



Article

Cationic Dye Degradation and Real Textile Wastewater Treatment by Heterogeneous Photo-Fenton, Using a Novel Natural Catalyst

Sirine Ben Ayed ¹, Mohammad Azam ², **Saud I. Al-Resayes** ², Fadhila Ayari ^{1,*} and Luigi Rizzo ^{3,*}

¹ Department of Chemistry, Faculty of Sciences of Bizerte, Laboratory of Applications of Chemistry to Resources and Natural Substances and to the Environment (LACReSNE), Carthage University, Zarzouna 7021, Tunisia; sirinebenayed19@gmail.com

² Department of Chemistry, King Saud University, P.O. Box 2454, Riyadh 1145, Saudi Arabia; mhashim@ksu.edu.sa (M.A.); sresayes@ksu.edu.sa (S.I.A.-R.)

³ Water Science and Technology Group (WaSTe), Department of Civil Engineering, University of Salerno, Via Giovanni Paolo II 132, 84084 Fisciano, Italy

* Correspondence: fadhilaayari@yahoo.fr (F.A.); l.rizzo@unisa.it (L.R.)

Abstract: A photo-Fenton process using a local iron oxide as a natural catalyst was compared to Fenton and UV/H₂O₂ advanced oxidation processes for degrading crystal violet (CV) dye in aqueous solutions. The catalyst was characterized by transmission electron microscopy (TEM), energy dispersive X-ray microanalysis (EDX), Fourier transform infrared spectroscopy (FT-IR), Raman spectrum, X-ray diffraction (XRD), UV-vis spectroscopy, and Brunauer–Emmett–Teller (BET) analysis. The optical properties proved that the catalyst represents a good candidate for photocatalytic activity. The impact of different parameters (catalyst dose, initial CV concentration, initial H₂O₂ concentration, pH) on the photo-Fenton efficiency was evaluated. A photo-Fenton process operated under UVC light irradiation, at spontaneous pH, with 1.0 g/L of catalyst and 30 mg/L of H₂O₂ was the most effective process, resulting in 98% CV dye removal within 3 h. LC-MS and ion-chromatography techniques were used to identify demethylated organic intermediates during the process. Furthermore, a regeneration study of the catalyst showed its stability and reusability (after three treatment cycles, CV dye degradation decreased from 94% to 83%). Finally, the photo-Fenton process was tested in the treatment of real textile wastewater, and the effluent was found to be in compliance with standards for industrial wastewater disposal into sewerage.

Keywords: advanced oxidation processes; crystal violet dye; heterogeneous catalyst; iron oxide; regeneration; real wastewater



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1. Introduction

Dyes are organic compounds often utilized in the paper, plastic, pigment, cosmetic, and textile industries [1,2]. Textile factories produce wastewater characterized by a very low biodegradability, high amounts of surfactants, high chemical oxygen demand (COD), toxicity, highly fluctuating temperature and pH, and a strong color [3,4]. These textile effluents represent a serious problem for the environment, and even their degradation products may be toxic, thus threatening public health and aquatic organisms [5].

Several methods have been tested to remove dyes from water, including membrane separation [6], conventional coagulation/flocculation [7] and adsorption [8]. Unfortunately, these methods can only transfer pollutants from liquid to solid phase. Moreover, several dyes are not biodegradable, making a biological process alone not a suitable solution for textile wastewater treatment. Advanced oxidation processes (AOPs) are a possible solution for degrading bio-refractory pollutants. These processes promote the formation of highly reactive and non-selective oxidants species, such as hydroxyl radicals ($\bullet\text{OH}$) that can degrade and mineralize recalcitrant compounds and eventually obtain non-toxic inorganic