - o parts may require a *numerical control parts program*
- Information conversion example:
 - requisition processing function may require adherence to set of company rules or purchasing policy
 - e.g. purchasing only from approved vendors

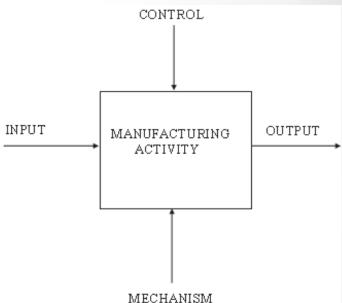


- Activity box and 4 arcs provide a concise expression:
 - o an input is transformed ...
 - o into an output ...
 - o by an activity (function) ...
 - o performed by a mechanism ...
 - and governed by a control



 The specific activity, inputs, outputs, mechanisms, and controls are defined by the situation being modeled

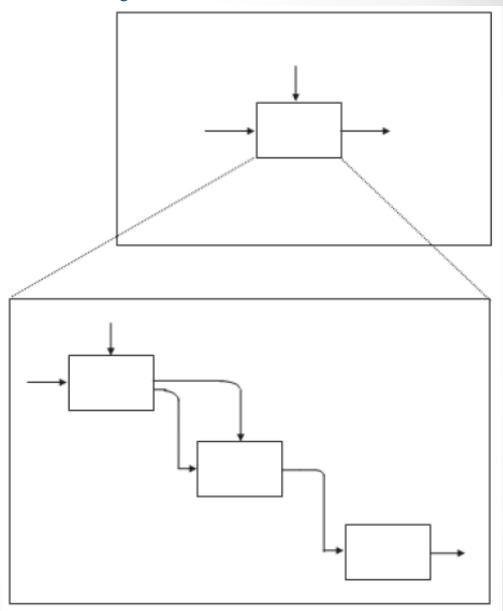
- Grammatical convention used in naming activities and arcs:
 - Activities represent actions being performed and are labeled with verb phrases
 - Inputs, outputs, mechanisms, and controls represent things and are labeled with noun phrases



IDEF0 Hierarchic decomposition

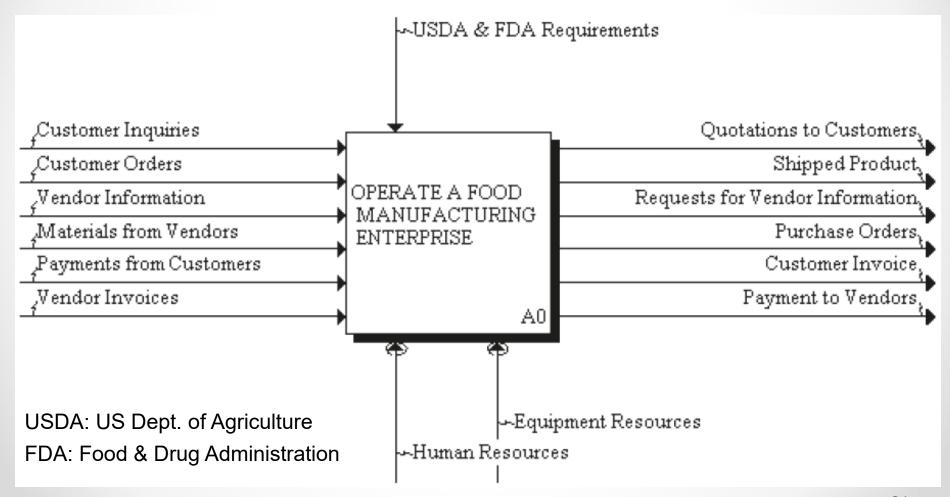
- IDEF0 is a top-down modeling approach
- First layer.
 - o a single activity box
 - o describes the *overall function* of the enterprise, organization, or process within the enterprise (i.e. the subject of the model)
- This overall activity is then decomposed into its major sub-activities at the second layer
- Functions are related to each other by their material flows and information flows
 - e.g. the *output* material or information of one activity may provide the *input* to another activity

 Relationship among levels in IDEF0 methodology



An Integrated IDEF0 Model of an Entire Manufacturing Enterprise

Top-level view of the enterprise: Node A0



Elements of the A0 Activity

- A0: high-level view of the enterprise and its interactions with the outside world
- Related Inputs (I) and Outputs (O):
 - Customer inquiries (I) ⇒ Quotations to customers (O)
 - Customer orders (I) ⇒ Shipped product (O)
 - Customer invoice (O) ⇒ Payments from customers (I)
 - Request for vendor information (O) ⇒ Vendor information (I)
 - Purchase orders (O) ⇒ Materials from vendors (I)
 - Vendor invoice (I) ⇒ Payments to vendors (O)

Elements of the A0 Activity – cont.

- In summary: operation of a manufacturing enterprise can be viewed as 3 interrelated processes:
 - 1. Physical flow of materials; e.g. input materials from vendors is transformed (i.e. the manufacturing process) into the output shipped product
 - 2. Information flow; e.g. vendor information and quotation to customers
 - Financial flow; e.g. payments from customers and payments to vendors
- Outside controls: USDA, FDA (important class of standards)
- Mechanisms: human resources and equipment
 - resources; these convert inputs to outputs

Decomposition of Node A0

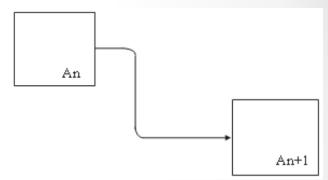
 Decomposing node A0 identifies four major activities at the next level (<u>next slide</u>):

o A1: Manage Sales and Orders Process,

o A2: Plan for Manufacture,

o A3: Manufacture Product, and

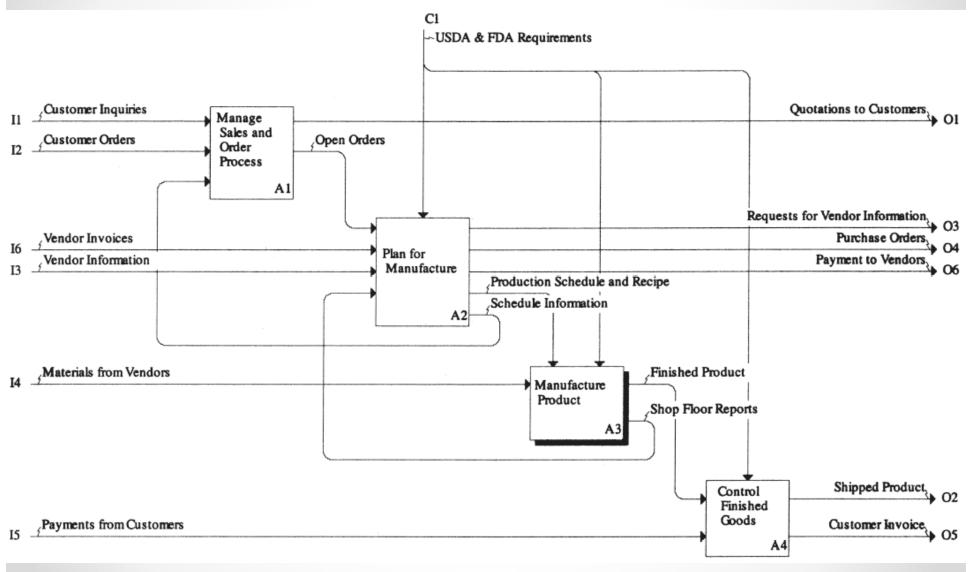
o A4: Control Finished Goods



Simple output/input relationship

- Inputs and outputs of the parent activity are inherited by the child)
 - e.g. <u>customer inquiries</u> and <u>customer orders</u> are handled by the sales organization and are inputs to <u>node A1</u>
 - e.g. <u>finished product</u> leaves the enterprise from finished goods inventory (shown as an output of activity <u>A4</u>)

Decomposition of Node A0 – cont.



Decomposition of Node A0 – cont.

- Note the activity flow relationship:
 - When several activity boxes are drawn at the same level of decomposition, they are ordered by sequential order/dominance
 - e.g. "Manage Sales and Order Processes" activity precedes "Plan for Manufacture" activity, etc.
 - For ease of diagramming, IDEF0 methodology recommends using a staircase pattern whenever possible
 - Also recommended: at each level of decomposition, from three to six child activities be created from each parent

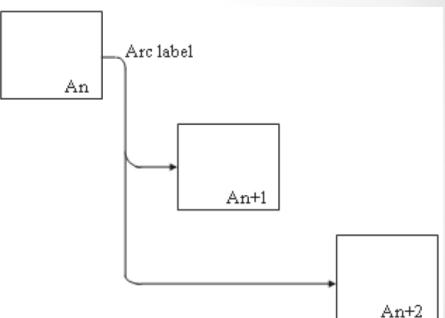
Decomposition of Node A0 – cont.

- Decomposition of a parent activity is determined by the analyst in conjunction with enterprise personnel
- The breakdown structure of an activity into its main child activities is usually written in an indented list
- The following indented list applies at this point:
 - A0 Operate a Food Manufacturing Enterprise
 - A1 Manage Sales and Orders Process
 - A2 Plan for Manufacture
 - A3 Manufacture Product
 - A4 Control Finished Goods

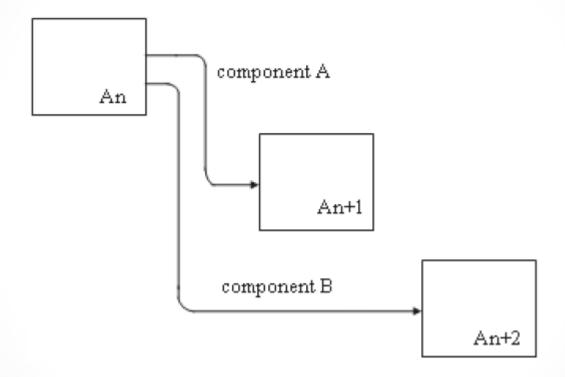
Connecting flows between activities

 Parallelism: simultaneous flow to more than one activity

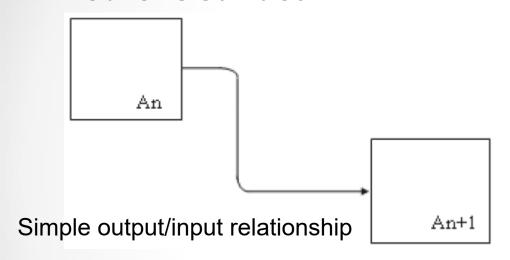
 This is more common with a flow of information than with a flow of physical entities

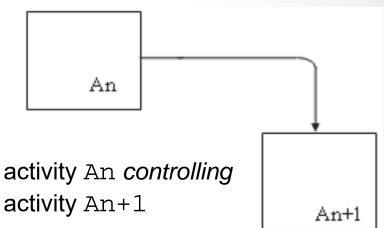


Distribution of flows to more than one activity

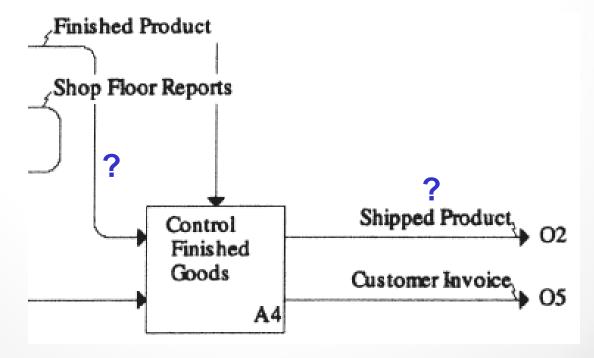


 One activity can provide inputs, controls, or <u>both</u> to other activities

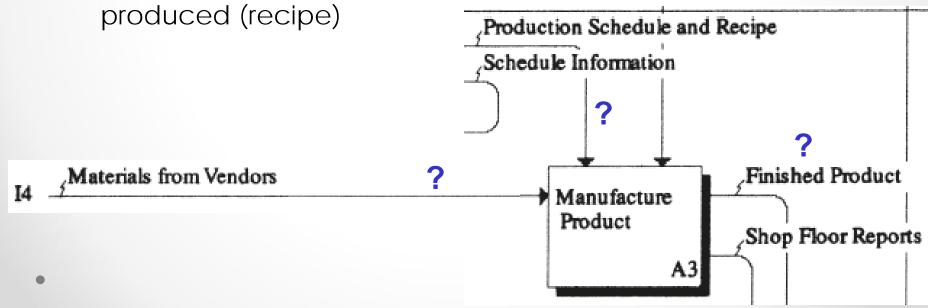




- Q: how to avoid confusion in deciding whether an arc is either an input to an activity or a control?
 - If entity represented by arc is converted into some other form by the activity, it is clearly an input
 - o e.g. activity A4 converts finished product into shipped product



- Q: how to avoid confusion in deciding whether an arc is either an input to an activity or a control? (cont.)
 - If entity represented by arc directs the activity as to how it will perform its function, it is clearly a control
 - o e.g. "production schedule and recipe" is information that tells activity A3 what products will be produced on a specific day (production schedule) and how these products will be



- Feedback: occurs when information generated in a subsequent activity is used by a prior activity in the activity diagram
 - o e.g. relationship between

 A1: Manage Sales and

 Order Process and A2:

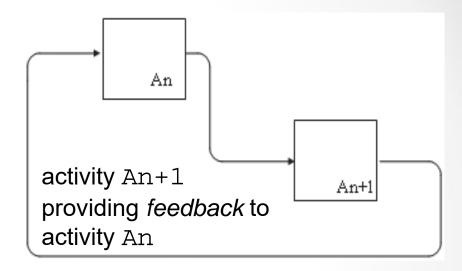
 Plan for Manufacture (i.e.

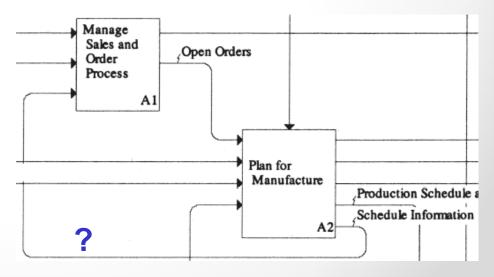
 to know delivery dates for

 customer quotation, you

 must know planned mfg.

 schedule)*





- Note, we have not shown mechanisms in the decomposition of node A0
- Mechanisms are only required at the elemental level of the modeling process (i.e. when a specific activity is identified at the lowest level of the hierarchy)

INPUT MANUFACTURING OUTPUT ACTIVITY

MECHANISM

Sources

- <u>Design of Industrial Information Systems</u>. Thomas Boucher, and Ali Yalcin. Academic Press. First Ed. 2006. Chapter 4.
- Some useful videos:
 - Function modelling using IDEF0: The basics of functions, inputs, outputs, mechanisms and controls (https://youtu.be/xyO5n6Ay-11)
 - AloWin Tutorial "Manage a Coffee Shop" (https://youtu.be/kHDNIFclsiY)

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