King Saud University

College of Engineering

IE – 462: "Industrial Information Systems"

Spring – 2020 (2nd Sem. 1440-41H)

Chapter 4:

Structured Analysis and Functional Architecture Design – p1 – IDEF0 – i - Fundamentals

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Lesson Overview

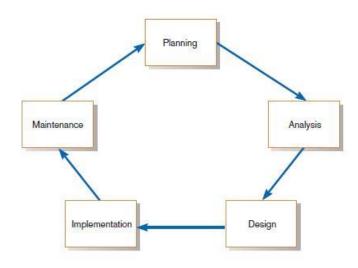
- Modeling IIS (p1)
- Integrated Computer-Aided Manufacturing Definition 0 (IDEF0) – (p1)
- Data Flow Diagram (DFD) (p2)

Modeling Industrial Information Systems

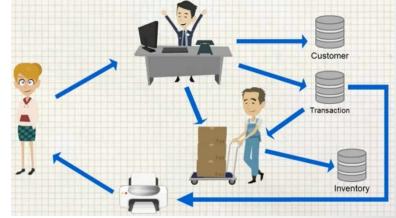


Modeling IIS

- REMEMBER: Design a description of the recommended solution is converted into *logical* and then *physical* system specifications
 - Logical design: all *functional features* of the system chosen for development in analysis are described *independently* of any computer platform
 - Physical design: transforming the logical specifications of the system into *technology-specific details*



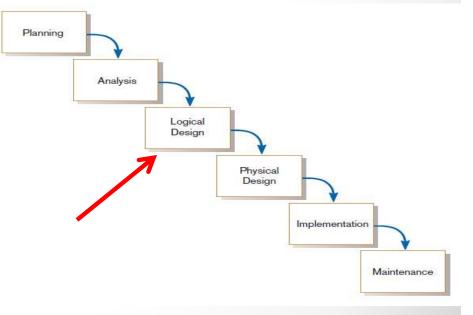
- This is *first step* in design of IIS for an industrial enterprise
- The design proceeds from a definition of a business model of the enterprise
- This business model (IS model) is a description of the:
 - functions of the business
 (or manufacturing operations)
 - o data requirements, and
 - interactions between the functions and data requirements



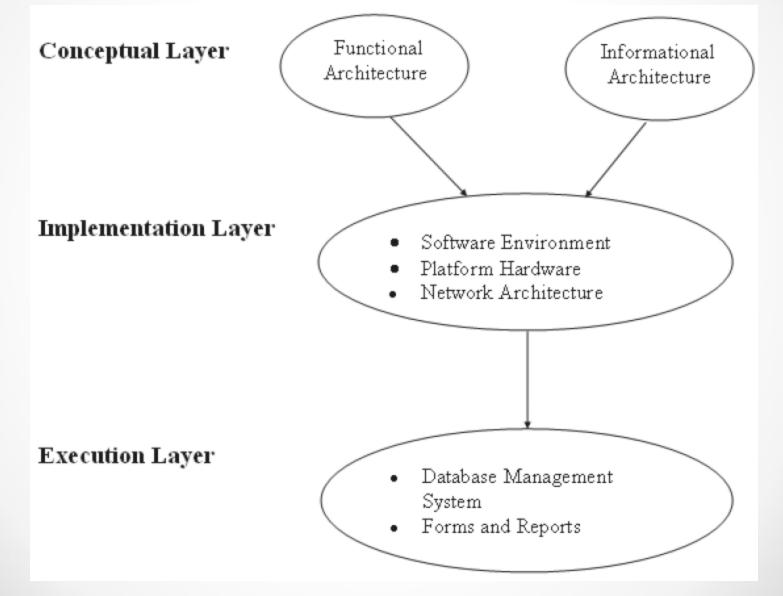
- Functional or Activity architecture describes:
 - a conceptual model of the activities that operate the business (or manufacturing operations) *and*the relationships between those activities
- The word architecture denotes the fact that the model has a *layered structure*
- A related conceptual model of the firm is the
 Informational or Data architecture:
 - this is a model of the *information requirements* needed to perform the functions of the business

- Functional and informational architectures, when taken together:
 - form a *high-level blueprint* for the implementation of computer integration in the enterprise

- There are three layers of system design to consider in an information system project:
 - o Conceptual
 - o Implementation and
 - o Execution
- Conceptual layer consists of logical design of functional and data requirements

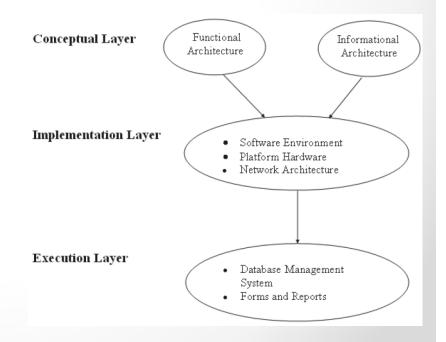


Layers of IS Design Process

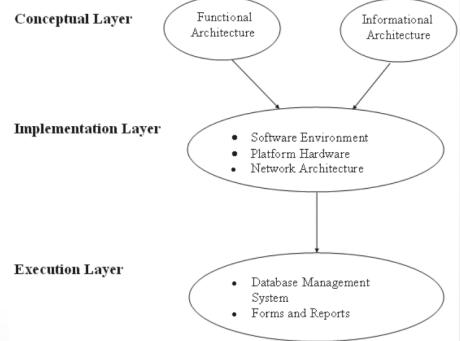


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- When a conceptual design is complete, the next step is to implement the blueprint as hardware and software
- This is the *implementation layer* that requires the selection of:
 - o database management system (DBMS)
 - o hardware platforms, and
 - o communication medium



- At the execution layer, the conceptual model and implementation techniques are coded in software in terms of forms and reports
- Forms and reports are used to interface with the individuals performing the functions defined in the functional architecture



- Two methodologies for designing a functional architecture, known as "structured analysis" techniques:
 - data flow diagrams (1979), widely used by information system professionals in all industries
 - structured analysis and design technique (SADT) (1988), adapted for manufacturing enterprises under the name integrated computer-aided manufacturing definition 0 (IDEF0)
 - Both methodologies are based on *graphical notations* used to describe information flows among processes of the enterprise being documented (described next)

Functional Modeling

Integrated Computer-Aided Manufacturing Definition 0 (IDEF0)



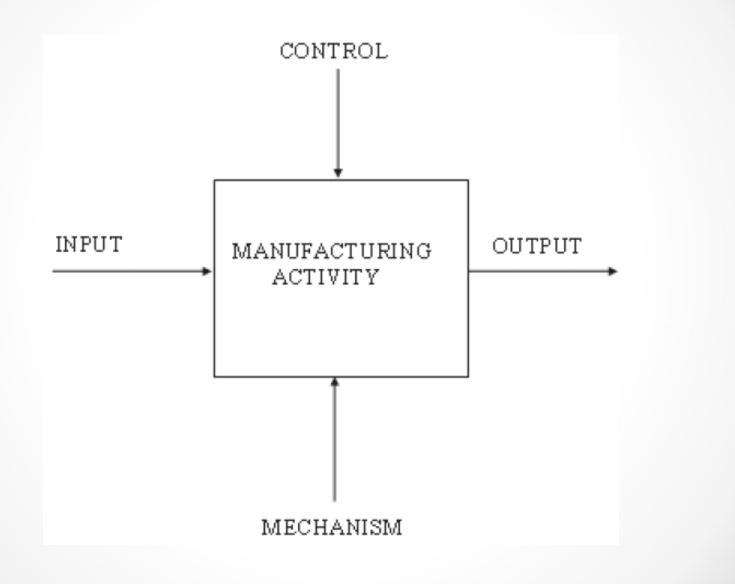
IDEF Family

- IDEF Family of Methods:
 - o IDEF0: Function Modeling (purpose: description)
 - o IDEF1: Information Modeling (purpose: description)
 - o IDEF1x: Data Modeling (purpose: design)
 - o IDEF2, IDEF3: Process Modeling (purpose: description)
 - o IDEF4: for Object-Oriented Programming (purpose: design)
 - o Other: IDEF5, IDEF6, IDEF8, IDEF9, IDEF14

IDEF0 Methodology -Modeling Primitives

- IDEF0 (integrated computer-aided manufacturing definition 0):
 - modeling methodology
 - used for designing and documenting hierarchic, layered, modular systems
- The <u>activity box</u>:
 - o used to describe a *function being performed* in the enterprise
- Function can be either a:
 - o material conversion function (e.g. machining a part), or
 - *information conversion* function (e.g. processing a requisition for ordering materials)

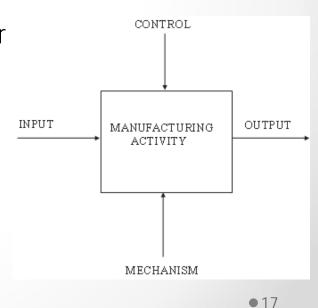
IDEF0 Activity Box and Connecting Arrows



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IDEF0 Activity

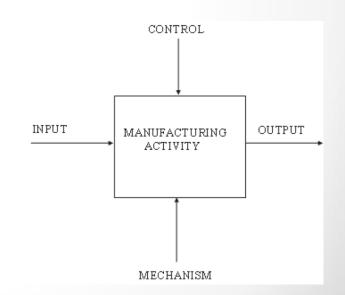
- Inputs: items that are transformed by the function
 - o a workpiece to be machined, or
 - requisition information to be transformed into a purchase order
- Outputs: result of the transformation process provided by the activity
 - o finished component after machining, or
 - o a purchase order



- Mechanisms: means by which a function is realized
- Mechanism in material conversion of a workpiece to a finished component might require (as mechanisms):
 a *lathe* and

o lathe operator

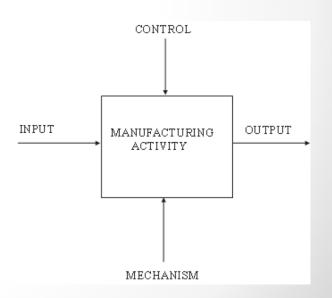
- Information conversion to process a requisition into a purchase order:
 - Could involve a *purchasing agent* as the mechanism



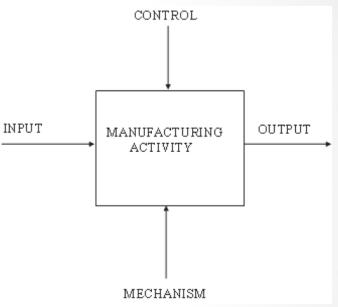
- A control is a condition or set of conditions that guide or constrain the performance of the activity
- *Machining activity* example:

o parts may require a *numerical control parts program*

- Information conversion example:
 - requisition processing function may require adherence to set of company rules or purchasing policy
 - e.g. purchasing only from approved vendors

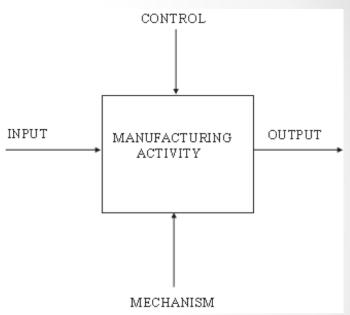


- Activity box and 4 arcs provide a concise expression:
 an input is transformed ...
 - o into an output ...
 - o by an activity (function) ...
 - o performed by a mechanism ...
 - o and governed by a **control**



 The specific activity, inputs, outputs, mechanisms, and controls are defined by the *situation* being modeled

- Grammatical convention used in naming activities and arcs:
 - Activities represent actions being performed and are labeled with verb phrases
 - Inputs, outputs, mechanisms, and controls represent things and are labeled with *noun phrases*

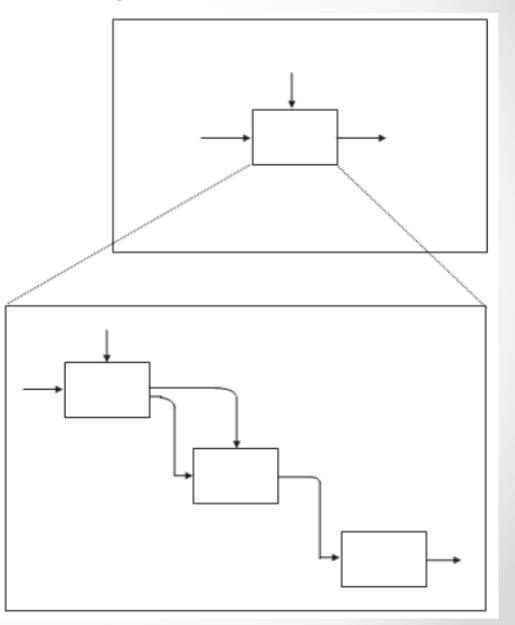


IDEF0 Hierarchic decomposition

- IDEF0 is a top-down modeling approach
- First layer.
 - o a single activity box
 - describes the overall function of the enterprise, organization, or process within the enterprise (i.e. the subject of the model)
- This overall activity is then decomposed into its major sub-activities at the second layer
- Functions are related to each other by their material flows and information flows

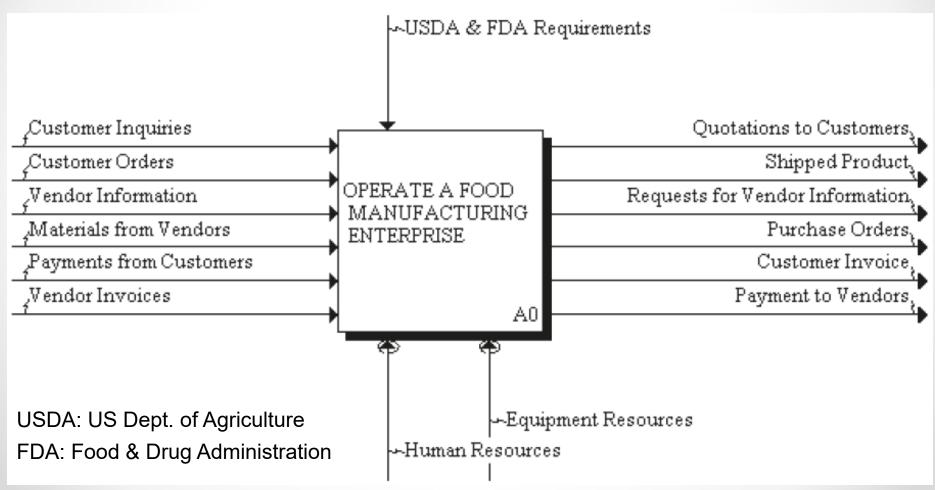
 e.g. the *output* material or information of one activity may provide the *input* to another activity

 Relationship among levels in IDEF0 methodology



An Integrated IDEF0 Model of an Entire Manufacturing Enterprise

Top-level view of the enterprise: Node A0



Elements of the A0 Activity

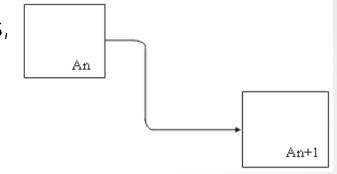
- A0: high-level view of the enterprise and its interactions with the outside world
- Related Inputs (I) and Outputs (O):
 o Customer inquiries (I) ⇒ Quotations to customers (O)
 - Customer orders (I) \Rightarrow Shipped product (O)
 - Customer invoice (O) \Rightarrow Payments from customers (I)
 - Request for vendor information (O) \Rightarrow Vendor information (I)
 - Purchase orders (O) \Rightarrow Materials from vendors (I)
 - Vendor invoice (I) \Rightarrow Payments to vendors (O)

Elements of the A0 Activity – cont.

- In summary: operation of a manufacturing enterprise can be viewed as 3 interrelated processes:
 - 1. Physical flow of materials; e.g. input materials from vendors is transformed (i.e. the manufacturing process) into the output shipped product
 - 2. Information flow; e.g. vendor information and quotation to customers
 - **3.** Financial flow; e.g. payments from customers and payments to vendors
- Outside controls: USDA, FDA (important class of standards)
- Mechanisms: human resources and equipment
- resources; these *convert* inputs to outputs

Decomposition of Node A0

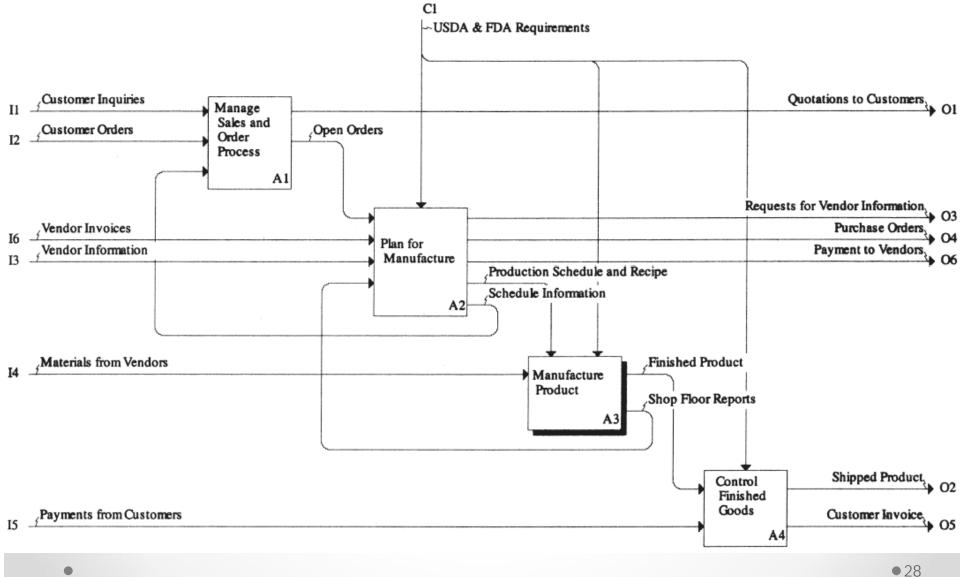
- Decomposing node A0 identifies four major activities at the next level (<u>next slide</u>):
 - o A1: Manage Sales and Orders Process,
 - o A2: Plan for Manufacture,
 - o A3: Manufacture Product, and
 - o A4: Control Finished Goods



Simple output/input relationship

- Inputs and outputs of the *parent* activity are inherited by the *child*)
 - e.g. <u>customer inquiries</u> and <u>customer orders</u> are handled by the sales organization and are inputs to <u>node A1</u>
 - e.g. <u>finished product</u> leaves the enterprise from finished goods inventory (shown as an output of activity <u>A4</u>)

Decomposition of Node A0 – cont.



Decomposition of Node A0 – cont.

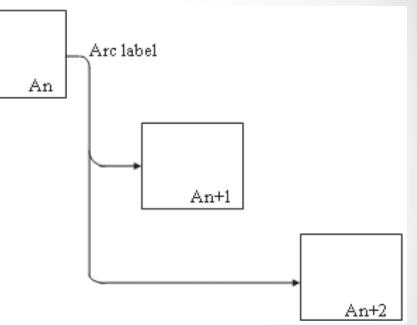
- Note the *activity flow relationship:*
 - When several activity boxes are drawn at the same level of decomposition, they are ordered by sequential order/dominance
 - e.g. "<u>Manage Sales and Order Processes</u>" activity precedes "Plan for Manufacture" activity, etc.
 - For ease of diagramming, IDEF0 methodology recommends using a *staircase pattern* whenever possible
 - Also recommended: at each level of decomposition, from three to six child activities be created from each parent

Decomposition of Node A0 – cont.

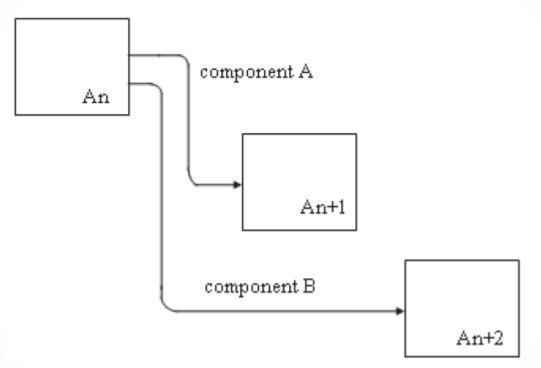
- Decomposition of a parent activity is determined by the analyst in conjunction with enterprise personnel
- The *breakdown structure* of an activity into its main child activities is usually written in an *indented list*
- The following indented list applies at this point: A0 — Operate a Food Manufacturing Enterprise
 - A1 Manage Sales and Orders Process
 - A2 Plan for Manufacture
 - A3 Manufacture Product
 - A4 Control Finished Goods

Connecting flows between activities

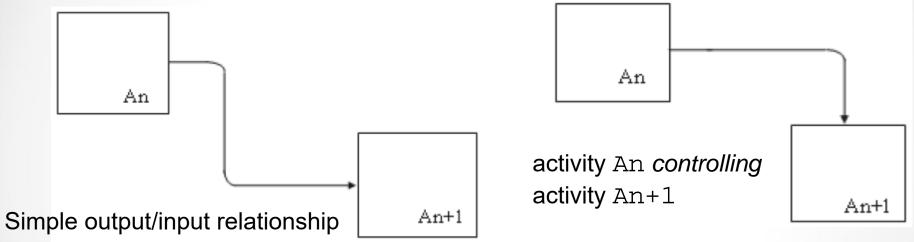
- Parallelism: simultaneous flow to more than one activity
- This is more common with a *flow of information* than with a *flow of physical entities*



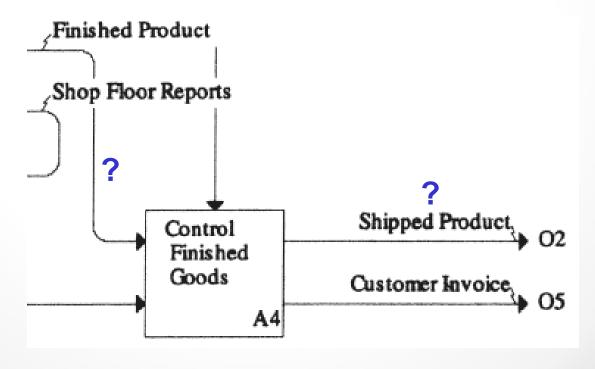
• Distribution of flows to more than one activity



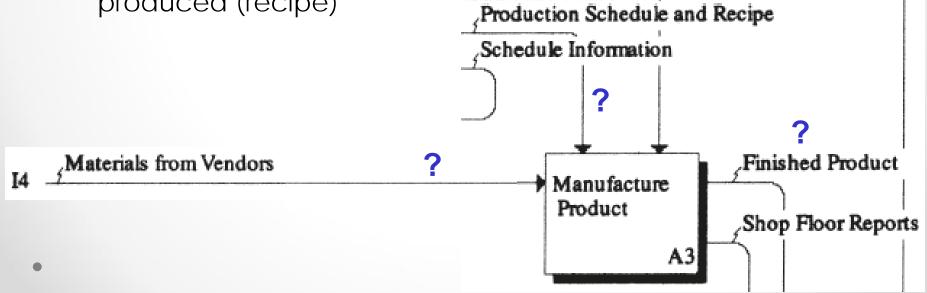
One activity can provide inputs, controls, or <u>both</u> to other activities



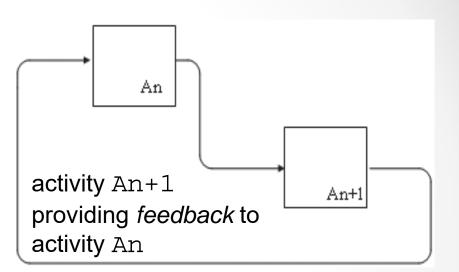
- Q: how to avoid confusion in deciding whether an arc is either an *input* to an activity or a *control*?
 - If entity represented by arc is *converted* into some other form by the activity, it is clearly an *input*
 - o e.g. activity A4 converts *finished product* into *shipped product*

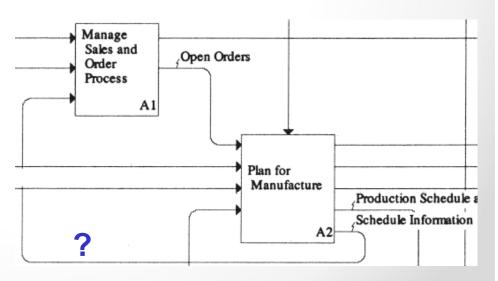


- Q: how to avoid confusion in deciding whether an arc is either an *input* to an activity or a *control*? (cont.)
 - If entity represented by arc *directs* the activity as to *how* it will perform its function, it is clearly a *control*
 - e.g. "production schedule and recipe" is information that tells activity <u>A3</u> what products will be produced on a specific day (production schedule) and how these products will be produced (recipe)

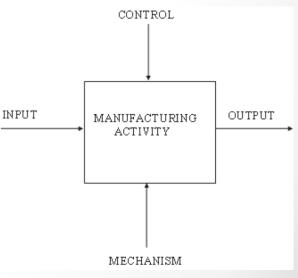


- Feedback: occurs when information generated in a subsequent activity is used by a prior activity in the activity diagram
 - e.g. relationship between <u>A1: Manage Sales and</u> <u>Order Process</u> and A2: <u>Plan for Manufacture</u> (i.e. to know delivery dates for customer quotation, you must know planned mfg. schedule)*





- Note, we have not shown *mechanisms* in the decomposition of node A0
- Mechanisms are only required at the elemental level of the modeling process (i.e. when a specific activity is identified at the *lowest level* of the hierarchy)



Sources

- <u>Design of Industrial Information Systems</u>. Thomas Boucher, and Ali Yalcin. Academic Press. First Ed. 2006. Chapter 4.
- Some useful videos:
 - Function modelling using IDEF0: The basics of functions, inputs, outputs, mechanisms and controls (<u>https://youtu.be/xyO5n6Ay-11</u>)
 - AloWin Tutorial "Manage a Coffee Shop" (<u>https://youtu.be/kHDNIFclsiY</u>)