

## Exercise of Transportation problem

**Example 1:** A Company has 2 production facilities S1 and S2 with production capacity of 100 and 110 units per week of a product, respectively. These units are to be shipped to 3 warehouses D1, D2 and D3 with requirement of 80,70 and 60 units per week, respectively. The transportation costs (in \$) per unit between factories to warehouses are given in the table below.

A)

Sources \ Destination	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
S <sub>1</sub>	1	2	3	100
S <sub>2</sub>	4	1	5	110
<b>Demand</b>	<b>80</b>	<b>70</b>	<b>60</b>	

Find initial basic feasible solution (IBFS) to the following transportation problem using NWCM, then optimize the solution using MODI method (Modified Distribution Method -UV method) .

**Answer:**

$$\text{Min } Z = x_{11} + 2x_{12} + 3x_{13} + 4x_{21} + x_{22} + 5x_{23}$$

$$x_{11} + x_{12} + x_{13} \leq 100$$

$$x_{21} + x_{22} + x_{23} \leq 110$$

$$x_{11} + x_{21} \geq 80$$

$$x_{12} + x_{22} \geq 70$$

$$x_{13} + x_{23} \geq 60$$

$$\text{Min } Z = \sum_{i=1}^n \sum_{j=1}^m c_{ij} x_{ij}$$

s.t

$$\sum_{j=1}^m x_{ij} \leq s_i$$

$$\sum_{i=1}^n x_{ij} \geq d_j$$

$\sum_{i=1}^m s_i = \sum_{j=1}^n d_j = 210$  , so we don't need dummy demand or dummy supply.

starting point is the north-west corner of the table.

$\min(S_1 = 100, D_1 = 80) = 80$ , This satisfies the total demand of D<sub>1</sub> and leaves 100 - 80 = 20 units with S<sub>1</sub>.

$\min(S_1 = 20, D_2 = 70) = 20$ , This exhausts the capacity of S<sub>1</sub> and remain 70 - 20 = 50 units for D<sub>2</sub>.

$\min(S_2 = 110, D_2 = 50) = 50$ , This satisfies the total demand of D<sub>2</sub> and leaves 110 - 50 = 60 units with S<sub>2</sub>.

$\min(S_2 = 60, D_3 = 60) = 60$ , This satisfies S<sub>2</sub> and D<sub>3</sub>.

Sources \ Destination	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply		
S <sub>1</sub>	80	20		100	20	0
S <sub>2</sub>		50	60	110	60	0
<b>Demand</b>	<b>80</b>	<b>70</b>	<b>60</b>			
	0	50	0			
		0				

Initial feasible solution (IBFS) is:

$$X_{11} = 80, X_{12} = 20, X_{22} = 50, X_{23} = 60, X_{13} = 0, X_{21} = 0$$

The total transportation cost:

$$TTC = Z = 80 * 1 + 20 * 2 + 50 * 1 + 60 * 5 = 470\$$$

The number of allocated cells = 4 is equal to  $m + n - 1 = 3 + 2 - 1 = 4$ , so the solution could be improved.

**Optimality test using MODI method...**

$$\delta_{kj} = v_j + u_i - C_{kj},$$

- Find  $u_i$  and  $v_j$  for all occupied cells (i, j), where  $v_j + u_i = C_{ij}$ 
  - Let  $u_1=0$
  - $c_{11} = u_1 + v_1 \Rightarrow v_1 = c_{11} - u_1 \Rightarrow v_1 = 1 - 0 \Rightarrow v_1 = 1$
  - $c_{12} = u_1 + v_2 \Rightarrow v_2 = c_{12} - u_1 \Rightarrow v_2 = 2 - 0 \Rightarrow v_2 = 2$
  - $c_{22} = u_2 + v_2 \Rightarrow u_2 = c_{22} - v_2 \Rightarrow u_2 = 1 - 2 \Rightarrow u_2 = -1$
  - $c_{23} = u_2 + v_3 \Rightarrow v_3 = c_{23} - u_2 \Rightarrow v_3 = 5 + 1 \Rightarrow v_3 = 6$
- Find  $\delta_{kl} = v_l + u_k - C_{kl}$  for all **unoccupied** cells (k, l). IF all  $\delta_{kl} \leq 0$ , the solution is optimal solution.
- Now choose the maximum positive value from all  $\delta_{kj}$  (**opportunity cost**) =  $\delta_{13} = 3$  and draw a closed path **S1D3** → **S2D3** → **S2D2** → **S1D2** with plus/minus sign allocation.
- Minimum allocated value among all negative position (-) on closed path  $\theta = 20$  Subtract 20 from all (-) and Add it to all (+).

		$V_1=1$	$V_2=2$	$V_3=6$	
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
Sources	Destination				
$U_1=0$	S <sub>1</sub>	1 80	- 2 20	3	100
$U_2=-1$	S <sub>2</sub>	4 $\delta_{21} = -4$	+ 1 50	- 5 60	110
	<b>Demand</b>	<b>80</b>	<b>70</b>	<b>60</b>	

- Repeat the step 1 to 4, until an optimal solution is obtained.

		$V_1=1$	$V_2=-1$	$V_3=3$	
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
Sources	Destination				
$U_1=0$	S <sub>1</sub>	1 80	2 $\delta_{12} = -3$	3 20	100
$U_2=2$	S <sub>2</sub>	4 $\delta_{21} = -1$	1 70	5 40	110
	<b>Demand</b>	<b>80</b>	<b>70</b>	<b>60</b>	

The new solution (\*):

$$X_{11} = 80, X_{13} = 20, X_{22} = 70, X_{23} = 40, X_{12} = X_{21} = 0$$

The minimum total transportation cost:  $Z^* = 80 * 1 + 20 * 3 + 70 * 1 + 40 * 5 = 410\$$

The number of allocated cells = 4 is equal to  $m + n - 1 = 3 + 2 - 1 = 4$ .

All  $\delta_{kj} \leq 0$ , so solution (\*) is an optimal solution.

**B) same previous example (A) but change S2 to 130 rather than 110.**

**Answer:**

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
S <sub>1</sub>	1	2	3	100
S <sub>2</sub>	4	1	5	130
Demand	80	70	60	230 210

Here Total Demand = 210 is less than Total Supply = 230. So, we add a **dummy demand** constraint with 0 unit cost and with allocation 20. ( $x_{14} + x_{24} \geq 20$ )

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub> (Dummy)	Supply
S <sub>1</sub>	1	2	3	0	100
S <sub>2</sub>	4	1	5	0	130
Demand	80	70	60	20	230=230

		V <sub>1</sub> =1	V <sub>2</sub> =2	V <sub>3</sub> =6	V <sub>4</sub> =1	
Destination \ Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub> (Dummy)	Supply
U <sub>1</sub> =0	S <sub>1</sub>	1 80	- 2 20	+ 3 δ <sub>13</sub> = 3	0 δ <sub>14</sub> = 1	100 20 0
U <sub>2</sub> =-1	S <sub>2</sub>	4 δ <sub>21</sub> = -4	+ 1 50	- 5 60	0 20	130 80 20 0
	Demand	80 0	70 50 0	60 0	20 0	

Initial feasible solution (IBFS) is:

$$X_{11} = 80, X_{12} = 20, X_{22} = 50, X_{23} = 60, X_{24} = 20, X_{13} = X_{14} = X_{21} = 0$$

The minimum total transportation cost:

$$TTC = Z = 80 * 1 + 20 * 2 + 50 * 1 + 60 * 5 + 20 * 0 = 470$$

Here, the number of allocated cells = 5 is equal to  $m + n - 1 = 2 + 4 - 1 = 5$

Not all  $\delta_{kj} \leq 0$ , so IBFS is **not** an optimal solution.

		$V_1 = 1$	$V_2 = -1$	$V_3 = 3$	$V_4 = -2$	
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub> (Dummy)	Supply
Destination \ Sources						
$U_1 = 0$	S <sub>1</sub>	1 80	2 $\delta_{12} = -3$	3 20	0 $\delta_{14} = -2$	100
$U_2 = 2$	S <sub>2</sub>	4 $\delta_{21} = -1$	1 70	5 40	0 20	110
	Demand	80	70	60	20	

The new solution (\*):

$$X_{11} = 80, X_{13} = 20, X_{22} = 70, X_{23} = 40, X_{24} = 20, X_{12} = X_{21} = 0$$

$$Z^* = 80 * 1 + 20 * 3 + 70 * 1 + 40 * 5 = 410\$$$

The number of allocated cells = 5 is equal to  $m + n - 1 = 4 + 2 - 1 = 5$ .

All  $\delta_{kj} \leq 0$ , so solution (\*) is an optimal solution.

**C) same previous example in part (B) but change D1, D2 and D3 to 90,80 and 100 units per week, respectively.**

**Answer:**

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
S <sub>1</sub>	1	2	3	100
S <sub>2</sub>	4	1	5	130
Demand	90	80	100	230 270

Here Total Demand = 270 is greater than Total Supply = 230. So, we add a dummy supply constraint with 0 unit cost and with allocation 40. ( $x_{31} + x_{32} + x_{33} \leq 40$ )

		$V_1 = 1$	$V_2 = 2$	$V_3 = 6$	
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
Destination \ Sources					
$U_1 = 0$	S <sub>1</sub>	1 90	2 - 10	3 + $\delta_{13} = 3$	100 10 0
$U_2 = -1$	S <sub>2</sub>	4 $\delta_{21} = -4$	1 + 70	5 - 60	130 60 0
$U_3 = -6$	S <sub>3</sub> (Dummy)	0 $\delta_{12} = -5$	0 $\delta_{12} = -4$	0 40	40 0
	Demand	90	80	100	270 270
		0	70 0	40 0	

Initial feasible solution (IBFS) is:

$$X_{11} = 90, X_{12} = 10, X_{22} = 70, X_{23} = 60, X_{33} = 40, X_{13} = X_{21} = X_{31} = X_{32} = 0$$

The total transportation cost:

$$TTC = Z = 90 * 1 + 10 * 2 + 70 * 1 + 60 * 5 + 40 * 0 = 480\$$$

Here, the number of allocated cells = 5 is equal to  $m + n - 1 = 3 + 3 - 1 = 5$

Not all  $\delta_{kj} \leq 0$ , so IBFS is **not** an optimal solution.

		$V_1 = -2$			$V_2 = -4$			$V_3 = 0$		
		Destination			Sources			Supply		
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>						
$U_1 = 3$	S <sub>1</sub>	1 90	2 $\delta_{12} = -3$	3 10	100					
$U_2 = 5$	S <sub>2</sub>	4 $\delta_{21} = -1$	1 80	5 50	130					
$U_3 = 0$	S <sub>3</sub> (Dummy)	0 $\delta_{12} = -2$	0 $\delta_{12} = -4$	0 40	40					
Demand		90	80	100						

All  $\delta_{kj} \leq 0$ , so the optimal solution is :

$$X_{11} = 90, X_{13} = 10, X_{22} = 80, X_{23} = 50, X_{33} = 40, X_{12} = X_{21} = X_{31} = X_{32} = 0$$

The minimum total transportation cost:  $Z^* = 90 * 1 + 10 * 3 + 80 * 1 + 50 * 5 = 450\$$

The number of allocated cells = 5 is equal to  $m + n - 1 = 3 + 3 - 1 = 5$ .

### # Degenerate case

**Example 2:** A company has factories at S1, S2 and S3 which supply to warehouses at D1, D2, D3 and D4. Weekly factory capacities are 18, 3 and 30 units, respectively. Weekly warehouse requirement are 21, 15, 9 and 6 units, respectively. Unit shipping costs (in Dollar) are as follows:

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Supply
S <sub>1</sub>	8	21	44	28	18
S <sub>2</sub>	4	0	24	4	3
S <sub>3</sub>	20	32	60	36	30
Demand	21	15	9	6	

**Solution:**

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Supply	
S <sub>1</sub>	8 18	21	44	28	18	0
S <sub>2</sub>	4 3	0	24	4	3	0
S <sub>3</sub>	20	32 15	60 9	36 6	30	15 6 0
Demand	21	15	9	6	51 51	
	3 0	0	0	0		

Initial feasible solution (IBFS) is:

$$X_{11} = 18, X_{21} = 3, X_{32} = 15, X_{33} = 9, X_{34} = 6$$

The total transportation cost:

$$TTC = Z = 8 * 18 + 4 * 3 + 32 * 15 + 60 * 6 = 1392\$$$

The number of allocated cells = 5 ≠ m + n - 1 = 3 + 4 - 1 = 6, then **degeneracy** does exist.

**Note: this solution is degenerate.**

To resolve degeneracy, we proceed by allocating a small quantity ( $\epsilon$ ) to one or more (if needed) unoccupied cells that have **lowest** transportation costs, so as to allocate  $m + n - 1$  cells.

The quantity  $\epsilon$  is assigned to *cell (2,2)*, which has the minimum transportation cost = 0.

Iteration-1		V <sub>1</sub> = 36	V <sub>2</sub> = 32	V <sub>3</sub> = 60	V <sub>4</sub> = 36	
Destination \ Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Supply
U <sub>1</sub> = -28	S <sub>1</sub>	8 18	21 $\delta_{12} = -17$	44 $\delta_{13} = -12$	28 $\delta_{14} = -20$	18
U <sub>2</sub> = -32	S <sub>2</sub>	4 -4	0 +0	24 $\delta_{23} = 4$	4 $\delta_{24} = 0$	3
U <sub>3</sub> = 0	S <sub>3</sub>	20 $\delta_{31} = 16$	32 15	60 9	36 6	30
	Demand	21	15	9	6	51 51

To Find  $u_i$  and  $v_j$  for all occupied cells (i, j), where  $v_j + u_i = C_{ij}$

- Let  $u_3 = 0$
- $c_{32} = u_3 + v_2 \Rightarrow v_2 = c_{32} - u_3 \Rightarrow v_2 = 32 - 0 = 32$
- $c_{33} = u_3 + v_3 \Rightarrow v_3 = c_{33} - u_3 \Rightarrow v_3 = 60 - 0 \Rightarrow v_3 = 60$

- $c_{34} = u_3 + v_4 \Rightarrow v_4 = c_{34} - u_3 \Rightarrow v_4 = 36 - 0 = 36$
- $c_{22} = u_2 + v_2 \Rightarrow u_2 = c_{22} - v_2 \Rightarrow u_2 = 0 - 32 = -32$
- $c_{21} = u_2 + v_1 \Rightarrow v_1 = c_{21} - u_2 \Rightarrow v_1 = 4 - (-32) = 36$
- $c_{11} = u_1 + v_1 \Rightarrow u_1 = c_{11} - v_1 \Rightarrow u_1 = 8 - 36 = -28$

It is clear that not all  $\delta_{kj} \leq 0$ , so IBFS is **not** an optimal solution.

Iteration-2		V <sub>1</sub> = 20	V <sub>2</sub> = 32	V <sub>3</sub> = 60	V <sub>4</sub> = 36	
Destination Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Supply
U <sub>1</sub> = -12	S <sub>1</sub>	8 18	21 $\delta_{12} = -1$	44 $\delta_{13} = 4$	28 $\delta_{14} = -4$	18
U <sub>2</sub> = -32	S <sub>2</sub>	4 $\delta_{21} = -16$	0 $\epsilon + 3$	24 $\delta_{23} = 4$	4 $\delta_{24} = 0$	3
U <sub>3</sub> = 0	S <sub>3</sub>	20 3	32 12	60 9	36 6	30
	Demand	21	15	9	6	51 51

The new solution (\*) is:

$$X_{11} = 18, X_{22} = \epsilon + 3, X_{31} = 3, X_{32} = 15, X_{33} = 9, X_{34} = 6$$

$$X_{12} = X_{13} = X_{14} = X_{21} = X_{23} = X_{24} = 0$$

The total transportation cost:

$$TTC = Z = 8 * 18 + 0 * (\epsilon + 3) + 20 * 3 + 32 * 12 + 60 * 9 + 36 * 6 = 1344\$$$

The number of allocated (occupied) cells = 6 =  $m + n - 1 = 3 + 4 - 1 = 6$ , so the solution could be improved.

find  $u_i$  and  $v_j \Rightarrow \dots$

It is clear that **not** all  $\delta_{kj} \leq 0$ , so solution (\*) is **not** an optimal solution.

Iteration-3		V <sub>1</sub> = 20	V <sub>2</sub> = 32	V <sub>3</sub> = 56	V <sub>4</sub> = 36	
Destination Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Supply
U <sub>1</sub> = -12	S <sub>1</sub>	8 9	21 $\delta_{12} = -1$	44 9	28 $\delta_{14} = -4$	18
U <sub>2</sub> = -32	S <sub>2</sub>	4 $\delta_{21} = -16$	0 $\epsilon + 3$	24 $\delta_{23} = 0$	4 $\delta_{24} = 0$	3
U <sub>3</sub> = 0	S <sub>3</sub>	20 12	32 12	60 $\delta_{33} = -4$	36 6	30
	Demand	21	15	9	6	51 51

The new solution (\*\*) is:

$$X_{11} = 9, X_{12} = 9, X_{22} = \epsilon + 3, X_{31} = 12, X_{32} = 12, X_{34} = 6$$

$$X_{12} = X_{13} = X_{21} = X_{23} = X_{24} = X_{33} = 0$$

The minimum total transportation cost:

$$TTC = Z = 8 * 9 + 44 * 9 + 0 * (\epsilon + 3) + 20 * 12 + 32 * 12 + 36 * 6 = \mathbf{1308\$}$$

The number of allocated cells =  $6 = m + n - 1 = 3 + 4 - 1 = 6$ , so the solution could be improved.

find  $u_i$  and  $v_j \Rightarrow \dots$

All  $\delta_{kj} \leq 0$ , so solution (\*\*) is an optimal solution.

Note: alternate solution is available with unoccupied cell (2,4), but with the same optimal value.

**Example 3:** Find the optimal solution and minimum total cost to the following transportation problem:

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
S <sub>1</sub>	5	4	2	70
S <sub>2</sub>	6	3	2	50
S <sub>3</sub>	1	5	1	10
Demand	50	50	30	130

**Solution:**

		V <sub>1</sub> =5	V <sub>2</sub> =4	V <sub>3</sub> =3	
Destination \ Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
U <sub>1</sub> =0	S <sub>1</sub>	-5 50	+4 20	2 δ=1	70
U <sub>2</sub> =-1	S <sub>2</sub>	6 δ=-2	-3 30	+2 20	50
U <sub>3</sub> =-2	S <sub>3</sub>	+1 δ=2	5 δ=-3	-1 10	10
	Demand	50	50	30	
		0	30	10	



Initial feasible solution (IBFS) is:

$$X_{11} = 50, X_{21} = 20, X_{22} = 30, X_{23} = 20, X_{33} = 10$$

The total transportation cost:

$$TTC = Z = 5 * 50 + 4 * 20 + 3 * 30 + 2 * 20 + 1 * 10 = 470$$

Here, the number of allocated cells =  $5 = m + n - 1 = 3 + 4 - 1 = 5$ , so the solution could be improved.

Not all  $\delta_{kj} \leq 0$ , so IBFS is **not** an optimal solution.

		Destination			Supply
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	
Sources	S <sub>1</sub>	5 40	- 4 30	+ 2	70
	S <sub>2</sub>	6 $\delta_{21} = -2$	+ 3 20	- 2 30	
S <sub>3</sub>	1 10	5 $\delta_{32} = -5$	1 $\delta_{33} = -2$	10	
Demand		50	50	30	

The new solution (\*):

$$X_{11} = 40, X_{12} = 30, X_{22} = 20, X_{23} = 30, X_{31} = 10, X_{13} = X_{21} = X_{32} = X_{33} = 0$$

The total transportation cost:

$$TTC = Z = 5 * 40 + 4 * 30 + 3 * 20 + 2 * 30 + 1 * 10 = 450$$

Here, the number of allocated (occupied) cells =  $5 = m + n - 1 = 3 + 4 - 1 = 5$ , so the solution could be improved.

Not all  $\delta_{kj} \leq 0$ , so solution (\*) is **not** an optimal solution.

		Destination			Supply
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	
Sources	S <sub>1</sub>	5 40	4	2 30	70
	S <sub>2</sub>	6	3 50	2	
S <sub>3</sub>	1 10	5	1	10	
Demand		50	50	30	

The new solution (\*\*):

$$X_{11} = 40, X_{13} = 30, X_{22} = 50, X_{31} = 10, X_{12} = X_{21} = X_{23} = X_{32} = X_{33} = 0$$

The total transportation cost:

$$TTC = Z = 5 * 40 + 2 * 30 + 3 * 50 + 1 * 10 = 420$$

The number of allocated (occupied) cells = 4  $\neq$   $m + n - 1 = 3 + 4 - 1 = 5$ , then **degeneracy does exist (the solution cannot be improved)**

Note: Is the solution \*\* optimal?

To Find  $u_i$  and  $v_j$  for all occupied cells (i, j), where  $v_j + u_i = C_{ij}$

- Let  $u_1=0$ , we get
- $u_1 + v_1 = 5 \Rightarrow v_1 = 5$
- $u_1 + v_3 = 2 \Rightarrow v_3 = 2$
- $u_2 + v_2 = 3 \Rightarrow u_2 = ? , v_2 = ?$  The  $u_2$  and  $v_2$  cannot be assigned because the occupied cells condition is not met.
- $u_3 + v_1 = 1 \Rightarrow u_3 + 5 = 1 \Rightarrow u_3 = -4$

To resolve degeneracy, we proceed by allocating a small quantity ( $\epsilon$ ) to one or more (if needed) unoccupied cells that have lowest transportation costs, so as to allocate  $m + n - 1$  cells.

		V <sub>1</sub> = 5	V <sub>2</sub> =?	V <sub>3</sub> = 2	Supply
		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	
Sources	Destination				
	U <sub>1</sub> = 0	S <sub>1</sub>	5 40	4	2 30
U <sub>2</sub> = ?	S <sub>2</sub>	6	3 50	2	50
U <sub>3</sub> = - 4	S <sub>3</sub>	1 10	5	1 $\epsilon$	10
	Demand	50	50	30	

If the quantity  $\epsilon$  is assigned to cell (3,3), which has the least transportation cost = 1.

Obviously, assigning  $\epsilon$  to cell (3,3) does not help in finding the values of  $u_2$  and  $v_2$ .

To Find  $u_i$  and  $v_j$  for all occupied cells (i, j), where  $v_j + u_i = C_{ij}$

- let  $u_1=0$
- $u_1 + v_1 = 5 \Rightarrow v_1 = 5$
- $u_1 + v_3 = 2 \Rightarrow v_3 = 2$
- $u_2 + v_2 = 3 \Rightarrow u_2 = ? , v_2 = ?$  The  $u_2$  and  $v_2$  cannot be assigned because the occupied cells condition is not met.
- $u_3 + v_1 = 1 \Rightarrow u_3 + 5 = 1 \Rightarrow u_3 = -4$
- $u_3 + v_3 = 1 \Rightarrow -4 + 2 \neq 1$

Therefore, assigning  $\epsilon$  to cell (2,3), which has the second least transportation cost=2.

		$V_1=5$	$V_2=3$	$V_3=2$	
Destination		$D_1$	$D_2$	$D_3$	Supply
Sources					
$U_1=0$	$S_1$	5 40	4 $\delta_{12} = -1$	2 30	70
$U_2=0$	$S_2$	6 $\delta_{21} = -1$	3 50	2 $\epsilon$	50
$U_3=-4$	$S_3$	1 10	5 $\delta_{32} = -6$	1 $\delta_{33} = -3$	10
<b>Demand</b>		<b>50</b>	<b>50</b>	<b>30</b>	

To Find  $u_i$  and  $v_j$  for all occupied cells (i, j), where  $v_j + u_i = C_{ij}$

- Substituting,  $u_1=0$ , we get
- $u_1 + v_1 = 5 \Rightarrow v_1 = 5$
- $u_1 + v_3 = 2 \Rightarrow v_3 = 2$
- $u_2 + v_3 = 2 \Rightarrow u_2 + 2 = 2 \Rightarrow u_2 = 0$
- $u_2 + v_2 = 3 \Rightarrow 0 + v_2 = 3 \Rightarrow v_2 = 3$
- $u_3 + v_1 = 1 \Rightarrow u_3 + 5 = 1 \Rightarrow u_3 = -4$

The new solution (\*\*\*):

$$X_{11} = 40, X_{13} = 30, X_{22} = 50, X_{23} = \epsilon, X_{31} = 10, X_{12} = X_{21} = X_{32} = X_{33} = 0$$

The minimum total transportation cost:

$$TTC = Z = 5 * 40 + 2 * 30 + 3 * 50 + 2 \epsilon + 1 * 10 = 420 + 2 \epsilon$$

$\epsilon$  is small quantity close to zero,  $\epsilon \approx 0$

$$TTC = Z = 420$$

It is obvious that all  $\delta_{kj} \leq 0$ , then solution (\*\*\*) is optimal solution.

**H.W Example 4:** The ICARE Company has three factors located throughout a state with production capacity 40, 15 and 40 gallons. Each day the firm must furnish its four retail shops D1, D2, D3 with at least 25, 55 , and 20 gallons respectively. The transportation costs (in \$.) are given below.

Destination \ Sources	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
S <sub>1</sub>	10	7	8	40
S <sub>2</sub>	15	12	9	15
S <sub>3</sub>	7	8	12	40
Demand	25	55	20	95 100

Q: Find the **optimum** transportation schedule and minimum total cost of transportation.

**Answer:**

The minimum total transportation cost =  $7 \times 40 + 9 \times 15 + 7 \times 25 + 8 \times 15 + 0 \times 5 = 710$

		V <sub>1</sub> = 3	V <sub>2</sub> = 0	V <sub>3</sub> = 4		
Destination \ Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply	
U <sub>1</sub> = 7	S <sub>1</sub>	10 25	7 15	8 $\delta_{13} = 3$	40	<del>15</del> 0
U <sub>2</sub> = 12	S <sub>2</sub>	15 $\delta_{21} = 0$	- 12 15	+ 9 $\delta_{23} = 7$	15	0
U <sub>3</sub> = 8	S <sub>3</sub>	7 $\delta_{31} = 4$	+ 8 25	- 12 15	40	<del>15</del> 0
U <sub>4</sub> = -4	S <sub>4</sub> (Dummy)	0 $\delta_{41} = -1$	0 $\delta_{42} = -4$	0 5	5	0
Demand		25	55	20	100	100
		0	40 25 0	5 0		

$\theta = 15$  Subtract 15 from all (-) and Add it to all (+).

		$V_1=10$	$V_2=7$	$V_3=4$	
Destination Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
$U_1=0$	S <sub>1</sub>	- 10 25	+ 7 15	8 $\delta_{13}=-4$	40
$U_2=5$	S <sub>2</sub>	15 $\delta_{21}=0$	- 12 0	+ 9 15	15
$U_3=1$	S <sub>3</sub>	7 $\delta_{31}=4$	8 40	12 $\delta_{31}=-7$	40
$U_4=-4$	S <sub>4</sub> (Dummy)	+ 0 $\delta_{41}=6$	0 $\delta_{42}=3$	- 0 5	5
	Demand	25	55	20	100 100

Here, the number of allocated cells = 6 is equal to  $m + n - 1 = 3 + 4 - 1 = 6$   
 $\theta = 0$  Subtract from all (-) and Add it to all (+).

		$V_1=0$	$V_2=-3$	$V_3=0$	
Destination Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
$U_1=10$	S <sub>1</sub>	- 10 25	+ 7 15	8 $\delta_{13}=2$	40
$U_2=9$	S <sub>2</sub>	15 $\delta_{21}=-6$	12 $\delta_{22}=-6$	9 15	15
$U_3=11$	S <sub>3</sub>	+ 7 $\delta_{31}=4$	- 8 40	12 $\delta_{31}=-1$	40
$U_4=0$	S <sub>4</sub> (Dummy)	0 0	0 $\delta_{42}=-3$	0 5	5
	Demand	25	55	20	100 100

$\theta = 25$  Subtract 15 from all (-) and Add it to all (+).

		$V_1=0$	$V_2=1$	$V_3=0$	
Destination Sources		D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	Supply
$U_1=6$	S <sub>1</sub>	10 $\delta_{11}=-4$	7 40	8 $\delta_{13}=-2$	40
$U_2=9$	S <sub>2</sub>	15 $\delta_{21}=-6$	12 $\delta_{22}=-2$	9 15	15
$U_3=7$	S <sub>3</sub>	7 25	8 15	12 $\delta_{31}=-5$	40
$U_4=0$	S <sub>4</sub> (Dummy)	0 0	0 $\delta_{42}=1$	0 5	5
	Demand	25	55	20	100 100