King Saud University

College of Engineering

IE – 462: "Industrial Information Systems"

Fall – 2022 (1st Sem. 1444H) <u>Chapter 4</u>:

Structured Analysis and Functional Architecture Design – p2 – DFD – iii – Case Studies

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Lesson Overview

- Modeling IIS (p1)
- Integrated Computer-Aided Manufacturing Definition 0 (IDEF0) – (p1)
- Data Flow Diagram (DFD) (p2)
 - i. Fundamentals
 - ii. Diagramming Rules
 - iii. Case Studies

DFD – part iii – Case Studies

- 1. Inventory Control System
- 2. **Business Process Reengineering (BPR)**
- 3. <u>Electronic Commerce Application</u>
- 4. <u>Converting IDEF0 Model to DFD</u>

Functional/Process Modeling:

2. Data Flow Diagram (DFD) – cont'd

Case Study 1 – Using DFD in Inventory Control System – "Hoosier Burger"

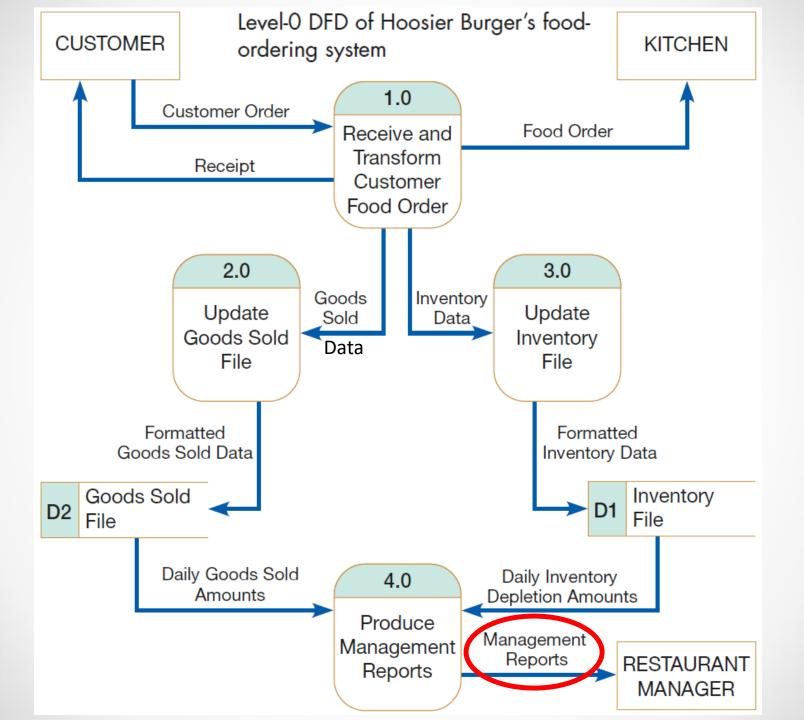


Introduction:

- Remember: Hoosier Burger <u>food-ordering system</u> generates two types of usage data,
 - goods sold and

o inventory

- At end of each day, manager, (Bob) generates inventory report that tells him
 - o how much inventory should have been used,
 - o items associated with each sale
- Bob uses a manual inventory control system



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FIGURE 7-12

List of activities involved in Bob Mellankamp's inventory control system for Hoosier Burger

- 1. Meet delivery trucks before opening restaurant.
- 2. Unload and store deliveries.
- 3. Log invoices and file in accordion file.
- 4. Manually add amounts received to stock logs.
- 5. After closing, print inventory report.
- 6. Count physical inventory amounts.
- 7. Compare inventory report totals to physical count totals.
- 8. Compare physical count totals to minimum order quantities. If the amount is less, make order; if not, do nothing.
- 9. Pay bills that are due and record them as paid.

Bob's Hoosier Burger Inventory System:

- 3 sources of input data (i.e. from outside system):
 - 1. suppliers
 - provide invoices (i.e. system input)
 - 2. food-ordering system inventory report
 - provide inventory counts (i.e. system inputs)
 - 3. stock on hand
 - also provides inventory counts (i.e. system inputs)
- System output:

Suppliers: payments and orders

 We can now create the context diagram shown in <u>Figure 7-14</u> for the system

Bob's Hoosier Burger Inventory System (cont.):

- When Bob receives invoices from suppliers,
 - he records their receipt on an invoice log sheet,
 - and files the actual invoices in his accordion file



- Using the invoices, Bob records the amount of stock delivered on <u>stock logs</u>:
 - these are paper forms posted near the point of storage for each inventory item

FIGURE 7-13

Hoosier Burger's stock log form

Stock Log					
Date:		Jan 1			Jan 2
Item	Reorder Quantity	Starting Amount	Amount Delivered	Amount Used	Starting Amount
Hamburger buns	50 dozen	5	50	43	12
Hot dog buns	25 dozen	0	25	22	3
English muffins	10 dozen	6	10	12	4
Napkins	2 cases	10	0	2	8
Straws	1 case	1	0	1	0

Hoosier Burger's **<u>Stock Log Form</u>**:

- Minimum order quantities* appear on the log form:
 o stock level at which orders must be placed in order to avoid running out of an item
- Stock log also has spaces for entering:
 a) starting amount:
 - entered on the sheet when Bob logs stock deliveries
 - b) amount delivered, and
 - c) amount used for each item:
 - entered on sheet after Bob has compared amounts of stock used according to a physical count and according to the numbers on the <u>inventory report</u> (generated by the food-ordering system)**

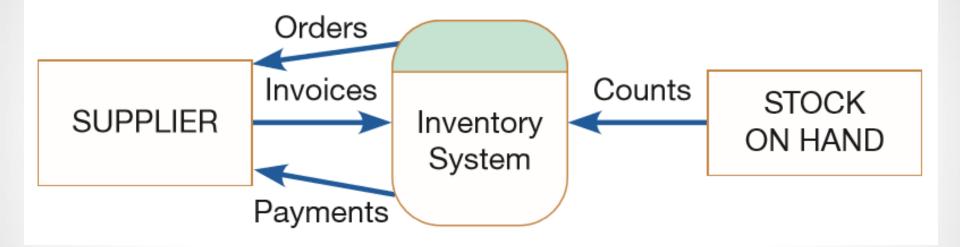
Hoosier Burger's **<u>Stock Log Form</u>** (cont.):

- Hoosier Burger has standing daily delivery orders

 for some perishable items that are used every
 day (e.g. burger buns, meats, and vegetables)
- Bob determines which orders need to be placed by comparing,
 - minimum order quantities and
 - the amount of stock on hand
- Bob uses the invoices,
 - o determines which bills need to be paid, and
 o carefully records each payment

FIGURE 7-14

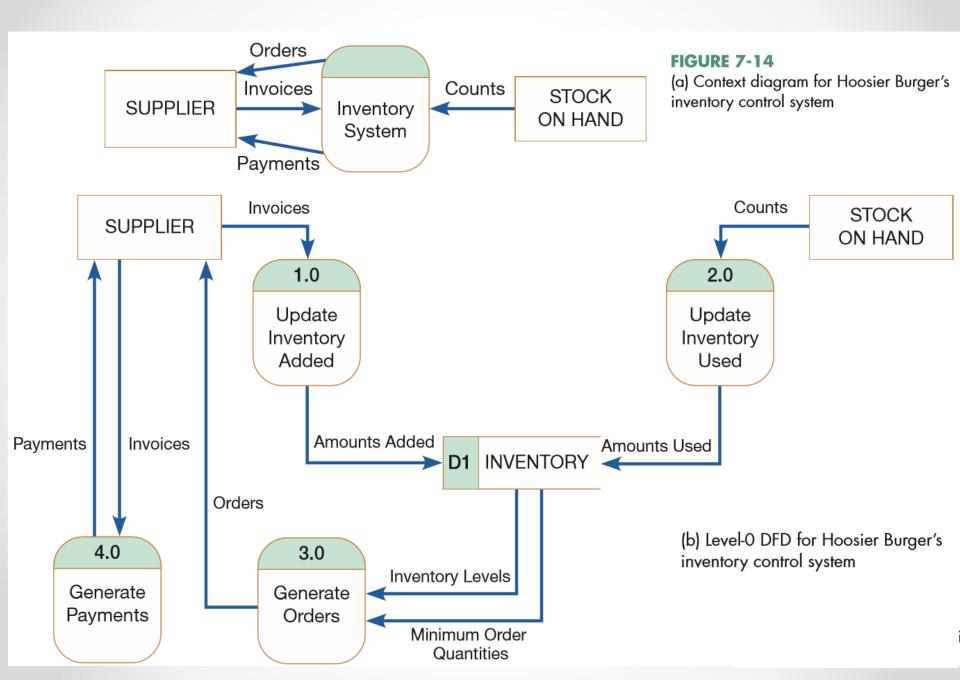
(a) Context diagram for Hoosier Burger's inventory control system



Main Elements of Bob's Inventory System:

- Key processes (<u>see level-0 DFD</u>):
 - 1. account for anything added to inventory
 - 2. account for anything taken from inventory
 - 3. place orders
 - 4. pay bills
- Key data used by the system:

 inventories counts
 inventories counts
 stock-on-hand counts
- Key data output by the system:
 orders
 - o payments



<u>Revised DFD</u> for Bob's Inventory System:

- Bob would like to add 3 additional functions:
 - 1. data on new shipments should be entered into an automated system, thus:
 - no more paper <u>stock log sheets</u>
 - shipment data will stay as current as possible (i.e. will be entered into the system as soon as the new stock arrives at the restaurant)
 - 2. system should determine automatically whether a new order should be placed,
 - i.e. Bob would no longer worry whether Hoosier Burger has enough of everything in stock at all times*

<u>Revised DFD</u> for Bob's Inventory System (cont.):

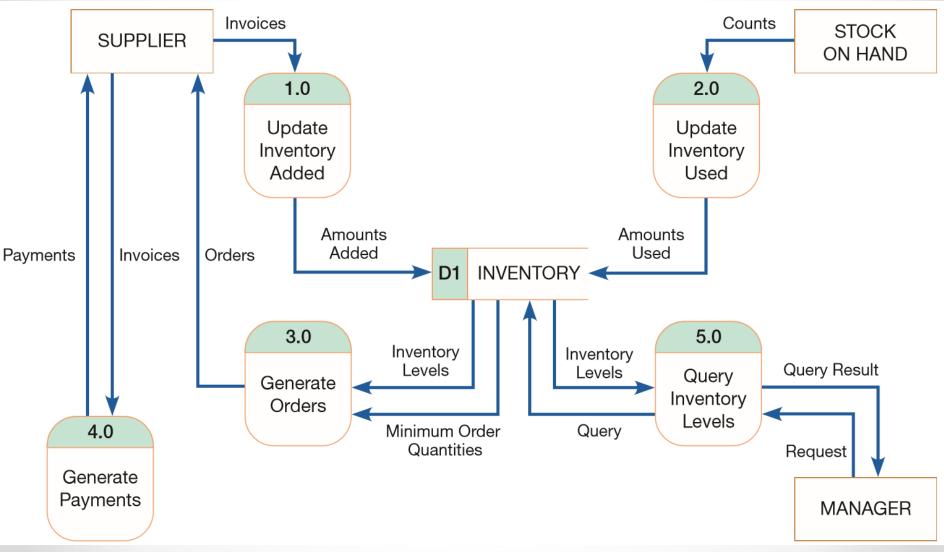
- Bob would like to add 3 additional functions (cont.):
 - 3. Bob would like to be able to know, at any time, the approximate inventory level for each good in stock
 - for some items (e.g. buns), Bob can visually inspect the amount in stock and determine approximately how much is left and how much more is needed before closing time
 - for other items, however, Bob may need a rough estimate of what is in stock more quickly than he can estimate via a visual inspection

<u>Revised DFD</u> for Bob's Inventory System (cont.):

- Compare between <u>original</u> and <u>revised</u> DFDs:
 - new Process 5.0 allows for querying* the inventory data to get an estimate of how much of an item is in stock
 - Bob's 2 other requests for change can both be handled within the existing logical view of the inventory system

FIGURE 7-15

Revised level-O DFD for Hoosier Burger's inventory control system



Case Study 2 – Using DFDs in Business Process Reengineering (BPR) – "IBM Credit Corporation"



IBM Credit Corporation:

- Case study by Hammer and Champy (1993)
- IBM Credit Corporation
 - provides financing for customers making large purchases of IBM computer equipment
 - analyzes deals proposed by salespeople and writes the final contracts governing those deals
 - it typically took six business days to process each financing deal

Steps in processing each financing deal:

- 1. salesperson calls in with a proposed deal
 - o clerk logs it and writes details on a piece of paper



720-850 Excellent

690-719 Good

630-689

Fair

300-629

Bad

2. second person:

- enters data into a computer system and
- o checks client's **creditworthiness**
- writes details on a piece of paper and carries paper (along with original documentation) to a loan officer

3. loan officer:

- o modifies standard IBM **loan agreement** for the customer
- o involves separate computer system from one used in step 2

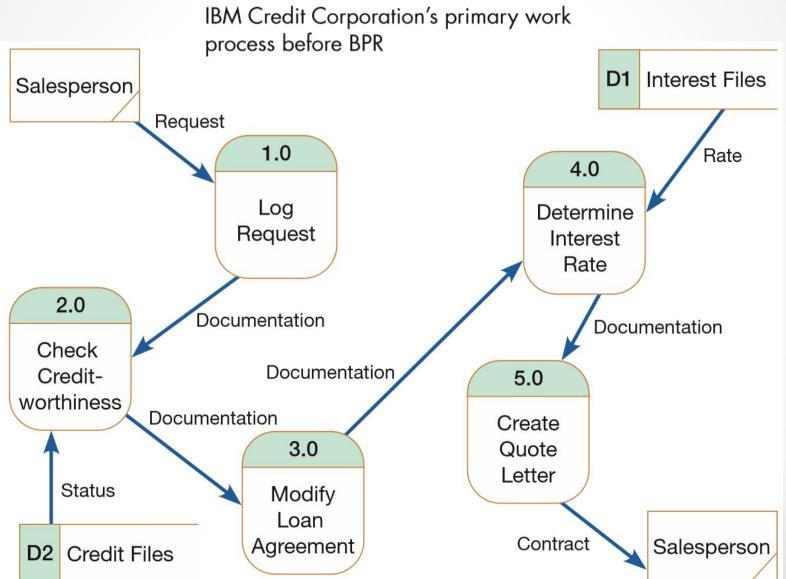
Steps in processing each financing deal (cont.):

- 4. details of modified loan agreement:
 - o sent on to the next station in the process
 - o different clerk determines interest rate for loan
 - o again, this involves its own information system
- 5. quote letter is created at the next stop:
 - o using resulting interest rate and
 - o all of the paper generated up to this point
 - quote letter is sent via overnight mail back to the salesperson
- <u>DFD</u> illustrates the overall process, people, computers, and shows it is not that complicated



isert Company Name H

FIGURE 7-16



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Steps after applying Business Process Reengineering:

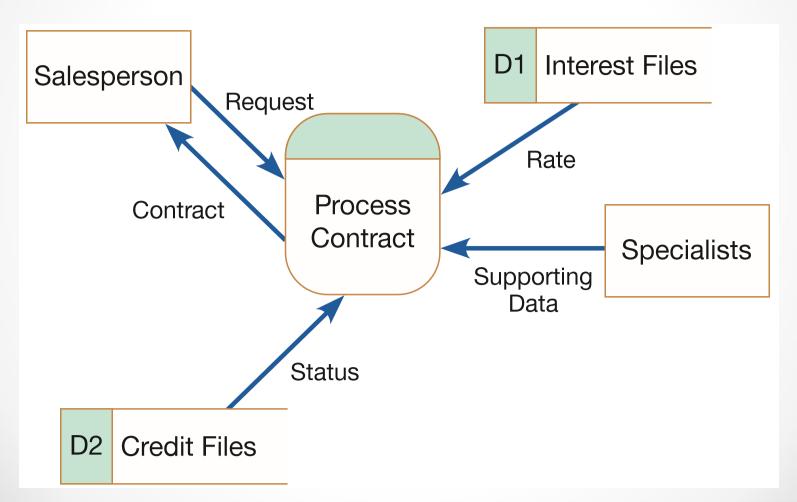
- five sets of task specialists were replaced with generalists:
 - o call from the field goes to a single clerk
 - o clerk does all the work necessary to process the contract
 - i.e. now only 1 person: checks for creditworthiness, modifies basic loan agreement, & determines appropriate interest rate
- company still has specialists for few cases that are significantly different from routine encounters
- process is now supported by a single computer system

Steps after applying BPR (cont.):

- Note some differences in <u>revised DFD</u> vs <u>original DFD</u>
 - o compare the number of process boxes
 - lack of documentation flow in revised DFD (⇒ process is much simpler, cuts down dramatically on any chance of documentation getting lost between steps)
- Redesigning process from beginning to end:
 - allowed IBM Credit Corporation to increase the number of contracts it can handle by 100-fold!
 - i.e. allowed company to handle 100 times more work in the same amount of time and with fewer people

FIGURE 7-17

IBM Credit Corporation's primary work process after BPR



Case Study 3 – Using DFDs in Electronic Commerce Application – "Pine Valley Furniture" WebStore



Background:

- Process modeling (using DFD) is similar to the process followed for other applications
- Pine Valley Furniture (PVF) made a project to sell furniture products over the Internet (i.e. webstore)
- Objectives:
 - o analyze webstore's high-level system structure,
 - o develop a level-0 DFD for those requirements

Steps in translating webstore system structure into DFD:

- Senior systems analyst (Jim Woo)
 - o first, completed JAD (Joint Application Design) session
 - then adopted following steps to create DFD for webstore:
- 1. Identify level-0 -major system-processes:
 - o examined the outcomes of the JAD session, and
 - o defined system structure of webstore system
 - he identified six high-level processes, which were the "work" or "action" parts of the website (see Table 7-4)
 - note how each process corresponds to major processing items listed in the system structure

TABLE 7-4 System Structure of the WebStore and Corresponding Level-0 Processes

Processes		
Information Display (minor/no processes)		
1.0 Browse Catalog		
2.0 Select Item for Purchase		
3.0 Display Shopping Cart		
4.0 Check Out Process Order		
5.0 Add/Modify Account Profile		
6.0 Order Status Request		
Information Display (minor/no processes)		

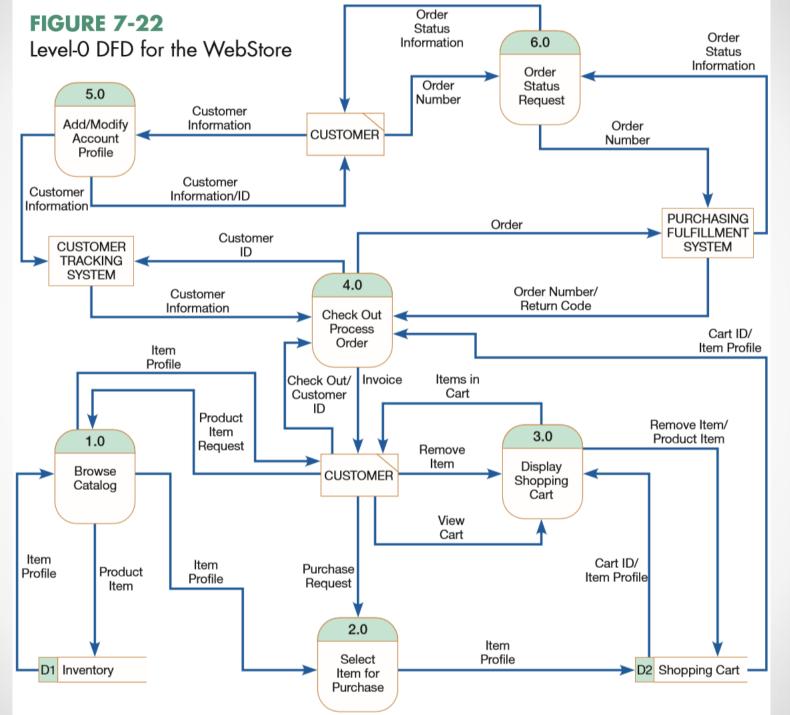
Contact Information

Translating webstore system structure into DFD (cont.):

- 2. Determine **existing PVF systems** with which webstore can exchange information:
 - 1. Customer Tracking System (for managing customer information)
 - info. is passed from webstore system to this system when customer opens an account
 - 2. Purchasing Fulfillment System (for tracking orders)
 - info. is stored in this system when an order is placed, and
 - *retrieves* status info. on a prior order (at customer request)
 - These 2 existing systems will be
 - "sources" (providers) of information, and
 - "**sinks**" (receivers) of information
 - for webstore system

Translating webstore system structure into DFD (cont.):

- 3. Determine additional data sources (i.e. data stores):
 - 1. access to inventory database
 - to produce an online product catalog
 - 2. webstore shopping cart
 - a temporary database
 - used to store the items a customer wants to purchase
 - shopping cart data can be deleted once transaction is completed
- Jim used these steps to develop <u>level-0 DFD for</u> <u>webstore system</u>



Results of developing DFD for webstore:

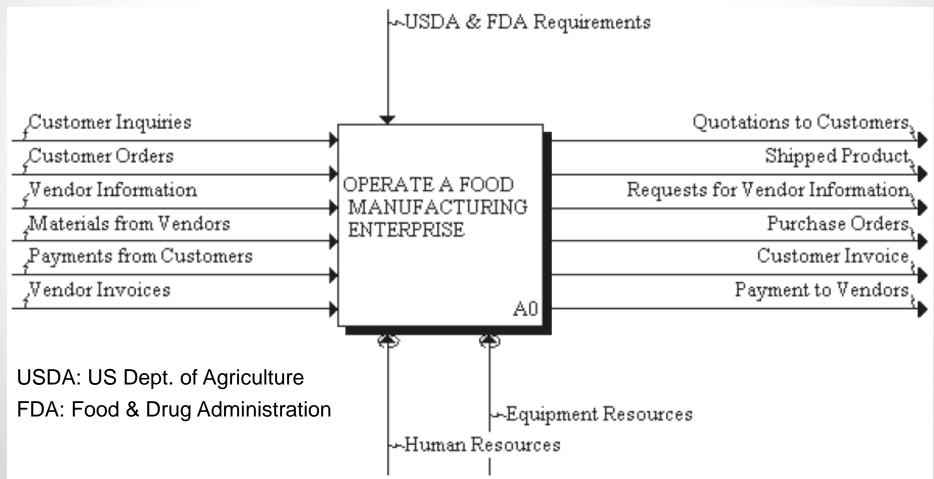
- good understanding of information flow through the webstore
- good understanding of customer interaction with the system
- good understanding of how the webstore shares information with existing PVF systems
- Note, each of these high-level processes needs (eventually) to be further decomposed before system design could proceed
- Also, another outcome of this analysis activity is conceptual data modeling (discussed later)

Case Study 4 – Converting IDEF0 Model to DFD – Food Manufacturing Company



Integrated IDEF0 Model of Mfg. Enterprise

• Top-level view of the enterprise: Node A0

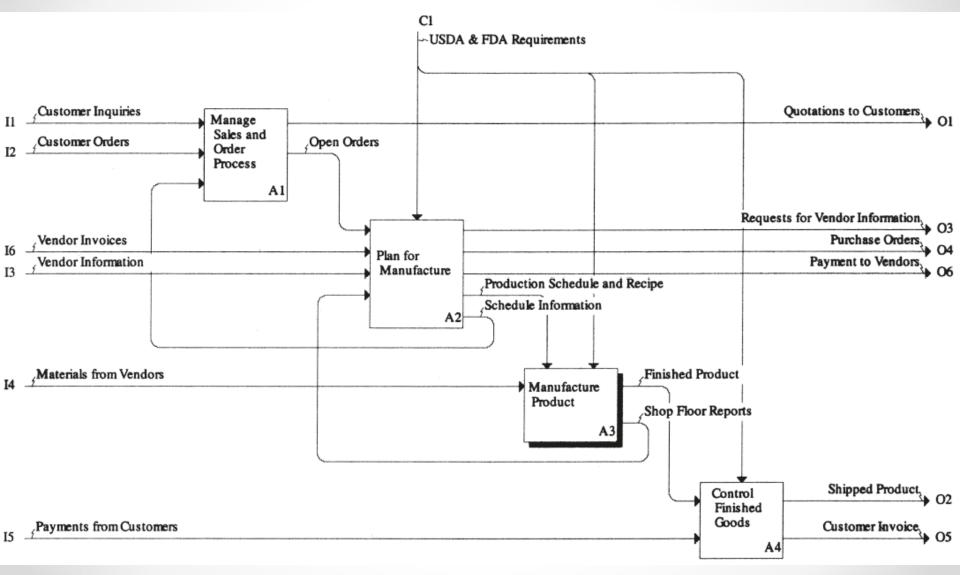


Decomposition of Node <u>A0</u>

A0 — Operate a Food Manufacturing Enterprise

- A1 Manage Sales and Order Process
- A2 Plan for Manufacture
- A3 Manufacture Product
- A4 Control Finished Goods

Decomposition of Node A0

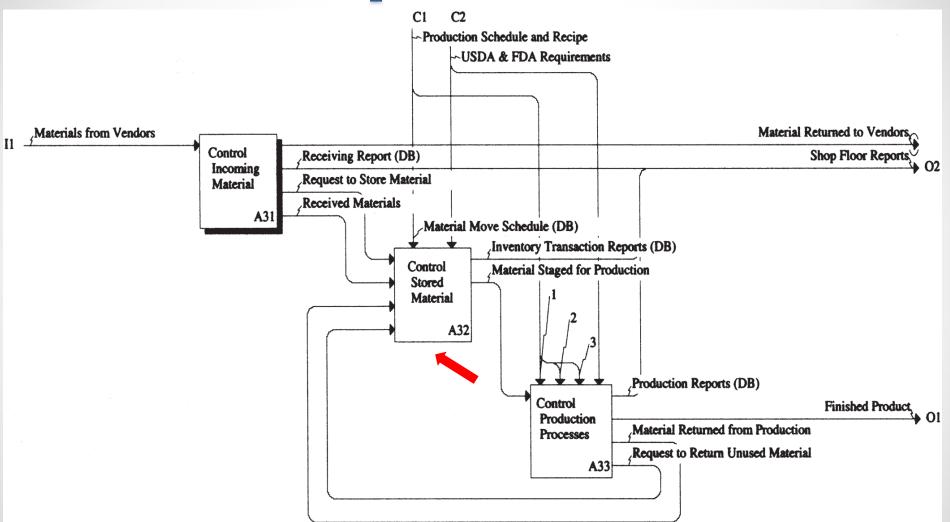


Decomposition of Node <u>A3</u>

A0 — Operate a Food Manufacturing Enterprise

- A1 Manage Sales and Order Process
- A2 Plan for Manufacture
- A3 Manufacture Product
 - A31 Control Incoming Materials
 - A32 Control Stored Material
 - A33 Control Production Processes
- A4 Control Finished Goods

Hierarchic Decomposition Illustrated: Node A3



- 1 Retort Processing Information (DB)
- 2 Cook Sheet (DB)
- 3 Day Production Schedule (DB)

DFD Symbols/Notation (Reminder)

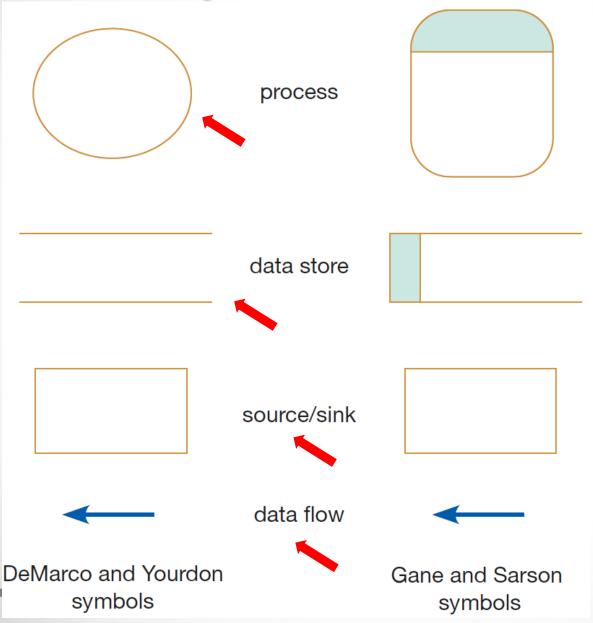


FIGURE 7-2

Comparison of DeMarco and Yourdon and Gane and Sarson DFD symbol sets

Context DFD of Node A32

- There are 3 source entities at boundary of system (<u>A32</u>):
 - 1. receiving (i.e. input from <u>Node A31</u>)
 - 2. production planning (i.e. input from <u>Node A2</u>), and
 - 3. production (i.e. feedback from Node A33)

1. Receiving (<u>Node A31</u>):

- this is the entity in charge of the process "Control Incoming Material"
- receiving is a "trigger" for process "Control Stored Materials" (i.e. it initiates an action in the process when it makes a "request to store materials")

Context DFD of Node A32 (cont.)

- There are 3 source entities at boundary of system (<u>A32</u>):
 - 1. receiving (i.e. input from <u>Node A31</u>)
 - 2. production planning (i.e. input from <u>Node A2</u>), and
 - 3. production (i.e. feedback from Node A33)

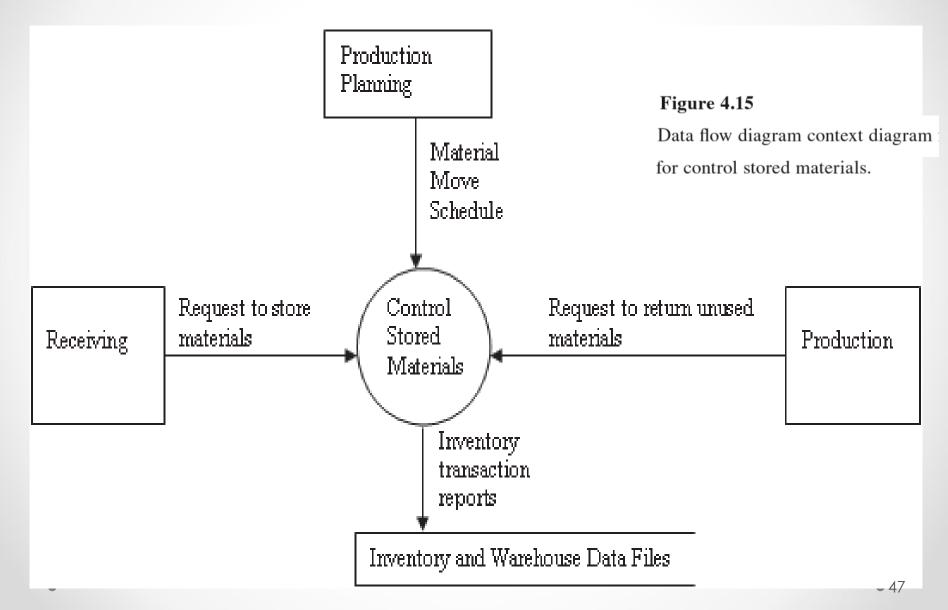
2. Production planning department (Node A2)

- o source of another trigger
- trigger ("material move schedule") is to move raw material from warehouse to work in process – WIP

Context DFD of Node A32 (cont.)

- There are 3 source entities at boundary of system (<u>A32</u>):
 - 1. receiving (i.e. input from <u>Node A31</u>)
 - 2. production planning (i.e. input from <u>Node A2</u>), and
 - 3. production (i.e. feedback from Node A33)
- 3. Production (Node A33)
 - "request to return unused materials" from production supervisor is another trigger to the process
 - raw material that has been moved into production but not used must be returned to storage
- Finally, the process sends (i.e. as output) an "inventory transaction report" to a data store (see context DFD)

Context DFD of Node A32 (cont.)



Decomposition of Context Data Flow Diagram

- The context process (<u>Control Stored Materials</u>) is composed of four level-0 processes (<u>see level-0 DFD</u>):
 - 1. Store Raw Materials
 - 2. Move Raw Materials to WIP
 - 3. Return Unused Raw Materials to Storage
 - 4. Transfer Daily Records

Decomposition of Context Data Flow Diagram

- The overall structure of the data flow diagram hierarchy is often shown in a process hierarchy chart
- Process hierarchy chart:
 - series of block diagrams
 - show the hierarchic relationship among processes that are documented in the data flow diagrams

Decomposition of Context Data Flow Diagram

The hierarchic process function:

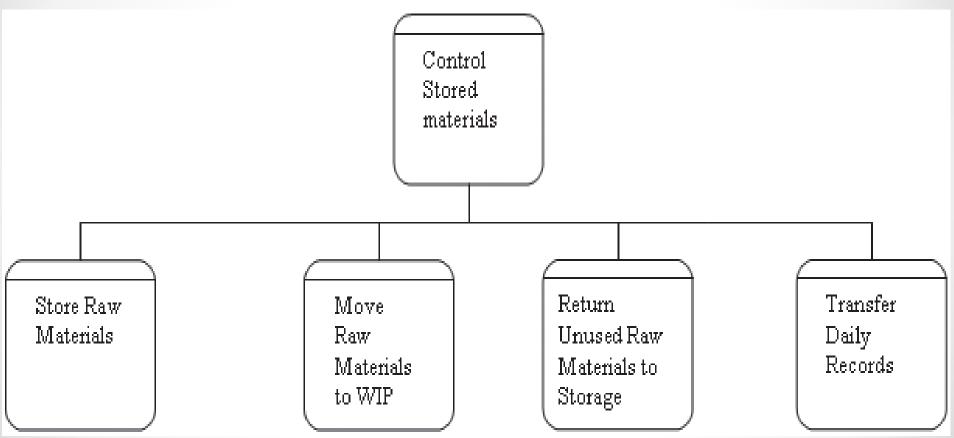
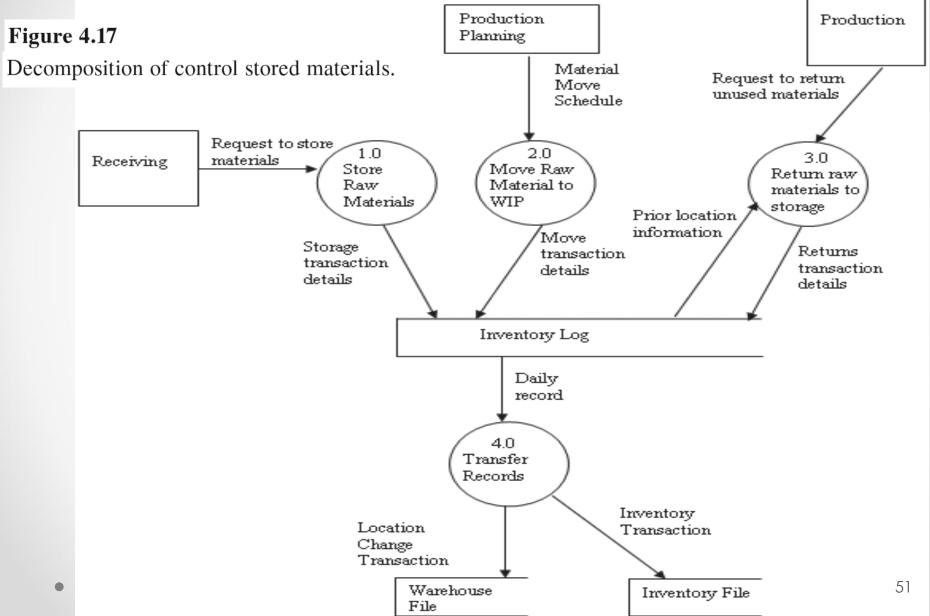


Figure 4.16 Process hierarchy chart.

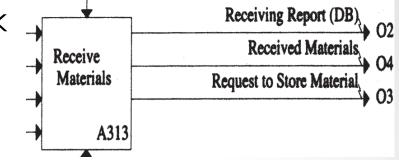
First-Level (Level-0) DFD



Description of First-Level (<u>Level-0</u>) **DFD**

1. Store raw materials:

 Receiving requests forklift truck driver to move material from the loading dock to inventory storage



- Driver takes the material to the warehouse
- Driver places the material in the required location
- Driver then records the following in the log,
 - o material
 - o location used, and
 - date and time of the transaction

Description of First-Level (<u>Level-0</u>) **DFD**

2. Move raw material to WIP:

- Forklift truck driver is given the schedule of material moves from storage to the factory floor
- Each time the driver makes a move,

 raw material inventory is debited and
 status of the warehouse location is updated
- This is done by indicating a transaction to relieve inventory in the log:
 - recording the material
 - o material location
 - date and time of the transaction

Description of First-Level (Level-0) **DFD**

3. Return unused raw material to storage:

- Some materials that are brought to the factory floor may be returned if they are not used during production
- Upon request from production supervisor,
 - driver takes material back to storage and
 - logs the credit entry into the log

Description of First-Level (<u>Level-0</u>) **DFD**

4. Transfer records:

- Forklift truck driver's inventory log is used as the primary record for updating
 - warehouse records and
 - o inventory records
- This process is done at the end of the shift
- Materials management checks for any discrepancies between the receiving report and actual location of material

• i.e. by comparing the log with the receiving report

		RECEIN	/ING RE	PORT					
Supplier: General Provisions				Purchase Order No.: PO3502					
125 Common St.			Date Received: June 25 2006						
	Boise, ID	44830							
Quantity		Mfg.	Item	Mat'L	Description			Storage	
accepte d	not accepted	Lot No.	Code	Lot No.	Description				Location
1000		1275	RM805	97275	Tomate	o Paste, 1	l gallon	cans	Area A, Aisle 1 tier 1, bins 10-18
300		1283	п	97276	п	п	п	н	Area A, Aisle 1 Tier 2, Bins 10-13
	100	п	п		н	п	н	п	returned ⁽¹⁾
Comme	nts: (l) return	ed due to	case dan	nage and b	adly der	tted con	tainer	s.	
				0		ed by:			

Videos to Watch

- What is DFD? Data Flow Diagram Symbols and More <u>https://youtu.be/6VGTvgaJIIM</u> (Smartdraw)
- How to Draw Data Flow Diagram? <u>https://youtu.be/ztZsEl6C-ml</u> (Visual Paradigm)
- DFD Diagram 0 <u>https://youtu.be/lk85hZkyYPA</u> (Visible Analyst)

Sources

- Modern Systems Analysis and Design. Joseph S. Valacich and Joey F. George. Pearson. Eighth Ed. 2017. Chapter 7.
- Design of Industrial Information Systems. Thomas Boucher, and Ali Yalcin. Academic Press. First Ed. 2006. <u>Chapter 4</u>.

