## King Saud University

## College of Engineering

IE – 462: "Industrial Information Systems"

Spring – 2020 (2<sup>nd</sup> Sem. 1440-41H) <u>Chapter 4</u>:

Structured Analysis and Functional Architecture Design – p2 – DFD – iii – Case Studies

Prepared by: Ahmed M. El-Sherbeeny, PhD

## **Lesson Overview**

- Modeling IIS (p1)
- Integrated Computer-Aided Manufacturing Definition 0 (IDEF0) – (p1)
- Data Flow Diagram (DFD) (p2)
  - i. Fundamentals
  - ii. Diagramming Rules
  - iii. Case Studies

# DFD – part iii – Case Studies

- 1. Inventory Control System
- 2. <u>Business Process Reengineering (BPR)</u>
- 3. <u>Electronic Commerce Application</u>
- 4. <u>Converting IDEF0 Model to DFD</u>

# **Functional/Process Modeling:**

# 2. Data Flow Diagram (DFD) – cont'd

Case Study 1 – Using DFD in Inventory Control System – "Hoosier Burger"



### Introduction:

- Remember: Hoosier Burger <u>food-ordering system</u> generates two types of usage data,
  - o goods sold and

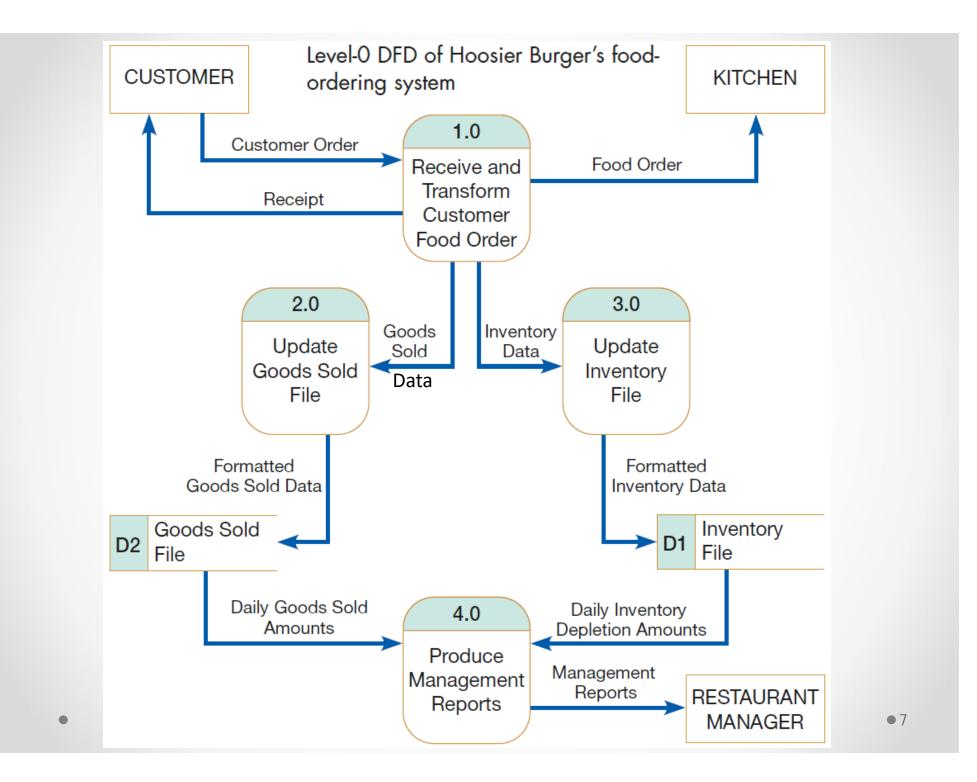
o inventory

 At end of each day, manager, (Bob) generates inventory report that tells him

how much inventory should have been used,

o items associated with each sale

Bob uses a *manual* inventory control system



#### **FIGURE 7-12**

List of activities involved in Bob Mellankamp's inventory control system for Hoosier Burger

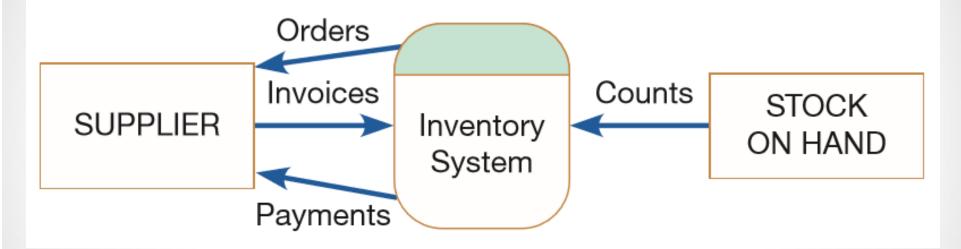
- 1. Meet delivery trucks before opening restaurant.
- 2. Unload and store deliveries.
- 3. Log invoices and file in accordion file.
- 4. Manually add amounts received to stock logs.
- 5. After closing, print inventory report.
- 6. Count physical inventory amounts.
- 7. Compare inventory report totals to physical count totals.
- 8. Compare physical count totals to minimum order quantities. If the amount is less, make order; if not, do nothing.
- 9. Pay bills that are due and record them as paid.

### Bob's Hoosier Burger Inventory System:

- 3 sources of data come from outside:
  - 1. suppliers
    - provide *invoices* (i.e. system input)
  - 2. food-ordering system inventory report
    - returns payments and orders (i.e. outputs to suppliers)
    - provide inventory *counts* (i.e. system inputs)
  - 3. stock on hand
    - also provides inventory *counts* (i.e. system inputs)
- We can now create the context diagram shown in <u>Figure 7-14</u> for the system

#### FIGURE 7-14

(a) Context diagram for Hoosier Burger's inventory control system



### Bob's Hoosier Burger Inventory System (cont.):

- When Bob receives invoices from suppliers,
   he records their receipt on an *invoice log sheet*,
  - and files the actual invoices in his accordion file



- Using the invoices, Bob records the amount of stock delivered on <u>stock logs</u>:
  - these are paper forms posted near the *point of storage* for each inventory item

#### **FIGURE 7-13**

Hoosier Burger's stock log form

Stock Log					
Date:		Jan 1			Jan 2
Item	Reorder Quantity	Starting Amount	Amount Delivered	Amount Used	Starting Amount
Hamburger buns	50 dozen	5	50	43	12
Hot dog buns	25 dozen	0	25	22	3
English muffins	10 dozen	6	10	12	4
Napkins	2 cases	10	0	2	8
Straws	1 case	1	0	1	0

### Hoosier Burger's Stock Log Form:

- Minimum order quantities\* appear on the log form:
   o stock level at which orders must be placed in order to avoid running out of an item
- Stock log also has spaces for entering:
  - a) starting amount:
    - entered on the sheet when Bob logs stock deliveries
  - b) amount delivered, and
  - c) amount used for each item:
    - entered on sheet after Bob has compared amounts of stock used according to a physical count and according to the numbers on the <u>inventory report</u> (generated by the food-ordering system)\*\*

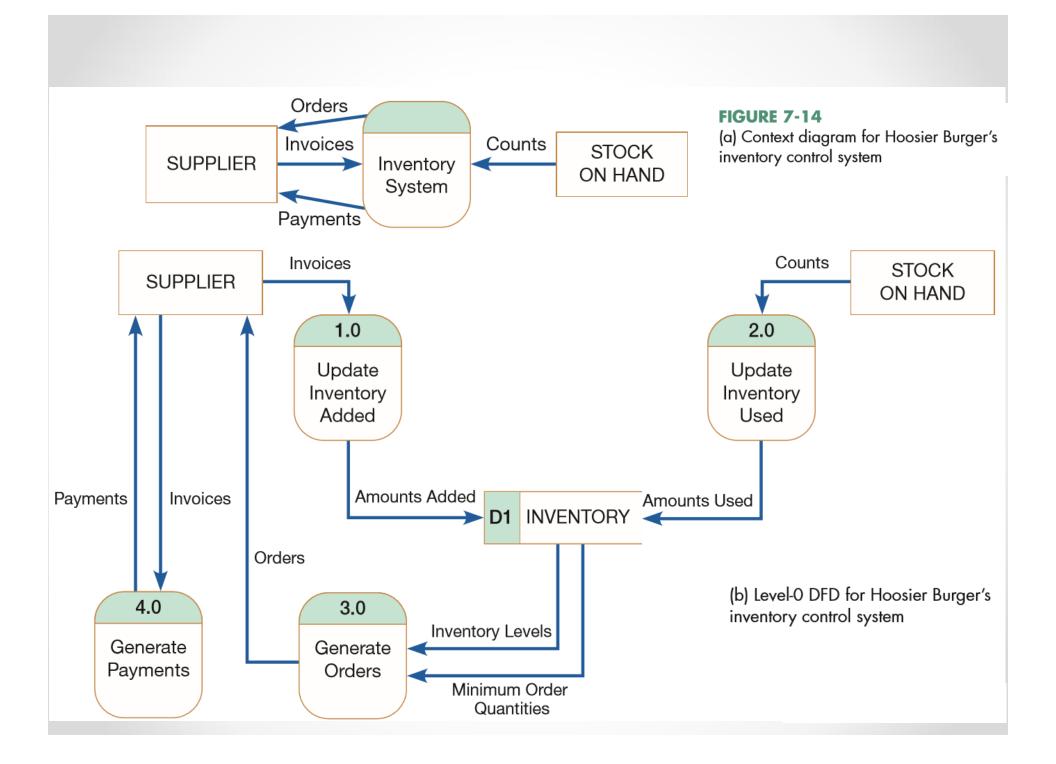
Hoosier Burger's Stock Log Form (cont.):

- Hoosier Burger has *standing daily delivery orders* 
   for some perishable items that are used every day (e.g. burger buns, meats, and vegetables)
- Bob determines which orders need to be placed by comparing,
  - o minimum order quantities and
  - o the amount of stock on hand
- Bob uses the invoices,
  - o determines which bills need to be paid, ando carefully records each payment

### Main Elements of Bob's Inventory System:

- Key processes (<u>see level-0 DFD</u>):
  - 1. account for anything *added to* inventory
  - 2. account for anything *taken from* inventory
  - 3. place orders
  - 4. pay bills
- Key data *used* by the system:

   inventories counts (used by the system) and
   stock-on-hand counts
- Key data *output* by the system:
   o orders
- o payments



### **Revised DFD** for Bob's Inventory System:

- Bob would like to add 3 additional functions:
  - data on *new shipments* should be entered into an *automated* system, thus:
    - no more paper <u>stock log sheets</u>
    - shipment data will stay as current as possible (i.e. will be entered into the system *as soon* as the new stock arrives at the restaurant)
  - system should determine automatically whether a new order should be placed,
    - i.e. Bob would no longer worry whether Hoosier Burger has enough of everything in stock at all times\*

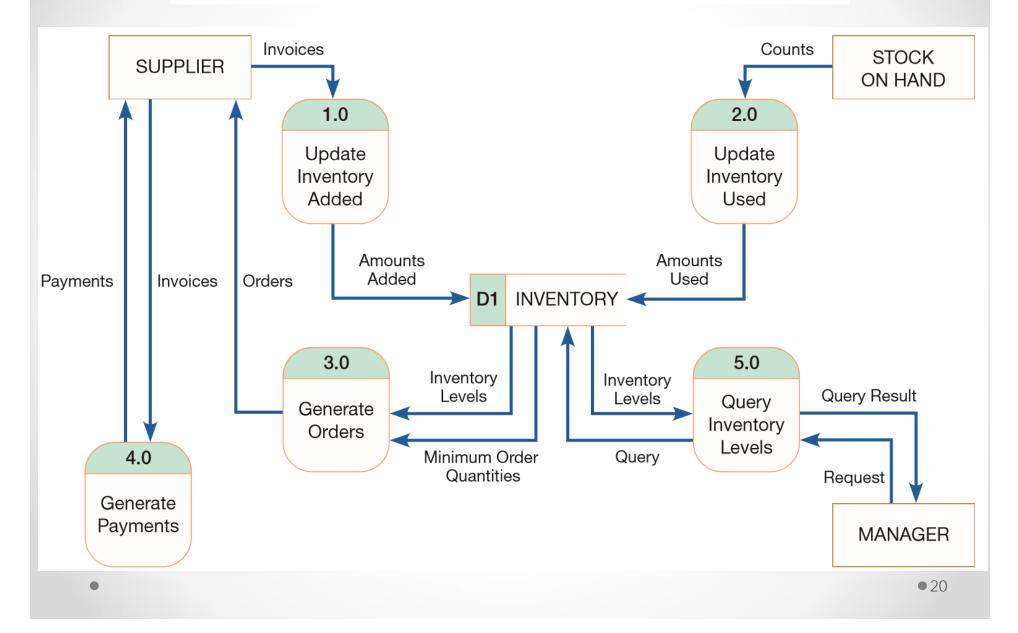
### **Revised DFD for Bob's Inventory System** (cont.):

- Bob would like to add 3 additional functions (cont.):
  - Bob would like to be able to know, at any time, the *approximate inventory level* for each good in stock
    - for some items (e.g. buns), Bob can visually inspect the amount in stock and determine approximately how much is left and how much more is needed before closing time
    - for other items, however, Bob may need a *rough estimate* of what is in stock more quickly than he can estimate via a visual inspection

**Revised DFD for Bob's Inventory System** (cont.):

- Compare between <u>original</u> and <u>revised</u> DFDs:
  - new Process 5.0 allows for *querying*\* the inventory data to get an estimate of how much of an item is in stock
  - Bob's 2 other requests for change can both be handled within the existing logical view of the inventory system

### FIGURE 7-15 Revised level-0 DFD for Hoosier Burger's inventory control system



# Case Study 2 – Using DFDs in Business Process Reengineering (BPR) – "IBM Credit Corporation"



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### **IBM Credit Corporation**:

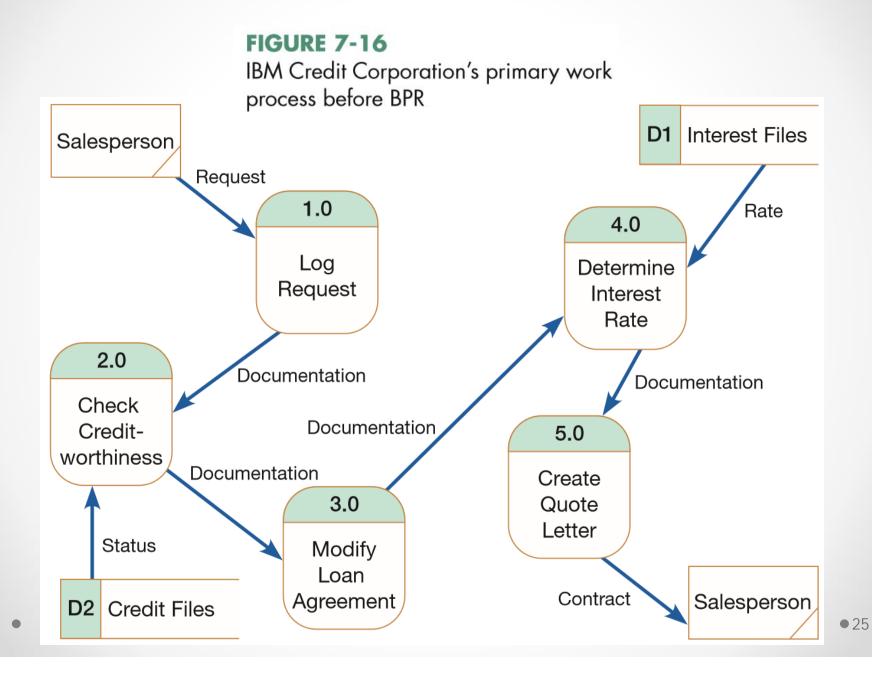
- Case study by Hammer and Champy (1993)
- IBM Credit Corporation
  - provides financing for customers making large purchases of IBM computer equipment
  - analyzes deals proposed by salespeople and writes the final contracts governing those deals
  - it typically took six business days to process each financing deal

### Steps in processing each financing deal:

- 1. salesperson calls in with a proposed deal
  - o clerk logs it and writes details on a piece of paper
- 2. second person:
  - o enters data into a computer system and
  - o checks client's creditworthiness
  - writes details on a piece of paper and carries paper (along with original documentation) to a loan officer
- 3. loan officer:
  - o modifies standard IBM loan agreement for the customer
  - o involves separate computer system from one used in step 2

### Steps in processing each financing deal (cont.):

- 4. details of modified loan agreement:
  - o sent on to the next station in the process
  - o different clerk **determines interest rate** for loan
  - o again, this involves its own information system
- 5. quote letter is created at the next stop:
  - o using resulting interest rate and
  - o all of the paper generated up to this point
  - quote letter is sent via overnight mail back to the salesperson
- <u>DFD</u> illustrates the overall process, people, computers, and shows it is not that complicated



### Steps after applying Business Process Reengineering:

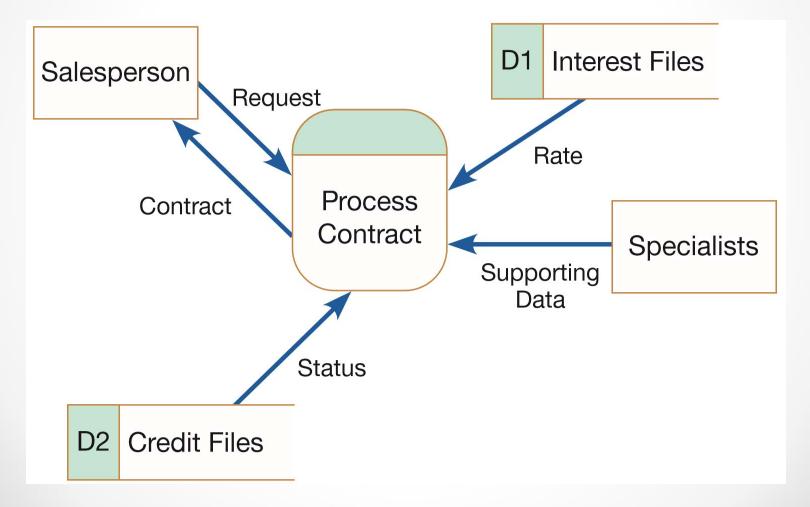
- five sets of task specialists were replaced with generalists:
  - o call from the field goes to a *single clerk*
  - o clerk does all the work necessary to process the contract
  - i.e. now only 1 person: checks for creditworthiness, modifies basic loan agreement, & determines appropriate interest rate
- company still has specialists for few cases that are significantly different from routine encounters
- process is now supported by a single computer system

## Steps after applying BPR (cont.):

- Note some differences in <u>revised DFD</u> vs <u>original DFD</u>
  - o compare the number of *process boxes*
  - lack of documentation flow in revised DFD (⇒ process is much simpler, cuts down dramatically on any chance of documentation getting lost between steps)
- Redesigning process from beginning to end:
  - allowed IBM Credit Corporation to increase the number of contracts it can handle by *100-fold*!
  - i.e. allowed company to handle 100 times more work in the same amount of time and with fewer people

#### **FIGURE 7-17**

IBM Credit Corporation's primary work process after BPR



# Case Study 3 – Using DFDs in Electronic Commerce Application – "Pine Valley Furniture" WebStore



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## Background:

- Process modeling (using DFD) is similar to the process followed for other applications
- *Pine Valley Furniture* (PVF) made a project to sell furniture products over the Internet (i.e. *webstore*)
- Objectives:
  - o analyze webstore's high-level system structure,
  - o develop a level-0 DFD for those requirements

Steps in translating webstore system structure into DFD:

- Senior systems analyst (Jim Woo)
  - o first, completed JAD (*Joint Application Design*) session
  - o then adopted following steps to create DFD for webstore:
- 1. Identify level-0 -*major system- processes*:
  - o examined the outcomes of the JAD session, and
  - o defined *system structure* of webstore system
  - he identified six *high-level processes*, which were the "work" or "action" parts of the website (<u>see Table 7-4</u>)
  - note how each process corresponds to major processing items listed in the system structure

WebStore System	Processes	
🗅 Main Page	Information Display (minor/no processes)	
<ul> <li>Product Line (Catalog)</li> </ul>	1.0 Browse Catalog	
✓ Desks	2.0 Select Item for Purchase	
✓ Chairs		
✓ Tables		
✓ File Cabinets		
<ul> <li>Shopping Cart</li> </ul>	3.0 Display Shopping Cart	
Checkout	4.0 Check Out Process Order	
<ul> <li>Account Profile</li> </ul>	5.0 Add/Modify Account Profile	
<ul> <li>Order Status/History</li> </ul>	6.0 Order Status Request	
<ul> <li>Customer Comments</li> </ul>	Information Display (minor/no processes)	
Company Information		
□ Feedback		
Contact Information		

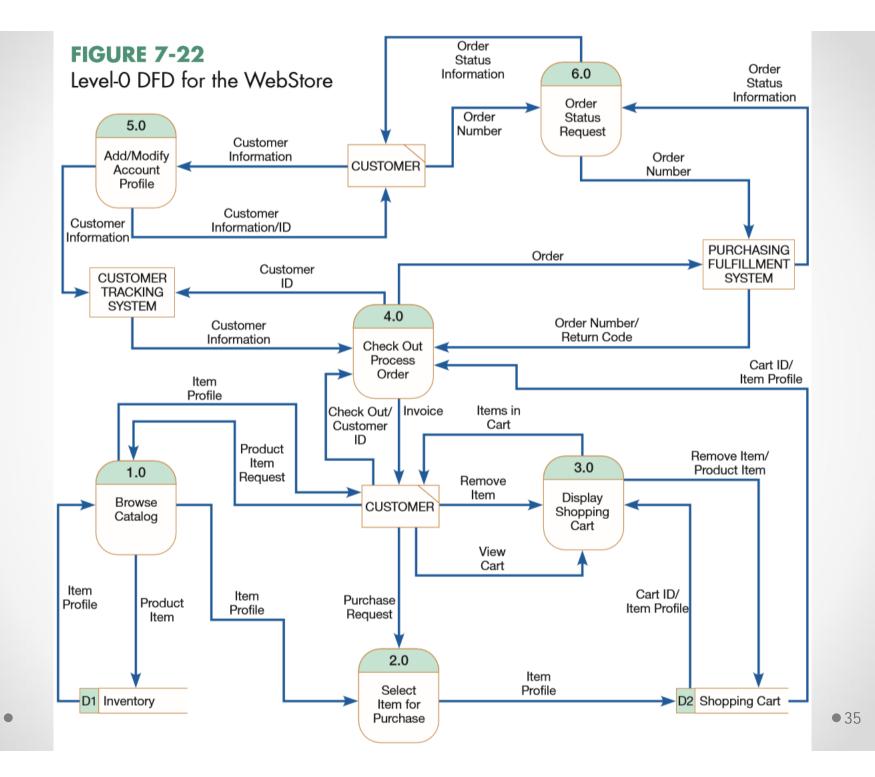
### **TABLE 7-4** System Structure of the WebStore and Corresponding Level-0 Processes

Translating webstore system structure into DFD (cont.):

- 2. Determine *existing PVF systems* with which webstore can *exchange information*:
  - *1. Customer Tracking System* (for managing customer information)
    - info. is *passed from webstore* system to this system when customer opens an account
  - 2. Purchasing Fulfillment System (for tracking orders)
    - info. is *stored in this system* when an order is placed, and
    - retrieves status info. on a prior order (at customer request)
  - o These 2 existing systems will be
    - "sources" (providers) of information, and
    - "sinks" (receivers) of information
  - for webstore system

Translating webstore system structure into DFD (cont.):

- 3. Determine additional data sources (i.e. data stores):
  - 1. access to inventory database
    - to produce an online product catalog
  - 2. webstore shopping cart
    - a temporary database
    - used to store the items a customer wants to purchase
    - shopping cart data can be deleted once transaction is completed
- Jim used these steps to develop <u>level-0 DFD for</u> <u>webstore system</u>



### **Results of developing DFD for webstore:**

- good understanding of *information flow* through the webstore
- good understanding of *customer interaction* with the system
- good understanding of how the webstore *shares information* with existing PVF systems
- Note, each of these high-level processes needs (eventually) to be further decomposed before system design could proceed
- Also, another outcome of this analysis activity is conceptual data modeling (discussed later)

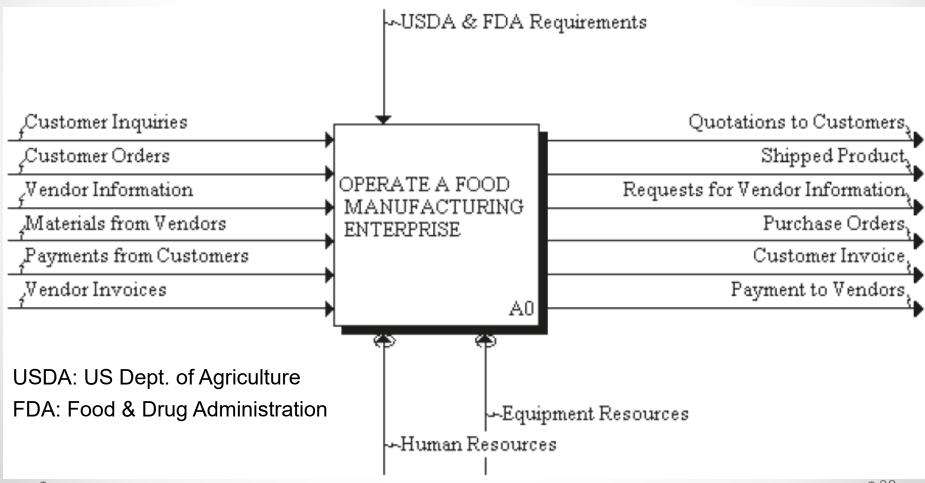
# Case Study 4 – Converting IDEF0 Model to DFD – Food Manufacturing Company



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## **Integrated IDEF0 Model of Mfg. Enterprise**

Top-level view of the enterprise: Node A0

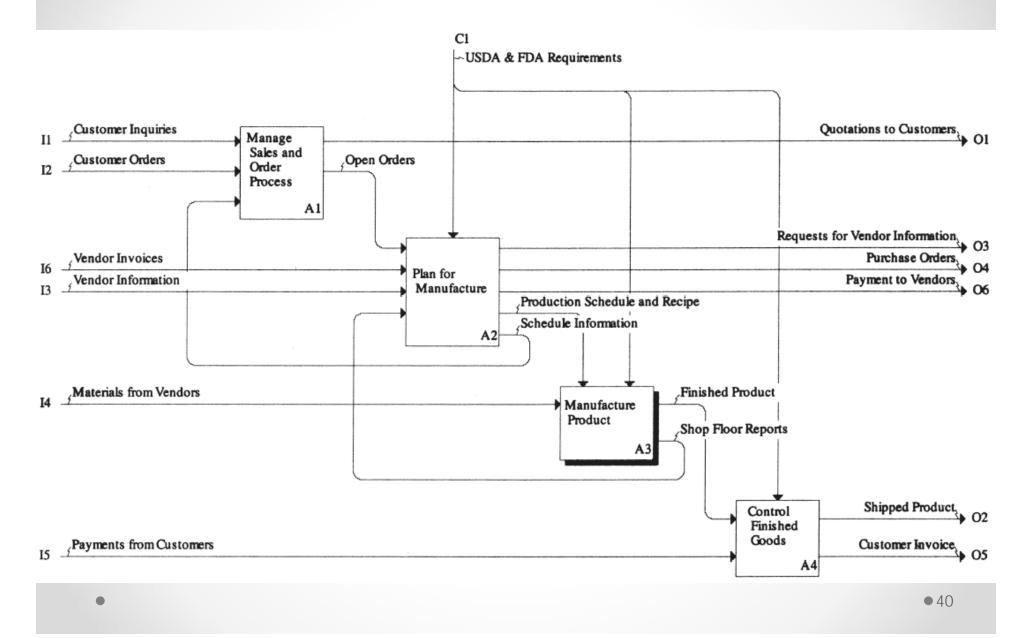


### **Decomposition of Node** <u>A0</u>

A0 — Operate a Food Manufacturing Enterprise A1 — Manage Sales and Order Process A2 — Plan for Manufacture

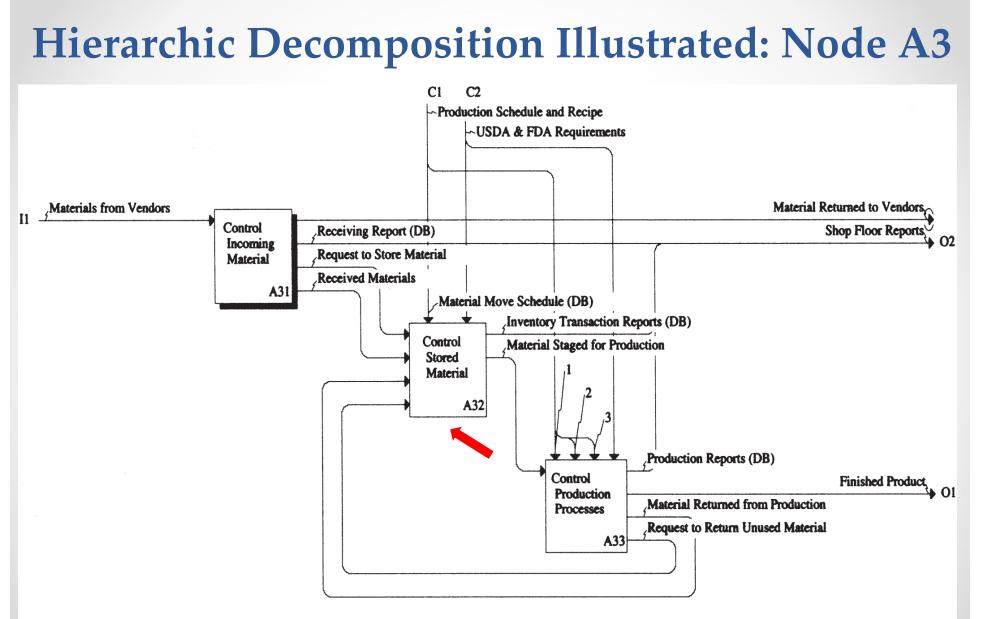
- A3 Manufacture Product
- A4 Control Finished Goods

### **Decomposition of Node A0**



### **Decomposition of Node** <u>A3</u>

A0 — Operate a Food Manufacturing Enterprise A1 — Manage Sales and Order Process A2 — Plan for Manufacture A3 — Manufacture Product A31 — Control Incoming Materials A32 — Control Stored Material A33 — Control Production Processes A4 — Control Finished Goods



- 1 Retort Processing Information (DB)
- 2 Cook Sheet (DB)
- 3 Day Production Schedule (DB)

# **DFD Symbols/Notation (Reminder)**

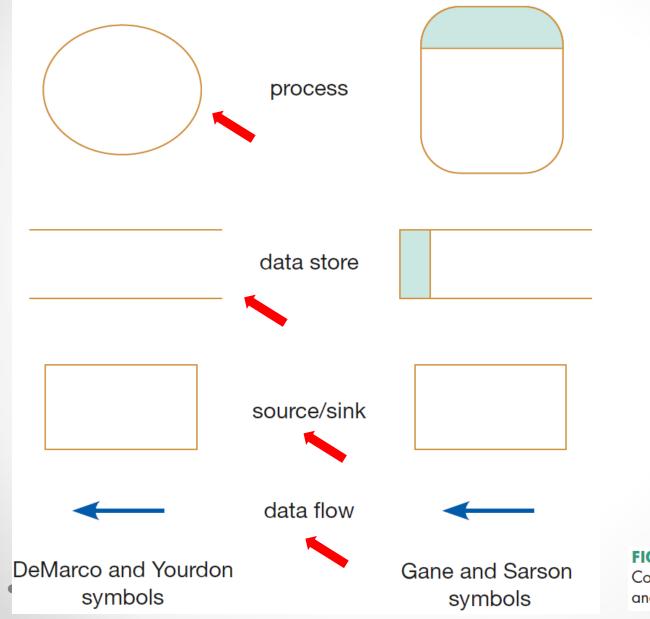


FIGURE 7-2 Comparison of DeMarco and Yourdon and Gane and Sarson DFD symbol sets

### **Context DFD** of Node A32

- There are 3 source entities at boundary of system (A32):
  - 1. receiving (i.e. input from <u>Node A31</u>)
  - 2. production planning (i.e. input from <u>Node A2</u>), and
  - 3. production (i.e. feedback from <u>Node A33</u>)
- 1. Receiving (<u>Node A31</u>):
  - this is the entity in charge of the process "Control Incoming Material"
  - receiving is a "trigger" for process "Control Stored Materials" (i.e. it initiates an action in the process when it makes a "request to store materials")

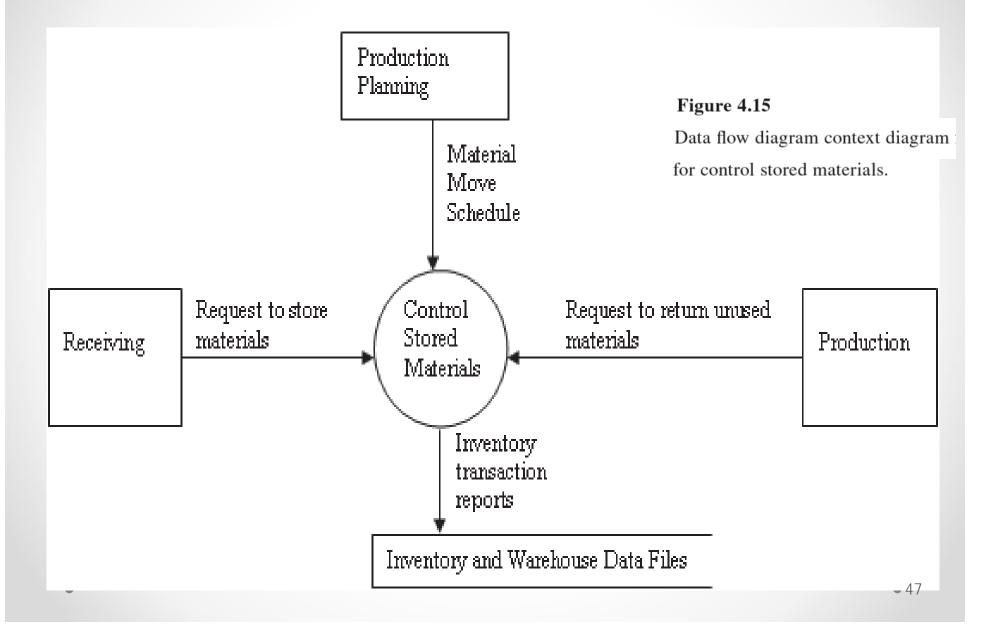
## **Context DFD** of Node A32 (cont.)

- There are 3 source entities at boundary of system (A32):
  - 1. receiving (i.e. input from <u>Node A31</u>)
  - 2. production planning (i.e. input from <u>Node A2</u>), and
  - 3. production (i.e. feedback from <u>Node A33</u>)
- 2. Production planning department (Node A2)
  - o source of another trigger
  - trigger ("material move schedule") is to move raw material from warehouse to work in process – WIP

# **Context DFD** of Node A32 (cont.)

- There are 3 source entities at boundary of system (A32):
  - 1. receiving (i.e. input from <u>Node A31</u>)
  - 2. production planning (i.e. input from <u>Node A2</u>), and
  - 3. production (i.e. feedback from <u>Node A33</u>)
- 3. Production (<u>Node A33</u>)
  - "request to return unused materials" from production supervisor is another trigger to the process
  - raw material that has been moved into production but not used must be returned to storage
- Finally, the process sends (i.e. as output) an "inventory transaction report" to a data store (see context DFD)

## **Context DFD of Node A32 (cont.)**



### **Decomposition of Context Data Flow Diagram**

- The context process (<u>Control Stored Materials</u>) is composed of four level-0 processes (<u>see level-0 DFD</u>):
  - 1. Store Raw Materials
  - 2. Move Raw Materials to WIP
  - 3. Return Unused Raw Materials to Storage
  - 4. Transfer Daily Records

### **Decomposition of Context Data Flow Diagram**

- The overall structure of the data flow diagram hierarchy is often shown in a process hierarchy chart
- Process hierarchy chart:
  - o series of block diagrams
  - show the hierarchic relationship among processes that are documented in the data flow diagrams

### **Decomposition of Context Data Flow Diagram**

#### The hierarchic process function:

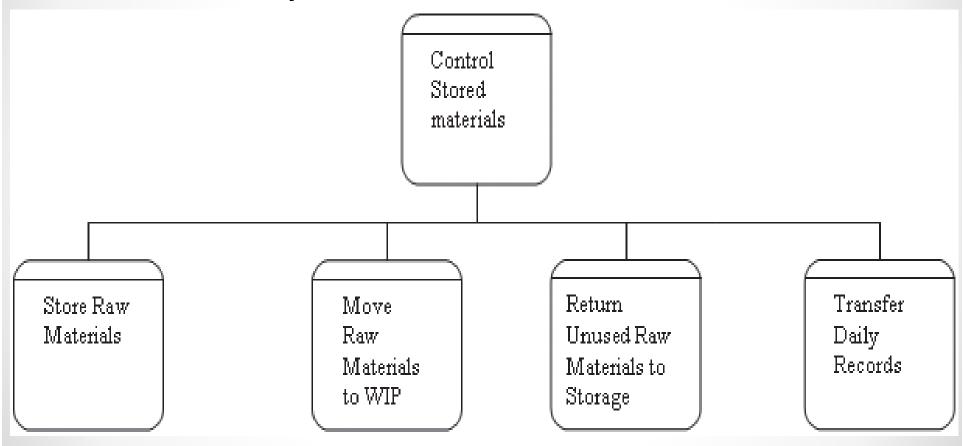
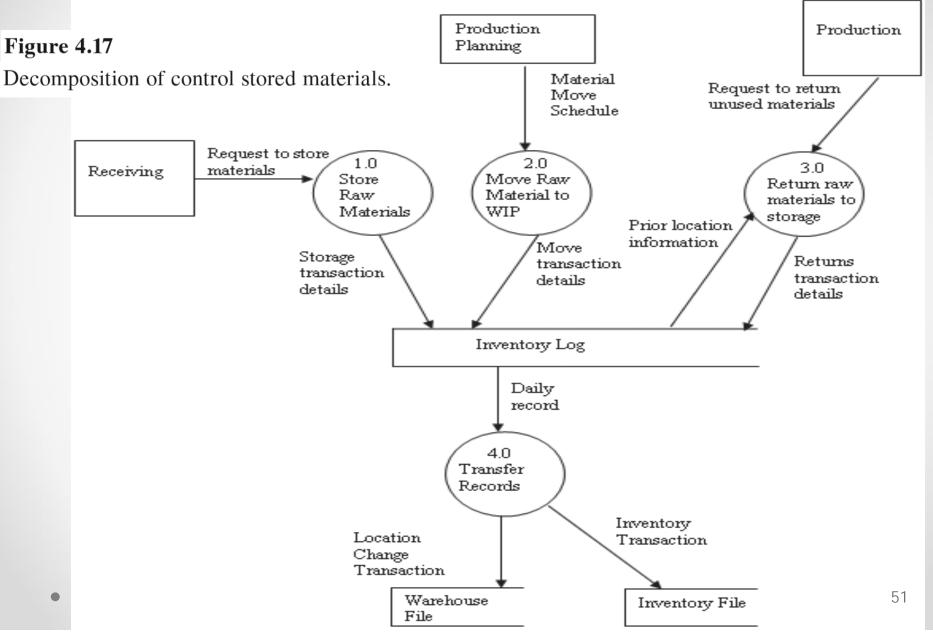


Figure 4.16 Process hierarchy chart.

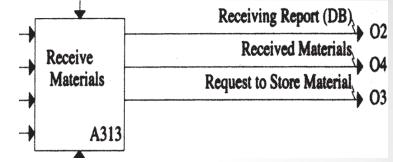
## First-Level (Level-0) DFD



## **Description of First-Level (Level-0) DFD**

### 1. Store raw materials:

 Receiving requests forklift truck driver to move material from the loading dock to inventory storage



- Driver takes the material to the warehouse
- Driver places the material in the required location
- Driver then records the following in the log,
   material
  - o location used, and
  - o date and time of the transaction

### **Description of First-Level (Level-0) DFD**

### 2. Move raw material to WIP:

- Forklift truck driver is given the schedule of material moves from storage to the factory floor
- Each time the driver makes a move,

   raw material inventory is *debited* and
   status of the warehouse location is *updated*
- This is done by indicating a transaction to relieve inventory in the log:
  - o recording the material
  - o material location
  - o date and time of the transaction

### **Description of First-Level (Level-0) DFD**

- 3. Return unused raw material to storage:
- Some materials that are brought to the factory floor may be returned if they are not used during production
- Upon request from production supervisor,
   o driver takes material *back to storage* and
  - o logs the credit entry into the log

### **Description of First-Level (**<u>Level-0</u>) **DFD**

### 4. Transfer records:

- Forklift truck driver's inventory log is used as the primary record for updating

   warehouse records and
   inventory records
- This process is done at the end of the shift
- Materials management checks for any discrepancies between the receiving report and actual location of material

o i.e. by comparing the log with the receiving report

		RECEIV	VING RE	PORT					
Supplier: General Provisions			Purchase Order No.: PO3502 Date Received: June 25 2006						
125 Common St.									
	Boise, ID	44830							
Quantity		Mfg.	The Description					Storage	
accepted	not accepted	Lot No. Code		Lot No.	Description				Location
1000		1275	RM805	97275	Tomate	o Paste, I	l gallon	cans	Area A, Aisle 1 tier 1, bins 10-18
300		1283	п	97276	П	п	п	п	Area A, Aisle 1 Tier 2, Bins 10-13
	100	п	п		п	н	п	н	returned <sup>(1)</sup>
Сотте	nts: (1) return	ied due to	case dan	nage and b	adly den	ted con	tainer	s.	
					Deceiv	ed by:	R QJ	Q.,	

### **Videos to Watch**

- What is DFD? Data Flow Diagram Symbols and More
   <a href="https://youtu.be/6VGTvgaJIM">https://youtu.be/6VGTvgaJIM</a>
   (Smartdraw)
- How to Draw Data Flow Diagram? <u>https://youtu.be/ztZsEl6C-ml</u> (*Visual Paradigm*)
- DFD Diagram 0 <u>https://youtu.be/lk85hZkyYPA</u> (Visible Analyst)

### Sources

- Modern Systems Analysis and Design. Joseph S. Valacich and Joey F. George. Pearson. Eighth Ed. 2017. Chapter 7.
- Design of Industrial Information Systems. Thomas Boucher, and Ali Yalcin. Academic Press. First Ed. 2006. <u>Chapter 4</u>.

