

Prob. 1: Tool life

$$V = 50 \text{ m/min}, T = 30 \text{ min}$$
$$n = 0.25$$

$$50(30)^{0.25} = C$$
$$C = 117 \text{ m/min}$$

$$(iii) \quad V(120)^{0.25} = 117$$

$$V = \frac{117}{(120)^{0.25}} = 35.35 \text{ m/min}$$

$$(i) \text{ At } V = 30 \text{ m/min}, T = ?$$

$$(ii) \text{ At } T = 120 \text{ min}, V = ?$$

$$VT^n = C$$

$$(i) \quad 30 T^{0.25} = 117$$

$$T^{0.25} = \frac{117}{30}$$

$$T = \left(\frac{117}{30}\right)^{\frac{1}{0.25}}$$

$$T = 231.34 \text{ min}$$